

AS/NZS IEC 60331.2:2021
IEC 60331-2:2018



Australian/New Zealand Standard™

Tests for electric cables under fire conditions — Circuit integrity

Method 2: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm



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AS/NZS IEC 60331.2:2021

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- Australian Cablemakers Association
- Australian Industry Group
- Aviation and Marine Engineers Association
- Electrical Compliance Testing Association of Australia
- Electrical Regulatory Authorities Council
- Engineers Australia
- Institute of Electrical Inspectors
- Master Electricians NZ
- National Electrical and Communications Association
- Queensland University of Technology
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Australian/New Zealand Standard™

Tests for electric cables under fire conditions — Circuit integrity

Method 2: Test method for fire with shock at a temperature of at least 330 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm

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Preface

This Test Method was prepared by the Joint Standards Australia/Standards New Zealand Committee EL-003, Electric Wires and Cables, to supersede AS/NZS IEC 60331.2:2017, *Tests for electric cables under fire conditions — Circuit integrity, Part 2: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm.*

The objective of this document is to specify the test method for cables which are required to maintain circuit integrity when subject to fire and mechanical shock under specified conditions.

This document is applicable to cables of rated voltage not exceeding 600 V/1 000 V, including those of rated voltage below 80 V, metallic data and telecom cables and optical fibre cables and cables of not greater than 20 mm overall diameter. This document does not apply to cables of larger diameter which are tested using the apparatus, procedure and requirements of AS/NZS IEC 60331.1.

This document does not cover details for the specific point of failure, continuity checking arrangement, test sample, test procedure and test report relevant to metallic data and telecom cables and optical fibre cables.

This document is identical with, and has been reproduced from, IEC 60331-2:2017, *Tests for electric cables under fire conditions — Circuit integrity — Part 2: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm.*

As this document has been reproduced from an International Test Method, the following applies:

- (a) In the source text “this part of IEC 60331” should read “this document”.
- (b) A full point substitutes for a comma when referring to a decimal marker.

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The terms “normative” and “informative” are used in Standards to define the application of the appendices or annexes to which they apply. A “normative” appendix or annex is an integral part of a Standard, whereas an “informative” appendix or annex is only for information and guidance.

This draft has been issued for public comment and ballot as a joint (AS/NZS) project with Standards New Zealand. Notwithstanding the joint nature of this public comment and ballot draft, this project may not be published as a joint (AS/NZS) publication.

NOTES

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**TESTS FOR ELECTRIC CABLES UNDER FIRE CONDITIONS –
CIRCUIT INTEGRITY –**

**Part 2: Test method for fire with shock at a temperature of at least 830 °C
for cables of rated voltage up to and including 0,6/1,0 kV and with
an overall diameter not exceeding 20 mm**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60331-2 has been prepared by IEC technical committee 20: Electric cables.

This bilingual version (2018-11) corresponds to the monolingual English version, published in 2018-03.

This second edition cancels and replaces the first edition published in 2009. It constitutes a technical revision.

The significant technical changes with respect to the previous edition are as follows:

- extension of the scope with metallic data and telecom cables and optical fibre cables, although details for the specific point of failure, continuity checking arrangement, test sample, test procedure and test report relevant to metallic data and telecom cables and optical fibre cables are not given by IEC 60331-2;
- improved description of the test environment;
- mandatory use of mass flow meters/controllers as the means of controlling accurately the input flow rates of fuel and air to the burner;
- improved figure illustrating method of mounting of the sample regarding bending radius;
- improved description of the information to be included in the test report.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
20/1783A/FDIS	20/1793/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The French version of this document has not been voted upon.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

It has the status of a group safety publication in accordance with IEC Guide 104.

A list of all parts of the IEC 60331 series, published under the title: *Tests for electric cables under fire conditions – Circuit integrity*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

IEC 60331 consists of the following parts under the general title: *Tests for Electric cables under fire conditions – Circuit integrity*:

Part 1: *Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter exceeding 20 mm*

Part 2: *Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm*

Part 3: *Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV tested in a metal enclosure*

Part 11: *Apparatus – Fire alone at a flame temperature of at least 750 °C*

Part 21: *Procedures and requirements – Cables of rated voltage up to and including 0,6/1,0 kV*

Part 23: *Procedures and requirements – Electric data cables*

Part 25: *Procedures and requirements – Optical fibre cables*

NOTE 1 Parts 21, 23 and 25 relate to fire-only conditions at a flame temperature of at least 750 °C.

NOTE 2 Parts 11, 21, 23 and 25 are no longer subject to maintenance. IEC 60331 Parts 1 and 2 are the recommended test procedures

Since its first edition (1970), IEC 60331 has been extended and has introduced a range of test apparatus in order that a test may be carried out on large and small power, control, data and optical fibre cables.

Successful tests carried out in accordance with this standard will enable an identification to be marked on the product.

TESTS FOR ELECTRIC CABLES UNDER FIRE CONDITIONS – CIRCUIT INTEGRITY –

Part 2: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm

1 Scope

This part of IEC 60331 specifies the test method for cables which are required to maintain circuit integrity when subject to fire and mechanical shock under specified conditions.

This document is applicable to cables of rated voltage not exceeding 600 V/1 000 V, including those of rated voltage below 80 V, metallic data and telecom cables and optical fibre cables.

It is intended for use when testing cables of not greater than 20 mm overall diameter.

Cables of larger diameter are intended to be tested using the apparatus, procedure and requirements of IEC 60331-1.

This document includes details for the specific point of failure, continuity checking arrangement, test sample, test procedure and test report relevant to electric power and control cables with rated voltage up to and including 600 V/1000 V. Details for the specific point of failure, continuity checking arrangement, test sample, test procedure and test report relevant to metallic data and telecom cables and optical fibre cables are not given by IEC 60331-2.

Although the scope is restricted to cables with rated voltage up to and including 0,6/1,0 kV, the procedure can be used, with the agreement of the manufacturer and the purchaser, for cables with rated voltage up to and including 1,8/3 (3,3) kV, provided that suitable fuses are used.

Annex A provides the method of verification of the burner and control system used for the test.

Requirements are stated for an identification that may optionally be marked on the cable to signify compliance with this standard.

CAUTION – The test given in this standard may involve the use of dangerous voltages and temperatures. Suitable precautions should be taken against the risk of shock, burning, fire and explosion that may be involved, and against any noxious fumes that may be produced.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

IEC 60269-3, *Low-voltage fuses – Part 3: Supplementary requirements for fuses for use by unskilled persons (fuses mainly for household and similar applications) – Examples of standardized systems of fuses A to F*