

Australian/New Zealand Standard™

Low-voltage switchgear and controlgear

Part 7.3: Ancillary equipment—Safety requirements for fuse terminal blocks



AS/NZS IEC 60947.7.3:2015

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee EL-006, Industrial Switchgear and Controlgear. It was approved on behalf of the Council of Standards Australia on 27 May 2015 and on behalf of the Council of Standards New Zealand on 29 May 2015. This Standard was published on 29 June 2015.

The following are represented on Committee EL-006:

Association of Accredited Certification Bodies
Ausgrid
Australian Chamber of Commerce and Industry
Australian Industry Group
Bureau of Steel Manufacturers of Australia
Business New Zealand
Electrical Contractors Association of New Zealand
Engineers Australia
National Electrical and Communications Association
National Electrical Switchboard Manufacturers Association
Rail Industry Safety and Standards Board (RISSB)

Keeping Standards up-to-date

Standards are living documents which reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments which may have been published since the Standard was purchased.

Detailed information about joint Australian/New Zealand Standards can be found by visiting the Standards Web Shop at www.saiglobal.com.au or Standards New Zealand website at www.standards.co.nz and looking up the relevant Standard in the on-line catalogue.

For more frequent listings or notification of revisions, amendments and withdrawals, Standards Australia and Standards New Zealand offer a number of update options. For information about these services, users should contact their respective national Standards organization.

We also welcome suggestions for improvement in our Standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Please address your comments to the Chief Executive of either Standards Australia or Standards New Zealand at the address shown on the back cover.

Australian/New Zealand Standard™

Low-voltage switchgear and controlgear

Part 7.3: Ancillary equipment—Safety requirements for fuse terminal blocks

Original as AS 60947.7.3—2004.
Revised and redesignated as AS/NZS IEC 60947.7.3:2015.

COPYRIGHT

© Standards Australia Limited/Standards New Zealand

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher, unless otherwise permitted under the Copyright Act 1968 (Australia) or the Copyright Act 1994 (New Zealand).

Jointly published by SAI Global Limited under licence from Standards Australia Limited, GPO Box 476, Sydney, NSW 2001 and by Standards New Zealand, Private Bag 2439, Wellington 6140.

ISBN 978 1 76035 085 7

PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee EL-006, Industrial Switchgear and Controlgear, to supersede AS 60947.7.3—2004.

The objective of this Standard is to specify safety requirements and test methods for the mechanical, electrical and thermal characteristics of fuse terminal blocks, to ensure the compatibility between terminal blocks and standardized fuse-links.

This Standard is identical with, and has been reproduced from, IEC 60947-7-3, Ed. 2.0 (2000) *Low-voltage switchgear and controlgear, Part 7.3: Ancillary equipment—Safety requirements for fuse terminal blocks*.

This Standard shall be read in conjunction with IEC 60947-1 and IEC 60947-7-1. The provisions of the general rules dealt with in IEC 60947-1 and the requirements for terminal blocks of IEC 60947-7-1 are applicable to this Standard, where specifically called for. Clauses and subclauses, tables, figures and annexes thus applicable are identified by reference to IEC 60947-1 or IEC 60947-7-1, e.g. 1.2 of IEC 60947-1, Table 4 of IEC 60947-7-1 or Annex A of IEC 60947-1.

As this Standard is reproduced from an International Standard, the following applies:

- (a) In the source text ‘this part of IEC 60947’ should read ‘this Australian/New Zealand Standard’.
- (b) A full point substitutes for a comma when referring to a definitional marker.

References to International Standards should be replaced by references to Australian or Australian/New Zealand Standards, as follows:

<i>Reference to International Standard</i>		<i>Australian/New Zealand Standard</i>	
IEC		AS/NZS	
60695	Fire hazard testing	60695	Fire hazard testing
60695-11-5	Part 11-5: Test flames—Needle flame test method—Apparatus, confirmatory test arrangement and guidance	60695.11.5	Part 11.5: Test flames—Needle flame test method—Apparatus, confirmatory test arrangement and guidance
		AS/NZS IEC	
60947	Low-voltage switchgear and controlgear	60947	Low-voltage switchgear and controlgear
60947-7-1	Ancillary equipment—Terminal blocks for copper conductors	60947.7.1	Ancillary equipment—Terminal blocks for copper conductors

Only normative references that have been adopted as Australian or Australian/New Zealand Standards have been listed.

The terms ‘normative’ and ‘informative’ have been used in this Standard to define the application of the annexes to which they apply. A ‘normative’ annex is an integral part of a Standard, whereas an ‘informative’ annex is only for information and guidance.

CONTENTS

1	General	7
1.1	Scope.....	7
1.2	Normative references	7
2	Definitions	8
3	Classification.....	9
4	Characteristics	9
4.1	Fuse-links	9
4.2	Rated power dissipation value.....	9
4.2.1	Overload and short-circuit protection (P_V).....	9
4.2.2	Exclusive short-circuit protection (P_{VK}).....	9
4.3	Rated and limiting values	9
4.3.1	Rated voltages	9
4.3.2	Void.....	9
4.3.3	Standard cross-sections	9
4.3.4	Rated cross-section.....	9
4.3.5	Rated connecting capacity.....	9
4.3.6	Working voltage.....	10
5	Product information	10
5.1	Marking.....	10
5.2	Additional information.....	10
5.3	Marking on the packing unit.....	10
6	Normal service, mounting and transport conditions.....	11
6.1.1	Ambient temperature	11
7	Constructional and performance requirements.....	11
7.1	Constructional requirements	11
7.1.1	Clamping units	11
7.1.2	Mounting	11
7.1.3	Clearances and creepage distances	11
7.1.4	Terminal identification and marking	12
7.1.5	Void.....	12
7.1.6	Rated cross-section and rated connecting capacity	12
7.1.7	Void.....	12
7.1.8	Actuating conditions	12
7.2	Performance requirements	12
7.2.1	Mechanical requirements during actuation.....	12
7.2.2	Electrical requirements	12
7.2.3	Thermal requirements.....	13
7.3	Electromagnetic compatibility (EMC)	13
8	Tests.....	13
8.1	Kinds of test.....	13
8.2	General.....	13
8.3	Verification of mechanical characteristics	13
8.3.1	General	13
8.3.2	Attachment of the fuse terminal block on its support.....	14

8.3.3	Mechanical properties of clamping units of a fuse terminal block	14
8.3.4	Compatibility between fuse terminal blocks and the fuse-link	14
8.3.5	Mechanical strength of the connection between the terminal block base and the fuse-carrier	15
8.4	Verification of electrical characteristics	15
8.4.1	General	15
8.4.2	Void	16
8.4.3	Dielectric tests	16
8.4.4	Contact resistance	17
8.4.5	Temperature rise of clamping units	18
8.4.6	Void	18
8.4.7	Ageing test (for screwless-type fuse terminal blocks only)	18
8.5	Verification of thermal characteristics	19
8.5.1	General	19
8.5.2	Rated power dissipation	20
8.5.3	Durability	24
8.5.4	Needle flame test	24
8.6	Verification of EMC characteristics	26
Annex A (normative)	Gauges	27
Annex B (informative)	Power dissipation values P_V and P_{VK}	28
Annex C (normative)	Order of tests and number of specimens	36
	Bibliography	37
	Figure 1 – Test arrangement for the verification of the contact resistance	17
	Figure 2 – Test arrangement for separate arrangement	20
	Figure 3 – Test arrangement for compound arrangement	21
	Figure 4 – Test arrangement for compound arrangement of short-circuit protection	22
	Figure 5 – Test arrangement for the needle flame test	25
	Figure 6 – Point of test flame contact (view from the layer placed below the fuse terminal block)	25
	Figure A.1 – Outline of the gauges	27
	Figure B.1 – Derating curve in the case of exclusive short-circuit protection for a separate arrangement	30
	Figure B.2 – Derating curve in the case of exclusive short-circuit protection for a compound arrangement	31
	Figure B.3 – Derating curve in the case of overload and short-circuit protection for a separate arrangement	33
	Figure B.4 – Derating curve in the case of overload and short-circuit protection for a compound arrangement	34
	Table 1 – Test forces	14
	Table 2 – Dummy fuse-links	23
	Table A.1 – Dimensions and materials for gauges for fuse-links according to IEC 60127-2	27
	Table B.1 – Results of derating curves in the case of exclusive short-circuit protection	32
	Table B.2 – Results of derating curves in case of overload and short-circuit protection	35
	Table C.1 – Order of tests and number of specimens	36

INTRODUCTION

The standard for fuse terminal blocks covers not only the terminal block requirements but also takes into account the specifications of the cartridge fuse-links according to IEC 60127-1 and IEC 60127-2. A connection between these two standards is made by adding (adapting) the fundamental specifications of cartridge fuse-links (rated current, rated voltage, maximum voltage drop and maximum sustained power dissipation for cartridge fuse-links with the dimension of 5 mm × 20 mm or 6,3 mm × 32 mm with their different response characteristics) to the IEC 60947-7-1 requirements for terminal blocks. By this means, it is possible to judge the quality of the product “fuse terminal blocks”.

An important fact when using such cartridge fuse-links with fuse terminal blocks is that they heat up much less under rated load than they would do under overload conditions. The rated load is the result of rated current and maximum voltage drop. But there is a considerably increased power dissipation under overload conditions, equalling the maximum sustained power dissipation loss according to IEC 60127-2.

In industrial applications, single fuse terminal blocks are used within an arrangement of terminal blocks or many of them forming an arrangement on their own. This means that the same current and fuse-link will result in different heat emissions. Furthermore, it should be taken into account that apart from the general full range fuse (for overload and short-circuit protection), some fuse terminal blocks are exclusively used for short-circuit protection according to IEC 60364-4-43, e.g. in control circuits, where no overloads occur (i.e. safety coils, indicator lights or similar equipment).

Consequently there are four different types of application that need to be described in the catalogue or indicated on the fuse terminal block. For more information, see Annex B.

NOTES

Currently in preview, click buy full version

AUSTRALIAN/NEW ZEALAND STANDARD

Low-voltage switchgear and controlgear

Part 7.3:

Ancillary equipment—Safety requirements for fuse terminal blocks

1 General**1.1 Scope**

This part of IEC 60947 applies to fuse terminal blocks with screw-type or screwless-type clamping units for the connection of rigid (solid or stranded) or flexible copper conductors for the reception of cartridge fuse-links in accordance with IEC 60127-2, intended primarily for industrial or similar use in circuits not exceeding 1 000 V a.c., up to 1 000 Hz or 1 500 V d.c., and having a maximum short-circuit breaking capacity of 1 500 A.

They are intended for installation in electrical equipment with enclosures which surround the fuse terminal blocks to such an extent that they are accessible only with the aid of a tool.

For certain applications, for example in control circuits, the fuse terminal blocks may be designed exclusively for short-circuit protection.

NOTE This standard may be used as a guide for fuse terminal blocks for the reception of special cartridge fuse-links which do not meet the requirements of IEC 60127-2.

The object of this standard is to specify safety requirements and test methods for the mechanical, electrical and thermal characteristics of fuse terminal blocks, to ensure the compatibility between terminal blocks and standardized fuse-links.

This standard may be used as a guide for

- fuse terminal blocks requiring the fitting of special devices to the conductors, for example quick connect terminations or wrapped connections, etc.;
- fuse terminal blocks providing direct contact to the conductors by means of edges or points penetrating the insulation, for example insulation displacement connections, etc.

Where applicable in this standard, the term “clamping unit” has been used instead of the term “terminal”. This is taken into account in case of reference to IEC 60947-1.

1.2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60127-1:2006, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*

IEC 60127-2:2003, *Miniature fuses – Part 2: Cartridge fuse-links*
Amendment 1 (2003)

IEC 60216-1:2001, *Electrical insulating materials – Properties of thermal endurance – Part 1: Ageing procedures and evaluation of test results*

IEC 60695-11-5:2004, *Fire hazard testing – Part 11-5: Test flames – Needle flame test method – Apparatus, confirmatory test arrangement and guidance*