

AS/NZS 60335.2.34:2021
IEC 60335-2-34:2021



STANDARDS
Australia

Australian/New Zealand Standard™

Household and similar electrical appliances — Safety

Part 2.34: Particular requirements for motor-compressors



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AS/NZS 60335.2.34:2021

This Joint Australian/New Zealand Standard™ was prepared by Joint Technical Committee EL-002, Safety of Household and Similar Electrical Appliances and Small Power Transformers and Power Supplies. It was approved on behalf of the Council of Standards Australia on 20 October 2021 and by the New Zealand Standards Approval Board on 6 October 2021.

This Standard was published on 26 November 2021.

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- Association of Accredited Certification Bodies
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- Australian Retailers Association
- Better Regulation Division (Fair Trading, Safework NSW, TestSafe)
- Business New Zealand
- Consumer Electronic Suppliers Association, Australia
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- Electrical Regulatory Authorities Council, Australia
- Electrical consultants
- Engineers Australia
- JAS-ANZ
- New Zealand Electric Fence Energizer Manufacturers' Standards Group
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This Standard was issued in draft form for comment as DR AS/NZS 60335.2.34:2021.

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ISBN 978 1 76113 584 2

Australian/New Zealand Standard™

Household and similar electrical appliances – Safety

Part 2.34: Particular requirements for motor- compressors

Originated in Australia as AS 3305 — 1987.
Jointly revised and redesignated AS/NZS 60335.2.34:1997.
Second edition AS/NZS 60335.2.34:2001.
Jointly revised and redesignated AS/NZS 60335.2.34:2003.
Jointly revised and redesignated AS/NZS 60335.2.34:2013.
Jointly revised and redesignated AS/NZS 60335.2.34:2016.
Jointly revised and redesignated AS/NZS 60335.2.34:2021.



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STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

AS/NZS 60335.2.34:2021

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2.34: Particular requirements for motor-compressors****Foreword**

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee EL-002 - Safety of Household and Similar Electrical Appliances and Small Power Transformers to supersede AS/NZS 60335.2.34:2016 three years from the date of publication of this Standard. During this period AS/NZS 60335.2.34:2016 will also remain current. Regulatory authorities that reference this Standard in regulation may apply these requirements at a different time. Users of this Standard should consult with these authorities to confirm their requirements.

The objective of this Standard is to provide manufacturers, designers, regulatory authorities, testing laboratories and similar organizations with safety requirements designed to give the user protection against hazards that might occur during normal operation and abnormal operation of the appliance and which may be used as the basis for approval for sale or for connection to the electricity supply mains in Australia and New Zealand.

The text of IEC 60335-2-34 Ed 6, prepared by IEC Technical Subcommittee SC 61C, was submitted to the Standards Australia/Standards New Zealand Combined Procedure (dual public comment and committee vote) for adoption of the IEC standard as a Standards Australia/Standards New Zealand joint standard.

The principal changes in this edition as compared with the 2016 edition of AS/NZS 60335.2.34 are as follows (minor changes are not listed).

- it aligns the text with IEC 60335-1, Ed 5.2;
- application categories and tests have been extended (3.1.102, Annex AA);
- use of a motorette for winding wire compatibility tests introduced (3.8.102, Annex BB);
- height of the triangle, symbol ISO 7010 W021 has been introduced (7.14);
- some notes are converted to normative text (1, 15.3, 22.21, 23.8, 29.3.4, Figure AA.1);
- note in Subclause 11.11 becomes normative in Clause 11;
- optional pressure endurance test introduced (18.101, Annex EE);
- compatibility test for insulation inside the housing clarified (22.9);
- clarification of clearances inside the housing for motor-compressors suitable for use at altitudes exceeding 2 000 m (29.1);
- normative references and associated text have been updated (24.101, Annex DD);
- breaking strength of tie cord after temperature heating cycle has been updated (Annex CC).

This Standard is an adoption with national modifications of the sixth edition of IEC 60335-2-34, *Household and similar electrical appliances – Safety – Part 2-34: Particular requirements for motor-compressors*. It has been varied as indicated to take account of Australian and New Zealand conditions.

This part 2 has to be used in conjunction with the latest edition of AS/NZS 60335.1 *Household and similar electrical appliances – Safety – Part 1: General requirements* and its Amendments. It was established on the basis of AS/NZS 60335.1:2020.

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This part 2 supplements or modifies the corresponding clauses of AS/NZS 60335.1 so as to convert it into the Australian/New Zealand Standard: Safety requirements for motor-compressors.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text of Part 1 is to be adapted accordingly.

NOTE 1 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.;
- subclauses, notes and annexes that are additional to those in the IEC standard are prefixed with the letter A2.

NOTE 2 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3.

p NOTE 3 In this document, p is used in the margin to indicate instructions for preparing a consolidated version.

The essential safety requirements in AS/NZS 3820¹ that could be applicable to requirements for motor-compressors are covered by this standard.

The national variations to IEC 60335-2-34 Ed 6 form the Australian and New Zealand national variations for purposes of the IECEE scheme for recognition of results of testing to standards for safety of electrical equipment (the CB scheme).

¹ AS/NZS 3820 *Essential safety requirements for electrical equipment*

The text of the International Standard IEC 60335-2-34 Ed 6 was approved as a joint Australia/New Zealand Standard with the agreed national variations as given below.

AUSTRALIAN NATIONAL VARIATIONS

There are no national variations to this Part 2 other than those listed in the national variations in AS/NZS 60335.1:2020.

NEW ZEALAND NATIONAL VARIATIONS

There are no national variations to this Part 2 other than those listed in the national variations in AS/NZS 60335.1:2020.

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**Annex ANZ
(normative)**
**Normative references to international publications with their corresponding joint
Australia/New Zealand publications**

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by national variations the relevant joint Australia/New Zealand publications applies if the national variations are needed to ensure the safety of the appliance for Australia/New Zealand conditions. These international publications are indicated by (mod). If an international publication is not so indicated, then either it or the listed Australia/New Zealand publication may be used.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>AS/NZS</u>	<u>Year</u>
IEC 60079-1	2014	<i>Explosive atmospheres – Part 1: Equipment protection by flameproof enclosures "d"</i>	60079-1	2015
IEC 60079-15	2017	<i>Explosive atmospheres – Part 15: Equipment protection by type of protection "n"</i>	60079-15	2020
IEC 60851-4	2016	<i>Winding wires – Test methods – Part 4: Chemical properties</i>		
IEC 60851-5 IEC 60851-5:2008/AMD1:2011 IEC 60851-5:2008/AMD2:2019 ²	2008	<i>Winding wires – Test methods – Part 5: Electrical properties</i>		
ISO 817 ISO 817:2014/AMD1)	2014 2017	<i>Refrigerants – Designation and safety classification</i>	817	2016
ISO 7010	2019	<i>Graphical symbols – Safety colours and safety signs – Registered safety signs</i>		

² There exists a consolidated edition 4.2:2019 that includes Edition 4 and its Amendment 1 and Amendment 2

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-34: Particular requirements for motor-compressors**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
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- 6) All users should ensure that they have the latest edition of this publication.
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- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This part of IEC 60335 has been prepared by subcommittee 61C: Safety of refrigeration appliances for household and commercial use, of IEC Technical Committee 61: Safety of household and similar electrical appliances.

This sixth edition cancels and replaces the fifth edition published in 2012, Amendment 1:2015 and Amendment 2:2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- it aligns the text with IEC 60335-1, Ed 5.2;
- application categories and tests have been extended (3.1.102, Annex AA);
- use of a motorette for winding wire compatibility tests introduced (3.8.102, Annex BB);
- height of the triangle, symbol ISO 7010 W021 has been introduced (7.14);
- some notes are converted to normative text (1, 15.3, 22.21, 23.8, 29.3.4, Figure AA.1);

- note in Subclause 6.101 becomes normative in Clause 11;
- optional pressure endurance test introduced (18.101, Annex EE);
- compatibility test for insulation inside the housing clarified (22.9);
- clarification of clearances inside the housing for motor-compressors suitable for use at altitudes exceeding 2 000 m (29.1);
- normative references and associated text have been updated (24.101, Annex DD);
- breaking strength of tie cord after temperature heating cycle has been updated (Annex CC).

The text of this International Standard is based on the following documents:

Draft	Report on voting
61C/873/FDIS	61C/874/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts of the IEC 60335 series, under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for motor-compressors.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

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- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 7.1: The locked-rotor current marking is required for some motor-compressors (USA).
- 22.7: Different test pressures are used (Japan, USA).

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

If testing of the **motor-compressor** includes testing in accordance with Annex AA, temperatures of the **motor-compressor** windings, **housing** and other parts related to the **motor-compressor**, such as terminals, internal wiring and insulating materials, are not measured when the complete appliance in which the **motor-compressor** is used is tested.

These requirements apply to sealed (hermetic and semi-hermetic type) **motor-compressors** with their associated starting, cooling capacity control and protection systems, tested separately under the most severe conditions of the refrigerating system operation which, within reasonable limits, could occur in the applications for which they are used.

In particular, the construction detail inspection and locked-rotor testing may be done separately on the **motor-compressor**, thereby eliminating the need for inspection and testing when the **motor-compressor** is applied to many different appliances and factory-built assemblies.

Operational tests may also be conducted on the **motor-compressor** separately in certain circumstances. The specification for this type testing is provided in Annex AA. However, the tests of the existing standards relevant to the given kind of application, such as IEC 60335-2-24 and IEC 60335-2-40, may need to be conducted on the final application and used as the final determination of acceptability.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-34: Particular requirements for motor-compressors

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of sealed (hermetic and semi-hermetic type) **motor-compressors**, their protection and control systems, if any, which are intended for use in equipment for household and similar purposes and which conform with the standards applicable to such equipment. It applies to **motor-compressors** tested separately, under the most severe conditions that may be expected to occur in normal use, their **rated voltage** being not more than 250 V for single-phase **motor-compressors** and 600 V for other **motor-compressors**.

This standard also covers

- multi-speed **motor-compressors**, that are **motor-compressors**, the speed of which can be set to different values;
- variable capacity **motor-compressors** that are **motor-compressors** where the capacity of the compressor is controlled at fixed speeds.

NOTE 101 Examples of equipment which contain **motor-compressors** are

- tumble dryers (IEC 60335-2-11);
- refrigerating appliances, ice-cream appliances and ice-makers (IEC 60335-2-24);
- electrical heat pumps, air-conditioners and dehumidifiers (IEC 60335-2-40);
- commercial dispensing appliances and vending machines (IEC 60335-2-75);
- commercial refrigerating appliances and ice-makers with an incorporated or remote refrigerant unit or compressor (IEC 60335-2-89);
- electrical equipment for measurement, control, and laboratory use (IEC 61010-2-011);
- professional ice-cream makers (IEC 60335-2-118);
- refrigerating systems and heat pumps (ISO 5149-2).

This standard does not supersede the requirements of standards relevant to the particular appliance in which the **motor-compressor** is used. However, if the **motor-compressor** type used complies with this standard, the tests for the **motor-compressor** specified in the particular appliance standard may not need to be made in the particular appliance or assembly. If the **motor-compressor control system** is associated with the particular appliance control system, additional tests could be necessary on the final appliance.

So far as is practical, this standard deals with the common hazards presented by **motor-compressors** used in appliances which are encountered by all persons in and around the home. However, it does not in general take into account

- the use of appliances by young children or infirm persons without supervision;
- playing with the appliances by young children.

NOTE 102 Attention is drawn to the fact that

- for **motor-compressors** intended to be used in appliances in vehicles or on board ships, additional requirements could be necessary;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.