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BSI Standards Publication

Safety of machinery — Safeguarding supportive system

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National foreword

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A list of organizations represented on this committee can be obtained on request to its committee manager.

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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

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Foreword

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 199, *Safety of machinery*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document was developed to provide information about systems incorporating measures that can be introduced into machinery, especially in IMS for reducing risks based on human factors.

Due to lack of human attentiveness during any task performed in a hazard zone (for example, inspections, maintenance or set-up), safeguarding supportive systems can be used as a technical measure to minimize the probability of dangerous human errors occurring.

TECHNICAL REPORT **ISO/TR 22053:2021**

Safety of machinery — Safeguarding supportive system

1 Scope

This document provides guidance for the design and integration of a safeguarding supportive system (SSS) which is intended to include a mode selection as part of an SRP/CS or to add a layer of personnel authentication and authorization to an IMS designed according to ISO 11161.

This document is meant to be used in conjunction with ISO 11161.

This document is applicable to the SSS but does not address personnel qualification and competency.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11161:2007, *Safety of machinery — Integrated manufacturing systems — Basic requirements*

ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 11161, ISO 12100 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at http://www.electropedia.org/

3.1
safeguarding supportive system
SSS
complementary risk reduction/protective measure to enable mode selection by the use of *authentication* (3.5) means

3.2
identification element
device used in the *safeguarding supportive system* (3.1), referring to all logic units and their peripheral equipment, but excluding the credential database

Note to entry: Examples include readers, key switches, cameras, HMI's, industrial PLCs.

3.3
control zone
identified portion of an IMS coordinated by the control system

[SOURCE: ANSI B11.20-2017, 3.39.1]

