



BSI Standards Publication

**Application of ISO 5725
for the determination of
repeatability and
reproducibility or precision
tests performed in
standardization work for
chemical analysis of steel**

National foreword

This Published Document is the UK implementation of ISO/TR 21074:2016.

The UK participation in its preparation was entrusted to Technical Committee ISE/102, Methods of Chemical Analysis for Iron and Steel.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Published by BSI Standards Limited 2016

ISBN 978 0 580 92003 5

ICS 17.020; 77.080.01

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This Published Document was published under the authority of the Standards Policy and Strategy Committee on 30 November 2016.

Amendments/corrigenda issued since publication

Date	Text affected
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TECHNICAL
REPORT

ISO/TR
21074

First edition
2016-10-15

**Application of ISO 5725 for the
determination of repeatability and
reproducibility of precision tests
performed in standardization work
for chemical analysis of steel**

*Application de la norme ISO 5725 pour la détermination de la
répétabilité et la reproductibilité des essais de précision réalisés en
travaux de normalisation pour l'analyse chimique de l'acier*



Reference number
ISO/TR 21074:2016(E)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 17, *Steel*, Subcommittee SC 1, *Methods of determination of chemical composition*.

Application of ISO 5725 for the determination of repeatability and reproducibility of precision tests performed in standardization work for chemical analysis of steel

1 Scope

This document describes how to determine the repeatability and reproducibility of precision tests performed within standardization work using the chemical analysis method. Specifically, this document explains the procedure for calculating precision, using precision test data of ISO 5725-3:1994, Table D.2 for the precision test in ISO 9647:1989 as an example.

The procedure of the international test for determining precision is described in ISO 5725-2 and ISO 5725-3.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Precision test

4.1 Structure of the precision test

The structure of the precision test normally used within standardization work using chemical analysis is a 3-factor, staggered, nested structure, as shown in [Figure 1](#).

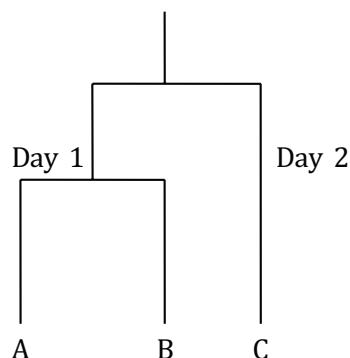


Figure 1 — Structure of the precision test