BS EN 60204-1:2018

BSI Standards Publication

Safety of machinery - Electrical equipment of machines

Part 1: General requirements

bsi.

National foreword

This British Standard is the UK implementation of EN 60204-1:2018. It is derived from IEC 60204-1:2016. It supersedes BS EN 60204-1:2006+A1:2009, which is withdrawn.

The CENELEC common modifications have been implemented at the appropriate places in the text. The start and finish of each common modification is indicated in the text by tags 〈C〉 〈C〉.

The UK participation in its preparation was entrusted to Technical Committee MCE/3, Safeguarding of machinery.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Compliance with a British Standard cannot confer immunity from legal obligations.

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Date	Text affected

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English Version

Safety of machinery - Electrical equipment of machines - Part 1: General requirements (IEC 60204-1:2016 , modified)

Sécurité des machines - Équipement électrique des machines - Partie 1: Exigences générales (IEC 60204-1:2016 , modifiée)

Sicherheit von Maschinen - Elektrische Ausrüstung von Maschinen - Teil 1: Allgemeine Anforderungen (IEC 60204-1:2016 , modifiziert)

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN 60204-1:2018) consists of the text of IEC 60204-1:2016, prepared by IEC/TC 44 "Safety of machinery - Electrotechnical aspects", together with the common modifications prepared by CLC/TC 44X "Safety of machinery: electrotechnical aspects".

The following dates are fixed:

• latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2019-03-14
• latest date by which the national standards conflicting with this document have to be withdrawn	(dow)	2021-09-14

This document supersedes EN 60204-1:2006.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Clauses, subclauses, notes, tables, figures and annexes which are additional to those in IEC 60204-1:2016 are prefixed “Z”.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directives, see informative Annexes ZZA and ZZB, which are integral parts of this document.

Endorsement notice

The text of the International Standard IEC 60204-1:2016 was approved by CENELEC as a European Standard with agreed common modifications.

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Publication	Year	Title	EN/HD	Year
IEC 60034-1 (mod)	2010	Rotating electrical machines - Part 1: Rating and performance	EN 60034-1	2010
-	-		+ corr. October	2010
IEC 60072	series	Dimensions and output series for rotating electrical machines	-	-
IEC 60309-1	1999	Plugs, socket-outlets and couplers for industrial purposes - Part 1: General requirements	EN 60309-1	1999
+ A1 (mod)	2005		+ A1	2007
+ A2	2012		+ A2	2012
IEC 60364-1 (mod)	2005	Low-voltage electrical installations - Part 1: Fundamental principles, assessment of general characteristics, definitions	HD 60364-1	2008
IEC 60364-4-41 (mod)	2005	Low-voltage electrical installations - Part 4-41: Protection for safety - Protection against electric shock	HD 60364-4-41	2007
-	-		+ corr. July	2007
IEC 60364-4-43 (mod)	2008	Low voltage electrical installations - Part 4-43: Protection for safety - Protection against overcurrent	HD 60364-4-43	2010
IEC 60364-5-52 (mod)	2009	Low-voltage electrical installations - Part 5-52: Selection and erection of electrical equipment - Wiring systems	HD 60364-5-52	2011
IEC 60364-5-53	2001	Electrical installations of buildings - Part 5-53: Selection and erection of electrical equipment - Isolation, switching and control	-	-
+ A1 (mod)	2002		HD 60364-5-534	2008 [1)]
+ A2 (mod)	2015		HD 60364-5-534	2016 [2)]

1) IEC 60364-5-53:2001/A1:2002, Clause 534: “Devices for protection against overvoltages” is harmonized as HD 60364-5-534:2008. HD 60364-5-534:2008 will be superseded by HD 60364-5-534:2016 on 2018-12-14.

2) IEC 60364-5-53:2001/A2:2015, Clause 534: “Devices for protection against overvoltages” is harmonized as HD 60364-5-534:2016.

Publication	Year	Title	EN/HD	Year
IEC 60364-5-54	2011	Low-voltage electrical installations - Part 5-54: Selection and erection of electrical equipment - Earthing arrangements and protective conductors	HD 60364-5-54	2011
IEC 60417-DB	2002	Graphical symbols for use on equipment	-	-
IEC 60445	2010	Basic and safety principles for man-machine interface, marking and identification - Identification of equipment terminals, conductor terminations and conductors	EN 60445	2010
IEC 60529	1989	Degrees of protection provided by enclosures (IP Code)	EN 60529	1991
-	-		+ corr. May	1993
+ A1	1999		+ A1	2000
+ A2	2013		+ A2	2013
IEC 60664-1	2007	Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests	EN 60664-1	2007
IEC 60947-2	2016	Low voltage switchgear and controlgear - Part 2: Circuit-breakers	EN 60947-2	2017
IEC 60947-3	2008	Low-voltage switchgear and controlgear - Part 3: Switches, disconnectors, switch-disconnectors and fuse-combination units	EN 60947-3	2009
+ A1	2012		+ A1	2012
+ A2	2015		+ A2	2015
IEC 60947-5-1	2003	Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching elements - Electromechanical control circuit devices	EN 60947-5-1	2004
-	-		+ corr. November	2004
-	-		+ corr. July	2005
+ A1	2009		+ A1	2009
IEC 60947-5-5	1997	Low-voltage switchgear and controlgear - Part 5-5: Control circuit devices and switching elements - Electrical emergency stop device with mechanical latching function	EN 60947-5-5	1997
+ A1	2005		+ A1	2005
-			+ A11	2013
+ A2	2016		+ A2	2017
IEC 60947-6-2	2002	Low-voltage switchgear and controlgear - Part 6-2: Multiple function equipment - Control and protective switching devices (or equipment) (CPS)	EN 60947-6-2	2003
+ A1	2007		+ A1	2007
IEC 61140	2016	Protection against electric shock - Common aspects for installation and equipment	EN 61140	2016
IEC 61310	series	Safety of machinery - Indication, marking and actuation	EN 61310	series

Publication	Year	Title	EN/HD	Year
IEC 61439-1	2011	Low-voltage switchgear and controlgear assemblies - Part 1: General rules	EN 61439-1	2011
IEC 61558-1	2005	Safety of power transformers, power supplies, reactors and similar products - Part 1: General requirements and tests	EN 61558-1	2005
-	-		+ corr. August	2006
+ A1	2009		+ A1	2009
IEC 61558-2-6	2009	Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V - Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers	EN 61558-2-6	2009
IEC 61984	2008	Connectors - Safety requirements and tests	EN 61984	2009
IEC 62023	2011	Structuring of technical information and documentation	EN 62023	2012
IEC 62061	2005	Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems	EN 62061	2005
-	-		+ corr. February	2010
+ A1	2012		+ A1	2013
+ A2	2015		+ A2	2015
ISO 7010	2011	Graphical symbols - Safety colours and safety signs - Registered safety signs	EN ISO 7010	2012
+ A1	2012		+ A1	2014
+ A2	2012		+ A2	2014
+ A3	2012		+ A3	2014
+ A4	2013		+ A4	2014
+ A5	2014		+ A5	2015
+ A6	2014		+ A6	2016
+ A7	2016		+ A7	2017
ISO 13849-1	2015	Safety of machinery - Safety-related Parts of control systems - Part 1: General principles for design	EN ISO 13849-1	2015
ISO 13849-2	2012	Safety of machinery - Safety-related Parts of control systems - Part 2: Validation	EN ISO 13849-2	2012
ISO 13850	2006 [3)]	Safety of machinery - Emergency stop - Principles for design	EN ISO 13850	2006 [4)]

[3)] Superseded by ISO 13850:2015, *Safety of machinery - Emergency stop function - Principles for design*.

[4)] EN ISO 13850:2006 is superseded by EN ISO 13850:2015, which is based on ISO 13850:2015.

Annex ZZA
(informative)

Relationship between this European Standard and the essential requirements of Directive 2006/42/EC [2006 OJ L 157] aimed to be covered

This European Standard has been prepared under a Commission's standardization request M/396 EN to provide one voluntary means of conforming to essential requirements of Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery, and amending Directive 95/16/EC (recast) [2006 OJ L 157].

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding requirements of that Directive, and associated EFTA regulations.

Table ZZA.1 – Correspondence between this European Standard and Annex 1 of Directive 2006/42/EC [2006 OJ L 157]

Essential Requirements of Directive 2006/42/EC	Clause(s) / sub-clause(s) of this EN	Remarks / Notes
1.2.1	Clause 4, 5.4, 7.4, 7.5, 7.6, 7.8, 7.10, 8.4, Clause 9, 10.6, 10.9, 11.2.3	
1.2.2	4.4, Clause 10, Clause 11, 15.3	
1.2.3	7.3.1, 7.5, 9.2.3.2, 9.3.1	
1.2.4.1	9.2.2, 9.2.3.3	
1.2.4.2	9.2.2, 9.2.3.3, 9.2.3.6, 9.4	
1.2.4.3	9.2.3.4.2, 10.7	
1.2.4.4	9.2.3.3, 9.2.3.4.2	
1.2.5	9.2.3.5	
1.2.6	5.4, 7.5	
1.5.1	All	
1.5.4	13.4.5(d), Clause 17	
1.5.5	7.4, 16.2.2	
1.6.3	5.3, 10.8	
1.6.4	Clause 11	
1.7.1	Clause 16, Clause 17	
1.7.1.1	Clause 16, Clause 17	
1.7.1.2	10.1.1, 10.3, 10.4, Clause 16	
1.7.2	Clause 16, Clause 17	
1.7.4.2 (e,g, i,j,m,p,r,s,t)	Clause 17	
1.7.4.2 u, 1.5.8		These essential requirements are specifically excluded as noise has not been considered

Essential Requirements of Directive 2006/42/EC	Clause(s) / sub-clause(s) of this EN	Remarks / Notes
		during the development of the standard
1.5.10, 1.5.11		These essential requirements have been excluded as the electromagnetic compliance information only gives methods that have proved useful and are supplied as guidance.

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.

Annex ZZB
(informative)

Relationship between this European Standard and the safety objectives of Directive 2014/35/EU [2014 OJ L96] aimed to be covered

This European standard has been prepared under a Commission's standardization request relating to harmonised standards in the field of the Low Voltage Directive, M/511, to provide one voluntary means of conforming to safety objectives of Directive 2014/35/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits [2014 OJ L96].

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZB.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding safety objectives of that Directive, and associated EFTA regulations.

Table ZZB.1 – Correspondence between this European Standard and Annex I of Directive 2014/35/EU [2014 OJ L96]

Safety objectives of Directive 2014/35/EU	Clause(s) / sub-clause(s) of this EN	Remarks/note
1 a)	Clause 16, *5.1, 5.2, 5.3, 5.6, 7.2, 8.2, 8.3, 10.2, 10.8, 11.1, 11.2, 13.1, 13.2*	
1 b)	*4.2, 5.3, 5.5, 6.2, 6.2.4, 7.2, 7.2.2, 8.2, 9.2,* 11.2, Clause 12, 13, 13.4.4, 13.4.5, 14.4, Clause 15, Clause 17, Clause 18	
1 c)	*Introduction, 1, 3,* 11.1, 11.2	Refer to 2a) to 2d) and 3a) to 3c)in this table
2 a)	4.1, 4.2, Clause 5, Clause 6, 7.1, 7.2, 7.7, 7.8, 7.10, Clause 8, Clause 9, 11.3, 11.4, Clause 12, 13.2, Clause 15, Clause 16, Clause 18, Annex A	
2 b)	Clause 4, 4.4.3, 4.5, 7.2, 7.3, 7.4, 7.9, 7.10, 11.2.3, 11.4, Clause 12, 13.1.4, 14.4, 14.5, 16.2.2	For electromagnetic fields, this standard does not provide performance requirements for either immunity or emissions. Only general advice is given. EMF is not covered. Ionizing radiation is not considered.
2 c)	4.1, 4.4.8, 5.3, 5.4, 5.5, 5.6, 7.5, 7.6, Clause 9, Clause 10, 13.1, Clause 14, 15.2	Noise is not considered in this standard. Functional safety is not fully covered. Explosion of batteries has not been covered by this standard. Optical radiation is not covered.
2 d)	6.2.3, 6.3, 6.4, 7.2.7, 9.4, Clause 12, 13.3, 13.4.3, 13.5,	

Safety objectives of Directive 2014/35/EU	Clause(s) / sub-clause(s) of this EN	Remarks/note
	14.4, Clause 18	
3 a)	6.2.2, 6.2.3, 8.2.1, 8.2.2, 8.2.3, 11.4, 12.2, 12.3, 12.6.1, 12.6.2, 13.3, 13.4, 13.5, 14.2 14.6	The standard only considers the mechanical requirements for electrical parts of a machine.
3 b)	4.6, 6.2.3, 10.1.3, 11.3, 11.4, 12.7.6	For EMC, this standard does not provide performance requirements for either immunity or emissions. Only general advice is given Hazard associated with EMC and functional safety are not covered. Safety-related security is not covered
3 c)	3, Clause 7, Clause 8, 9.2, 11.4, 14.6, 15.1	

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.

CONTENTS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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SAFETY OF MACHINERY – ELECTRICAL EQUIPMENT OF MACHINES –

Part 1: General requirements

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60204-1 has been prepared by IEC technical committee 44: Safety of machinery – Electrotechnical aspects.

This sixth edition cancels and replaces the fifth edition published in 2005. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) added requirements to address applications involving power drive systems (PDS);
b) revised electromagnetic compatibility (EMC) requirements;
c) clarified overcurrent protection requirements;
d) requirements for determination of the short circuit current rating of the electrical equipment;

e) revised protective bonding requirements and terminology;

f) reorganization and revision to Clause 9, including requirements pertaining to safe torque off of PDS, emergency stop, and control circuit protection;

g) revised symbols for actuators of control devices;

h) revised technical documentation requirements;

i) general updating to current special national conditions, normative standards, and bibliographical references.

The text of this standard is based on the following documents:

FDIS	Report on voting
44/765/FDIS	44/771/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60204 series, published under the general title *Safety of machinery – Electrical equipment of machines*, can be found on the IEC website.

The following differing practices of a less permanent nature exist in the countries indicated below.

4.3.1: The voltage characteristics of electricity supplied by public distribution systems in Europe are given in EN 50160:2010.

5.1: Exception is not allowed (USA).

5.1: TN-C systems are not permitted in low-voltage installations in buildings (Norway).

5.2: Terminals for the connection of the protective earthing conductors may be identified by the colour green, the letters “G” or “GR” or “GRD” or “GND”, or the word “ground” or “grounding”, or with the graphical symbol IEC 60417-5019:2006-08 or any combination (USA).

6.3.3 b), 13.4.5 b), 18.2.1: TT power systems are not allowed (USA).

6.3.3, 18.2, Annex A: TN systems are not used. TT systems are the national standard (Japan).

6.3.3 b): The use of residual current protective devices with a rated residual operating current not exceeding 1 A is mandatory in TT systems as a means for fault protection by automatic disconnection of supply (Italy).

7.2.3: Disconnection of the neutral conductor is mandatory in a TN-S system (France and Norway).

7.2.3: Third paragraph: distribution of a neutral conductor with an IT system is not allowed (USA and Norway).

7.10: For evaluation of short circuit ratings the requirements of UL 508A Supplement SB, may be used (USA).

8.2.2: See IEC 60364-5-54:2011, Annex E List of notes concerning certain countries.

9.1.2: Maximum nominal AC control circuit voltage is 120 V (USA).

12.2: Only stranded conductors are allowed on machines, except for 0,2 mm^2 solid conductors within enclosures (USA).

12.2: The smallest power circuit conductor allowed on machines is 0,82 mm^2 (AWG 18) in multiconductor cables or in enclosures (USA).

Table 5: Cross-sectional area is specified in NFPA 79 using American Wire Gauge (AWG) (USA). See Annex G.

13.2.2: For the protective conductor, the colour identification GREEN (with or without YELLOW stripes) is used as equivalent to the bicolour combination GREEN-AND-YELLOW (USA and Canada).

13.2.3: The colour identification WHITE or GREY is used for earthed neutral conductors instead of the colour identification BLUE (USA and Canada).

15.2.2: First paragraph: Maximum value between conductors 150 V (USA).

15.2.2: Second paragraph, 5th bullet: The full load current rating of lighting circuits does not exceed 15 A (USA).

16.4: Nameplate marking requirements (USA).

A.2.2.2: The permissible maximum value of R_A is regulated (e.g. when $U_o \geq 300$V, R_A shall be less than 10 Ω, when $U_o < 300$ V, R_A shall be less than 100 Ω, U_o is the nominal AC line to earth voltage in volts (V) (Japan).

A.2.2.2: The maximum permissible value of R_A is 83 Ω (Netherlands).

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

This part of IEC 60204 provides requirements and recommendations relating to the electrical equipment of machines so as to promote:

– safety of persons and property;

– consistency of control response;

– ease of operation and maintenance.

More guidance on the use of this part of IEC 60204 is given in Annex F.

Figure 1 has been provided as an aid to the understanding of the inter-relationship of the various elements of a machine and its associated equipment. Figure 1 is a block diagram of a typical machine and associated equipment showing the various elements of the electrical equipment addressed in this part of IEC 60204. Numbers in parentheses ( ) refer to Clauses and Subclauses in this part of IEC 60204. It is understood in Figure 1 that all of the elements taken together including the safeguards, tooling/fixturing, software, and the documentation, constitute the machine, and that one or more machines working together with usually at least one level of supervisory control constitute a manufacturing cell or system.

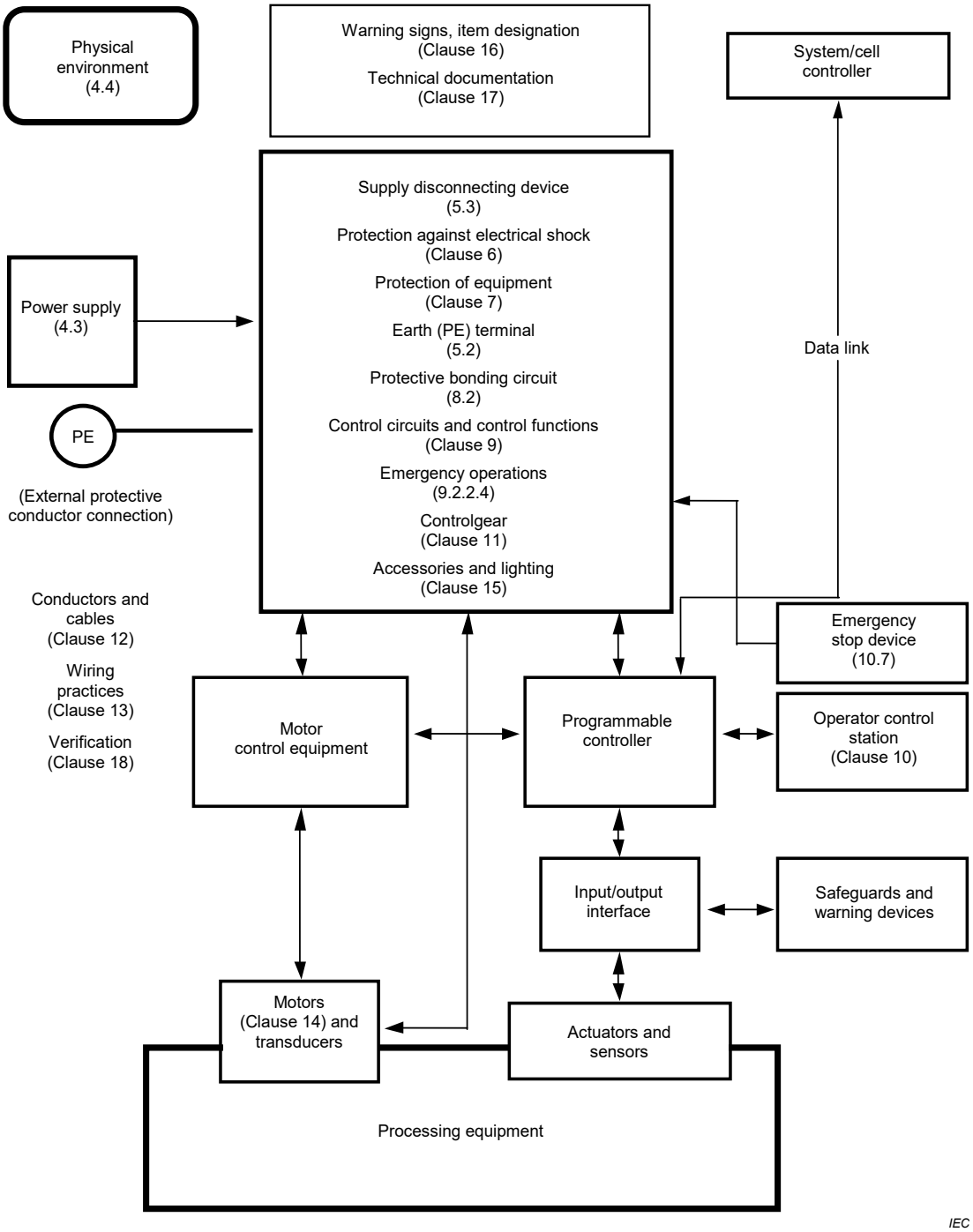

Figure 1 – Block diagram of a typical machine

SAFETY OF MACHINERY – ELECTRICAL EQUIPMENT OF MACHINES –

Part 1: General requirements

1 Scope

This part of IEC 60204 applies to electrical, electronic and programmable electronic equipment and systems to machines not portable by hand while working, including a group of machines working together in a co-ordinated manner.

NOTE 1 This part of IEC 60204 is an application standard and is not intended to limit or inhibit technological advancement.

NOTE 2 In this part of IEC 60204, the term “electrical” includes electrical, electronic and programmable electronic matters (i.e. “electrical equipment” means electrical, electronic and programmable electronic equipment).

NOTE 3 In the context of this part of IEC 60204, the term “person” refers to any individual and includes those persons who are assigned and instructed by the user or his agent(s) in the use and care of the machine in question.

The equipment covered by this part of IEC 60204 commences at the point of connection of the supply to the electrical equipment of the machine (see 5.1).

NOTE 4 The requirements for the electrical supply installation are given in the IEC 60364 series.

This part of IEC 60204 is applicable to the electrical equipment or parts of the electrical equipment that operate with nominal supply voltages not exceeding 1 000 V for alternating current (AC) and not exceeding 1 500 V for direct current (DC), and with nominal supply frequencies not exceeding 200 Hz.

NOTE 5 Information on electrical equipment or parts of the electrical equipment that operate with higher nominal supply voltages can be found in IEC 60204-11.

This part of IEC 60204 does not cover all the requirements (for example guarding, interlocking, or control) that are needed or required by other standards or regulations in order to protect persons from hazards other than electrical hazards. Each type of machine has unique requirements to be accommodated to provide adequate safety.

This part of IEC 60204 specifically includes, but is not limited to, the electrical equipment of machines as defined in 3.1.40.

NOTE 6 Annex C lists examples of machines whose electrical equipment can be covered by this part of IEC 60204.

This part of IEC 60204 does not specify additional and special requirements that can apply to the electrical equipment of machines that, for example:

– are intended for use in open air (i.e. outside buildings or other protective structures);
– use, process, or produce potentially explosive material (for example paint or sawdust);
– are intended for use in potentially explosive and/or flammable atmospheres;
– have special risks when producing or using certain materials;
– are intended for use in mines;
– are sewing machines, units, and systems (which are covered by IEC 60204-31);
– are hoisting machines (which are covered by IEC 60204-32);
– are semiconductor fabrication equipment (which are covered by IEC 60204-33).