



BSI Standards Publication

LV and MV polymeric insulated cables for use by distribution and generation utilities

Part 3: Distribution cables of rated voltage 0.6/1 (1.2) kV –
Specification

Section 3.50: XLPE insulated, copper wire waveform or helical
concentric cables with solid aluminium conductors, having low
emission of smoke and corrosive gases when affected by fire
(Implementation of HD 603)

Publishing and copyright information

The BSI copyright notice displayed in this document indicates when the document was last issued.

© The British Standards Institution 2023

Published by BSI Standards Limited 2023

ISBN 978 0 59 23674 3

ICS 9.060.20

The following BSI references relate to the work on this document:

Committee reference GEL/20/16

Draft for comment 23/30461436 DC

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

Contents

	Page
Foreword	III
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Voltage designation	2
5 Core conductors	2
<i>Table 1 — Aluminium conductor 3-core, 3-phase cables</i>	2
<i>Table 2 — Aluminium conductor 4-core, 3-phase cables</i>	3
6 Insulation	3
7 Assembly of cores	4
8 Concentric conductor	4
8.1 Material	4
8.2 Application	4
8.3 Bedding layer	4
9 Oversheath	4
10 Marking	5
10.1 External marking	5
10.2 Additional marking	6
11 End sealing	6
12 Dimensions	6
13 Tests	6
<i>Table 3 — Schedule of tests</i>	6
14 Routine tests	7
14.1 General	7
14.2 Conductor resistance	8
14.3 Voltage test on complete cable	8
14.4 Spark test	8
15 Sample tests	8
15.1 General	8
15.2 Aluminium conductor tensile test	8
15.3 Insulation thickness	8
15.4 Insulation shrinkage at service temperature	8
15.5 Removal of extruded bedding layer	9
15.6 Concentric conductor wire gaps	9
15.7 Oversheath thickness and removal	9
15.8 Flame propagation on a single cable	9
15.9 Smoke emission	9
16 Type tests	10
16.1 General	10
16.2 Corrosive and acid gas	10
16.3 Insulation	10
16.4 Shrinkage of insulation	10
16.5 Waveform repeat and developed length test	10
<i>Figure 1 — Copper waveform</i>	10
16.6 Oversheath	10
16.7 Shrinkage of oversheath	11
16.8 Insulation resistance of oversheath	11
16.9 Bend test	11

16.10	Compatibility test	11
	<i>Table 4 — Requirements for compatibility of insulation and oversheath</i>	11
16.11	Flame propagation on multiple cables	11
16.12	Smoke emission	11
16.13	Abrasion test	11
Annex A	(informative) Guide to selection and use of cables	12
	<i>Table A.1 — Guide to use</i>	12
Annex B	(informative) Guidance on type tests	13
Annex C	(normative) Dimensional requirements of solid aluminium conductors	13
	<i>Figure C.1 — Conductor profile</i>	13
	<i>Table C.1 — Solid aluminium conductor dimensions</i>	14
Annex D	(normative) Test for shrinkage of oversheath on cable	14
	Bibliography	16

Summary of pages

This document comprises a front cover, an inside front cover, pages I to IV, pages 1 to 16, an inside back cover and a back cover.

Foreword

Publishing information

This section of BS 7870-3 is published by BSI Standards Limited, under licence from The British Standards Institution and came into effect on 31 December 2023. It was prepared by Subcommittee GEL/20/16, *Medium/High voltage cables*, under the authority of Technical Committee GEL/20, *Electric cables*. A list of organizations represented on these committees can be obtained on request to the committee manager.

Supersession

BS 7870-3 supersedes [BS 7870-3.50:2011](#), which is withdrawn.

Relationship with other publications

[BS 7870](#) implements the nationally applicable parts of Harmonization Documents HD 603, HD 605, HD 620, HD 626 and HD 627 published by the European Committee for Electrotechnical Standardization (CENELEC) in accordance with the decision of the CENELEC Technical Board.

[BS 7870](#) applies to cables for fixed installations having a rated voltage U_0/U up to and including 19/33 kV and is published as a series of separate parts and sections, as listed in [BS 7870-1:2011+A1:2022](#), Table 1.

This section of BS 7870-3 specifies a range of XLPE insulated, copper wire waveform or helical concentric cables with solid aluminium conductors having low emission of smoke and corrosive gases when affected by fire; it implements Part 5R of HD 603-11 A3 and is to be read in conjunction with [BS 7870-1:2011+A1:2022](#) and [BS 7870-2:2022](#).

A general guide to use for the types of cable specified in [BS 7870](#) is given in [BS 7870-1:2011+A1:2022](#) and specific details for the types of cable specified in this section of [BS 7870](#) are given in [Annex A](#).

Information about this document

This is a full revision of the document, which brings it up to date in accordance with current practice in the industry.

This publication can be withdrawn, revised, partially superseded or superseded. Information regarding the status of this publication can be found in the Standards Catalogue on the BSI website at [bsigroup.com/standards](#), or by contacting the Customer Services team.

Where websites and webpages have been cited, they are provided for ease of reference and are correct at the time of publication. The location of a webpage or website, or its contents, cannot be guaranteed.

Hazard warnings

WARNING. This British Standard calls for the use of substances and/or procedures that can be injurious to health if adequate precautions are not taken. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

Use of this document

It has been assumed in the preparation of this British Standard that the execution of its provisions will be entrusted to appropriately qualified and experienced people, for whose use it has been produced.

Presentational conventions

The provisions of this document are presented in roman (i.e. upright) type. Its requirements are expressed in sentences in which the principal auxiliary verb is “shall”.

Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.

Where words have alternative spellings, the preferred spelling of the *Shorter Oxford English Dictionary* is used (e.g. “organization” rather than “organisation”).

Contractual and legal considerations

This publication has been prepared in good faith, however no representation, warranty, assurance or undertaking (express or implied) is or will be made, and no responsibility or liability or will be accepted by BSI in relation to the adequacy, accuracy, completeness or reasonableness of this publication. All and any such responsibility and liability is expressly disclaimed to the full extent permitted by the law.

This publication is provided as is, and is to be used at the recipient’s own risk.

The recipient is advised to consider seeking professional guidance with respect to its use of this publication.

This publication is not intended to constitute a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

1 Scope

This section of [BS 7870](#) specifies requirements for the construction, dimensions and mechanical and electrical properties of XLPE insulated, concentric copper wire screened waveform or helical cables with solid aluminium conductors having a rated voltage of 0.6/1 (1.2) kV. It is applicable to cables that, when assessed by the specified tests, produce lower levels of smoke and corrosive gases under exposure to fire than cables conforming to [BS 7870-3.40](#).

It specifies requirements for the following types of cable:

- 3-core, 3-phase, with XLPE insulation, a concentric neutral/earth conductor of copper wires on a synthetic bedding and a thermoplastic oversheath; and
- 4-core, 3-phase and a separate neutral, with XLPE insulation, a concentric earth conductor of copper wires on a synthetic bedding, and a thermoplastic oversheath.

This section of [BS 7870](#) is applicable to cables that are designed for a maximum continuous conductor operating temperature of 80 °C and for a maximum short circuit conductor temperature of 250 °C.

NOTE Guidance on type testing is given in [Annex B](#).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes provisions, or limits the application, of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the reference document (including any amendments) applies.

[BS 7870-1:2011+A1:2022](#), *LV and MV polymeric insulated cables for use by distribution and generation utilities – Part 1: General (Implementation of HD 605, 605, 620, 626 and 627)*

[BS 7870-2:2022](#), *LV and MV polymeric insulated cables for use by distribution and generation utilities – Part 2: Methods of test (Implementation of HD 605 S3:2019)*

[BS EN 60228](#), *Conductors of insulated cables*

[BS EN 60332-1-2:2004+A12:2020](#), *Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame*

[BS EN 60332-3-24:2009](#), *Tests on electric and optical fibre cables under fire conditions – Part 3-24: Test for vertical flame spread of vertically-mounted bunched wires or cables – Category C*

[BS EN 60754-1](#), *Test on gases evolved during combustion of materials from cables – Part 1: Determination of the halogen acid gas content*

[BS EN 60811-401](#), *Electric and optical fibre cables – Test methods for nonmetallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven*

[BS EN 60811-501](#), *Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds*

[BS EN 60811-502](#), *Electric and optical fibre cables – Test methods for non-metallic materials – Part 502: Mechanical tests – Shrinkage test for insulations*

[BS EN 60811-503](#), *Electric and optical fibre cables – Test methods for non-metallic materials – Part 503: Shrinkage test for sheaths*

¹⁾ Documents that are referred to solely in an informative manner are listed in the Bibliography.