



**American Water Works  
Association**

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**ANSI/AWWA B502-17**  
(Revision of ANSI/AWWA B502-11)

**AWWA Standard**

# Sodium Polyphosphate, Glassy (Sodium Hexametaphosphate)

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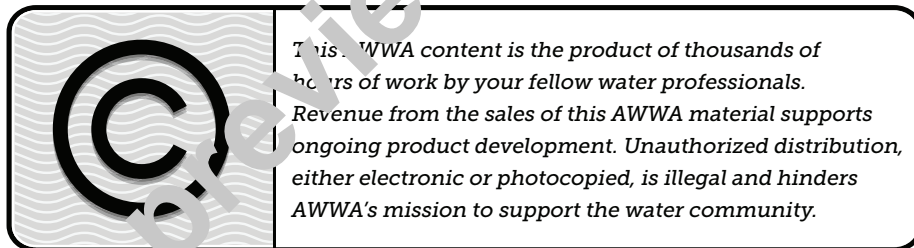
## AWWA Standard

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# Foreword

*This foreword is for information only and is not a part of ANSI/AWWA B502.*

## **I. Introduction.**

I.A. *Background.* Sodium polyphosphate, glassy ( $\text{Na}_{n+2} \text{P}_n \text{O}_{n+1}$ ,  $n = 12\text{--}16$  or  $18\text{--}21$ ), is a manufactured product obtained by combining comparatively pure chemicals—soda ash ( $\text{Na}_2\text{CO}_3$ ) or caustic soda ( $\text{NaOH}$ )—with phosphoric acid. Although the resulting product is consistent in quality and content, each manufacturer may produce it in several different physical forms (Section 4). The density of fused or granular material is approximately  $80 \text{ lb/ft}^3$  (approximately  $1,280 \text{ kg/m}^3$ ). A solution of  $2 \text{ lb/gal}$  ( $0.24 \text{ kg/L}$ ) has a specific gravity of approximately 1.2.

The uses of sodium polyphosphate, glassy, include corrosion control, scale prevention, iron and manganese stabilization, and sequestering of metal ions. The chemical is available in a wide range of physical forms and sizes, allowing flexibility in the type of dissolving or feeding apparatus to be used.

I.B. *History.* The first edition of AWWA B502 was approved as tentative on Jan. 23, 1966. It was approved as a standard on June 1, 1967, and published as AWWA B502-67. Subsequent revisions were approved by the AWWA Board of Directors as ANSI/AWWA B502-78, ANSI/AWWA B502-83, ANSI/AWWA B502-88, ANSI/AWWA B502-94, ANSI/AWWA B502-01, and ANSI/AWWA B502-05. The last edition was prepared by the AWWA Standards Committee on Scale and Corrosion-Control Chemicals and was approved on Jan. 23, 2011. This edition was approved on June 11, 2017.

I.C. *Acceptance.* In May 1985, the US Environmental Protection Agency (USEPA) entered into a cooperative agreement with a consortium led by NSF International (NSI) to develop voluntary third-party consensus standards and a certification program for direct and indirect drinking water additives. Other members of the original consortium included the Water Research Foundation (formerly AwwaRF) and the Conference of State Health and Environmental Managers (COSHEM). The American Water Works Association (AWWA) and the Association of State Drinking Water Administrators (ASDWA) joined later.

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\* American National Standards Institute, 25 West 43rd Street, Fourth Floor, New York, NY 10036.

In the United States, authority to regulate products for use in, or in contact with, drinking water rests with individual states.\* Local agencies may choose to impose requirements more stringent than those required by the state. To evaluate the health effects of products and drinking water additives from such products, state and local agencies may use various references, including two standards developed under the direction of NSF†: NSF/ANSI 60, Drinking Water Treatment Chemicals—Health Effects, and NSF/ANSI 61, Drinking Water System Components—Health Effects.

Various certification organizations may be involved in certifying products in accordance with NSF/ANSI 60. Individual states or local agencies have authority to accept or accredit certification organizations within their jurisdictions. Accreditation of certification organizations may vary from jurisdiction to jurisdiction.

Annex A, “Toxicology Review and Evaluation Procedures,” to NSF/ANSI 60 does not stipulate a maximum allowable level (MAL) of a contaminant for substances not regulated by a USEPA final maximum contaminant level (MCL). The MALs of an unspecified list of “unregulated contaminants” are based on toxicity testing guidelines (noncarcinogens) and risk characterization methodology (carcinogens). Use of Annex A procedures may not always be identical, depending on the certifier.

ANSI/AWWA B502 addresses additives requirements in Sec. 4.3 of the standard. The transfer of contaminants from chemicals to processed water or to residual solids is becoming a problem of great concern. The language in Sec. 4.3.3 is a recommendation only for direct additives used in the treatment of potable water to be certified by an accredited certification organization in accordance with NSF/ANSI 60, Drinking Water Treatment Chemicals—Health Effects. However, users of the standard may opt to make this certification a requirement for the product. Users of this standard should consult the appropriate state or local agency having jurisdiction in order to

1. Determine additives requirements, including applicable standards.
2. Determine the status of certifications by parties offering to certify products for contact with, or treatment of, drinking water.
3. Determine current information on product certification.

## II. Special Issues.

A. *Storage and Handling Precautions.* Sodium polyphosphate, glassy, is hygroscopic in nature and must be stored under dry conditions. Exposure to humidity produces a sticky film on the exposed material. This results in poor flow and caking,

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\* Persons outside the United States should contact the appropriate authority having jurisdiction.

† NSF International, 789 North Dixboro Road, Ann Arbor, MI 48105.

which interfere with the rate of dissolution of the product. Refer to safety data sheets (SDSs) available from the chemical supplier or manufacturer for additional information.

**III. Use of This Standard.** It is the responsibility of the user of an AWWA standard to determine that the products described in that standard are suitable for use in the particular application being considered.

III.A. *Purchaser Options and Alternatives.* The following information should be provided by the purchaser.

1. Standard used—that is, ANSI/AWWA B502, Sodium Polyphosphate, Glassy (Sodium Hexametaphosphate), of latest revision.

2. Whether compliance with NSF/ANSI 60, Drinking Water Treatment Chemicals—Health Effects, is required.

3. Details of other federal, state or provincial, and local requirements (Section 4).

4. Physical form(s) and quantity (Sec. 4.1.1).

5. Specific maximum impurity content limits, if required (Sec. 4.3).

6. Whether the purchaser will reject product from containers or packaging with missing or damaged seals. The purchaser may reject product from bulk containers or packages with missing or damaged seals unless the purchaser's tests of representative samples, conducted in accordance with Sec. 5.2, demonstrate that the product meets the standard. Failure to meet the standard or the absence of, or irregularities in, seals may be sufficient cause to reject a shipment.

7. Form of shipment—bulk or package, type, and size of container (Sec. 6.2.1).

8. Whether alternative security measures have been adopted to replace or augment the security measures set out in Sec. 6.2.3 and 6.2.4.

9. Affidavit of compliance, certified analysis, if required (Sec. 6.3).

III.B. *Modification to Standard.* Any modification of the provisions, definitions, or terminology in this standard must be provided by the purchaser.

**IV. Major Revisions.** Major changes made to the standard in this revision include the following:

1. Revision of the Notice of Nonconformance section (Sec. 5.3).

**V. Comments.** If you have any comments or questions about this standard, please call AWWA Engineering and Technical Services at 303.794.7711, FAX at 303.795.7603; write to the department at 6666 West Quincy Avenue, Denver, CO 80235-3098; or email at standards@awwa.org.

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# Sodium Polyphosphate, Glassy (Sodium Hexametaphosphate)

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## SECTION 1: GENERAL

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### **Sec. 1.1 Scope**

This standard describes sodium polyphosphate, glassy, for use in the treatment of potable water, wastewater, and reclaimed water. This material is also known as *sodium hexametaphosphate*, *sodium tetrapolyphosphate*, and *Graham's salt*.

### **Sec. 1.2 Purpose**

The purpose of this standard is to provide the minimum requirements for sodium polyphosphate, glassy, including physical, chemical, sampling, packaging, shipping, and testing requirements.

### **Sec. 1.3 Application**

This standard can be referenced in documents for purchasing and receiving sodium polyphosphate, glassy, and can be used as a guide for testing the physical and chemical properties of sodium polyphosphate, glassy, samples. The stipulations of this standard apply when this document has been referenced and only to sodium polyphosphate, glassy, used in the treatment of potable water, wastewater, and reclaimed water.