PD CEN/TS 17959:2023

BSI Standards Publication

Safety of amusement rides and devices: Manufacturing Quality Recommendations for Machinery Components

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National foreword

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The UK participation in its preparation was entrusted to Technical Committee MCE/3/4, Fairground and amusement park machinery and structures - Safety.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Published by BSI Standards Limited 2023

ISBN 978 0 539 24715 2

ICS 97.200.99

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This Published Document was published under the authority of the Standards Policy and Strategy Committee on 30 September 2023.

Amendments/corrigenda issued since publication

Date	Text affected

TECHNICAL SPECIFICATION

SPÉCIFICATION TECHNIQUE

TECHNISCHE SPEZIFIKATION

CEN/TS 17959

September 2023

ICS 97.200.99

English Version

Safety of amusement rides and devices: Manufacturing Quality Recommendations for Machinery Components

Sécurité des manèges et des dispositifs de divertissement - Recommandations relatives à la qualité de fabrication pour les éléments de machinerie

Sicherheit von Fahrgeschäften und Vergnügungsanlagen - Empfehlungen für die Herstellung von Maschinenbauteilen

This Technical Specification (CEN/TS) was approved by CEN on 23 July 2023 for provisional application.

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European foreword

This document (CEN/TS 17959:2023) has been prepared by Technical Committee CEN/TC 152 “Fairground and amusement park machinery and structures - Safety”, the secretariat of which is held by UNI.

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Introduction

This document was prepared with reference to EN 13814-1:2019, 5.4.1, 5.4.1.1.

When designing components for an amusement device it is important to take into account the intended quality of the manufactured and installed parts. The manufacturing quality requirements will vary depending upon the consequences in case of a failure of the component. For example, a component whose failure could cause serious injury of a passenger would have a high quality level, to ensure that the risk of material failure (such as raw material quality and treatment) can be reduced to a tolerable level. The intent of this document is to propose a method which enables the designer to be guided as to what should be the minimum applicable quality requirements for each of the parameters listed. Three quality grades (QG) are defined here.

The manufacturing quality requirements are identified as an integral part of risk mitigation.

If the standards used for the design already reference quality requirements, these quality requirements should be used as long as they are at least equivalent to quality requirements used in this document.

1 Scope

This document provides a method on how to assign minimum acceptable manufacturing quality requirements to amusement device metallic components which have been classified as machinery components. Bonded assemblies made in plastic composites are excluded from this scope. Quality requirements can be found in EN 13814-1:2019, 5.4.3.7.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1090-2:2018, *Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures*

EN 1090-3:2019, *Execution of steel structures and aluminium structures - Part 3: Technical requirements for aluminium structures*

EN 1369:2012, *Founding - Magnetic particle testing*

EN 1371-1:2011, *Founding - Liquid penetrant testing- Part 1: Sand, gravity die and low pressure die castings*

EN 1563, *Founding - Spheroidal graphite cast irons*

EN 1993-1-10, *Eurocode 3: Design of steel structures - Part 1-10: Material toughness and through-thickness properties*

EN 10160:1999, *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*

EN 10164, *Steel products with improved deformation properties perpendicular to the surface of the product - Technical delivery conditions*

EN 10204:2004, *Metallic products - Types of inspection documents*

EN 10228-1:2016, *Non-destructive testing of steel forgings - Part 1: Magnetic particle inspection*

EN 10228-2:2016, *Non-destructive testing of steel forgings - Part 2: Penetrant testing*

EN 10228-3:2016, *Non-destructive testing of steel forgings - Part 3: Ultrasonic testing of ferritic or martensitic steel forgings*

EN 10228-4:2016, *Non-destructive testing of steel forgings - Part 4: Ultrasonic testing of austenitic and austenitic-ferritic stainless steel forgings*

EN 10308:2001, *Non destructive testing - Ultrasonic testing of steel bars*

EN 12681 (all parts), *Founding — Radiographic testing*

EN 13814-1:2019, *Safety of amusement rides and amusement devices - Part 1: Design and manufacture*