

ASME BPVC.II.A-2021

SECTION II
MATERIALS

2021

ASME Boiler and
Pressure Vessel Code
An International Code

Part A
Ferrous Material Specifications
(Beginning to SA-450)



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AN INTERNATIONAL CODE

2021 ASME Boiler & Pressure Vessel Code

2021 Edition

July 1, 2021

II MATERIALS

Part A

Ferrous Material Specifications (Beginning to SA-450)

ASME Boiler and Pressure Vessel Committee
on Materials



The American Society of
Mechanical Engineers

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INTERPRETATIONS

Interpretations are issued in real time in ASME's Interpretations Database at <http://go.asme.org/Interpretations>. Historical BPVC interpretations may also be found in the Database.

CODE CASES

The Boiler and Pressure Vessel Code committees meet regularly to consider proposed additions and revisions to the Code and to formulate Cases to clarify the intent of existing requirements or provide, when the need is urgent, rules for materials or constructions not covered by existing Code rules. Those Cases that have been adopted will appear in the appropriate 2021 Code Cases book: "Boilers and Pressure Vessels" or "Nuclear Components." Each Code Cases book is updated with seven Supplements. Supplements will be sent or made available automatically to the purchasers of the Code Cases books up to the publication of the 2023 Code. Annulments of Code Cases become effective six months after the first announcement of the annulment in a Code Case Supplement or Edition of the appropriate Code Case book. Code Case users can check the current status of any Code Case at <http://go.asme.org/BPVCCDatabase>. Code Case users can also view an index of the complete list of Boiler and Pressure Vessel Code Cases and Nuclear Code Cases at <http://go.asme.org/BPVCC>.

FOREWORD*

(21)

In 1911, The American Society of Mechanical Engineers established the Boiler and Pressure Vessel Committee to formulate standard rules for the construction of steam boilers and other pressure vessels. In 2009, the Boiler and Pressure Vessel Committee was superseded by the following committees:

- (a) Committee on Power Boilers (I)
- (b) Committee on Materials (II)
- (c) Committee on Construction of Nuclear Facility Components (III)
- (d) Committee on Heating Boilers (IV)
- (e) Committee on Nondestructive Examination (V)
- (f) Committee on Pressure Vessels (VIII)
- (g) Committee on Welding, Brazing, and Fusing (IX)
- (h) Committee on Fiber-Reinforced Plastic Pressure Vessels (X)
- (i) Committee on Nuclear Inservice Inspection (XI)
- (j) Committee on Transport Tanks (XII)
- (k) Committee on Overpressure Protection (XIII)
- (l) Technical Oversight Management Committee (TOMC)

Where reference is made to “the Committee” in this Foreword, each of these committees is included individually and collectively.

The Committee’s function is to establish rules of safety relating only to pressure integrity, which govern the construction* of boilers, pressure vessels, transport tanks, and nuclear components, and the inservice inspection of nuclear components and transport tanks. The Committee also interprets these rules when questions arise regarding their intent. The technical consistency of the Sections of the Code and coordination of standards development activities of the Committees is supported and guided by the Technical Oversight Management Committee. This Code does not address other safety issues relating to the construction of boilers, pressure vessels, transport tanks, or nuclear components, or the inservice inspection of nuclear components or transport tanks. Users of the Code should refer to the pertinent codes, standards, laws, regulations, or other relevant documents for safety issues other than those relating to pressure integrity. Except for Sections XI and XII, and with a few other exceptions, the rules do not, of practical necessity, reflect the likelihood and consequences of deterioration in service related to specific service fluids or external operating environments. In formulating the rules, the Committee considers the needs of users, manufacturers, and inspectors of pressure vessels. The objective of the rules is to afford reasonably certain protection of life and property, and to provide a margin for deterioration in service to give a reasonably long, safe period of usefulness. Advancements in design and materials and evidence of experience have been recognized.

This Code contains mandatory requirements, specific prohibitions, and nonmandatory guidance for construction activities and inservice inspection and testing activities. The Code does not address all aspects of these activities and those aspects that are not specifically addressed should not be considered prohibited. The Code is not a handbook and cannot replace education, experience, and the use of engineering judgment. The phrase *engineering judgment* refers to technical judgments made by knowledgeable engineers experienced in the application of the Code. Engineering judgments must be consistent with Code philosophy, and such judgments must never be used to overrule mandatory requirements or specific prohibitions of the Code.

The Committee recognizes that tools and techniques used for design and analysis change as technology progresses and expects engineers to use good judgment in the application of these tools. The designer is responsible for complying with Code rules and demonstrating compliance with Code equations when such equations are mandatory. The Code neither requires nor prohibits the use of computers for the design or analysis of components constructed to the

* The information contained in this Foreword is not part of this American National Standard (ANS) and has not been processed in accordance with ANSI’s requirements for an ANS. Therefore, this Foreword may contain material that has not been subjected to public review or a consensus process. In addition, it does not contain requirements necessary for conformance to the Code.

** *Construction*, as used in this Foreword, is an all-inclusive term comprising materials, design, fabrication, examination, inspection, testing, certification, and overpressure protection.

requirements of the Code. However, designers and engineers using computer programs for design or analysis are cautioned that they are responsible for all technical assumptions inherent in the programs they use and the application of these programs to their design.

The rules established by the Committee are not to be interpreted as approving, recommending, or endorsing any proprietary or specific design, or as limiting in any way the manufacturer's freedom to choose any method of design or any form of construction that conforms to the Code rules.

The Committee meets regularly to consider revisions of the rules, new rules as dictated by technological development, Code Cases, and requests for interpretations. Only the Committee has the authority to provide official interpretations of this Code. Requests for revisions, new rules, Code Cases, or interpretations shall be addressed to the Secretary in writing and shall give full particulars in order to receive consideration and action (see Submittal of Technical Inquiries to the Boiler and Pressure Vessel Standards Committees). Proposed revisions to the Code resulting from inquiries will be presented to the Committee for appropriate action. The action of the Committee becomes effective only after confirmation by ballot of the Committee and approval by ASME. Proposed revisions to the Code approved by the Committee are submitted to the American National Standards Institute (ANSI) and published at <http://go.asme.org/BPVCPublicReview> to invite comments from all interested persons. After public review and final approval by ASME, revisions are published at regular intervals in Editions of the Code.

The Committee does not rule on whether a component shall or shall not be constructed to the provisions of the Code. The scope of each Section has been established to identify the components and parameters considered by the Committee in formulating the Code rules.

Questions or issues regarding compliance of a specific component with the Code rules are to be directed to the ASME Certificate Holder (Manufacturer). Inquiries concerning the interpretation of the Code are to be directed to the Committee. ASME is to be notified should questions arise concerning improper use of the ASME Single Certification Mark.

When required by context in this Section, the singular shall be interpreted as the plural, and vice versa, and the feminine, masculine, or neuter gender shall be treated as such other gender as appropriate.

The words "shall," "should," and "may" are used in this Standard as follows:

- *Shall* is used to denote a requirement.
- *Should* is used to denote a recommendation.
- *May* is used to denote permission, neither a requirement nor a recommendation.

STATEMENT OF POLICY ON THE USE OF THE ASME SINGLE CERTIFICATION MARK AND CODE AUTHORIZATION IN ADVERTISING

ASME has established procedures to authorize qualified organizations to perform various activities in accordance with the requirements of the ASME Boiler and Pressure Vessel Code. It is the aim of the Society to provide recognition of organizations so authorized. An organization holding authorization to perform various activities in accordance with the requirements of the Code may state this capability in its advertising literature.

Organizations that are authorized to use the ASME Single Certification Mark for marking items or constructions that have been constructed and inspected in compliance with the ASME Boiler and Pressure Vessel Code are issued Certificates of Authorization. It is the aim of the Society to maintain the standing of the ASME Single Certification Mark for the benefit of the users, the enforcement jurisdictions, and the holders of the ASME Single Certification Mark who comply with all requirements.

Based on these objectives, the following policy has been established on the usage in advertising of facsimiles of the ASME Single Certification Mark, Certificates of Authorization, and reference to Code construction. The American Society of Mechanical Engineers does not “approve,” “certify,” “rate,” or “endorse” any item, construction, or activity and there shall be no statements or implications that might so indicate. An organization holding the ASME Single Certification Mark and/or a Certificate of Authorization may state in advertising literature that items, constructions, or activities “are built (produced or performed) or activities conducted in accordance with the requirements of the ASME Boiler and Pressure Vessel Code,” or “meet the requirements of the ASME Boiler and Pressure Vessel Code.” An ASME corporate logo shall not be used by any organization other than ASME.

The ASME Single Certification Mark shall be used only for stamping and nameplates as specifically provided in the Code. However, facsimiles may be used for the purpose of fostering the use of such construction. Such usage may be by an association or a society, or by a holder of the ASME Single Certification Mark who may also use the facsimile in advertising to show that clearly specified items will carry the ASME Single Certification Mark.

STATEMENT OF POLICY ON THE USE OF ASME MARKING TO IDENTIFY MANUFACTURED ITEMS

The ASME Boiler and Pressure Vessel Code provides rules for the construction of boilers, pressure vessels, and nuclear components. This includes requirements for materials, design, fabrication, examination, inspection, and stamping. Items constructed in accordance with all of the applicable rules of the Code are identified with the ASME Single Certification Mark described in the governing Section of the Code.

Markings such as “ASME,” “ASME Standard,” or any other marking including “ASME” or the ASME Single Certification Mark shall not be used on any item that is not constructed in accordance with all of the applicable requirements of the Code.

Items shall not be described on ASME Data Report Forms nor on similar forms referring to ASME that tend to imply that all Code requirements have been met when, in fact, they have not been. Data Report Forms covering items not fully complying with ASME requirements should not refer to ASME or they should clearly identify all exceptions to the ASME requirements.

(21) SUBMITTAL OF TECHNICAL INQUIRIES TO THE BOILER AND PRESSURE VESSEL STANDARDS COMMITTEES

1 INTRODUCTION

(a) The following information provides guidance to Code users for submitting technical inquiries to the applicable Boiler and Pressure Vessel (BPV) Standards Committee (hereinafter referred to as the Committee). See the guidelines on approval of new materials under the ASME Boiler and Pressure Vessel Code in Section II, Part D for requirements for requests that involve adding new materials to the Code. See the guidelines on approval of new welding and brazing materials in Section II, Part C for requirements for requests that involve adding new welding and brazing materials (“consumables”) to the Code.

Technical inquiries can include requests for revisions or additions to the Code requirements, requests for Code Cases, or requests for Code Interpretations, as described below:

(1) *Code Revisions.* Code revisions are considered to accommodate technological developments, to address administrative requirements, to incorporate Code Cases, or to clarify Code intent.

(2) *Code Cases.* Code Cases represent alternatives or additions to existing Code requirements. Code Cases are written as a Question and Reply, and are usually intended to be incorporated into the Code at a later date. When used, Code Cases prescribe mandatory requirements in the same sense as the text of the Code. However, users are cautioned that not all regulators, jurisdictions, or Owners automatically accept Code Cases. The most common applications for Code Cases are as follows:

(-a) to permit early implementation of an approved Code revision based on an urgent need

(-b) to permit use of a new material for Code construction

(-c) to gain experience with new materials or alternative requirements prior to incorporation directly into the Code

(3) *Code Interpretations*

(-a) Code Interpretations provide clarification of the meaning of existing requirements in the Code and are presented in Inquiry and Reply format. Interpretations do not introduce new requirements.

(-b) Interpretations will be issued only if existing Code text is ambiguous or conveys conflicting requirements. If a revision of the requirements is required to support the Interpretation, an Intent Interpretation will be issued in parallel with a revision to the Code.

(b) Code requirements, Code Cases, and Code Interpretations established by the Committee are not to be considered as approving, recommending, certifying, or endorsing any proprietary or specific design, or as limiting in any way the freedom of manufacturers, constructors, or Owners to choose any method of design or any form of construction that conforms to the Code requirements.

(c) Inquiries that do not comply with the following guidance or that do not provide sufficient information for the Committee’s full understanding may result in the request being returned to the Inquirer with no action.

2 INQUIRY FORMAT

Submittals to the Committee should include the following information:

(a) *Purpose.* Specify one of the following:

(1) request for revision of present Code requirements

(2) request for new or additional Code requirements

(3) request for Code Case

(4) request for Code Interpretation

(b) *Background.* The Inquirer should provide the information needed for the Committee’s understanding of the Inquiry, being sure to include reference to the applicable Code Section, Division, Edition, Addenda (if applicable), paragraphs, figures, and tables. This information should include a statement indicating why the included paragraphs, figures, or tables are ambiguous or convey conflicting requirements. Preferably, the Inquirer should provide a copy of, or relevant extracts from, the specific referenced portions of the Code.

(c) *Presentations.* The Inquirer may desire to attend or be asked to attend a meeting of the Committee to make a formal presentation or to answer questions from the Committee members with regard to the Inquiry. Attendance at a BPV Standards Committee meeting shall be at the expense of the Inquirer. The Inquirer's attendance or lack of attendance at a meeting will not be used by the Committee as a basis for acceptance or rejection of the Inquiry by the Committee. However, if the Inquirer's request is unclear, attendance by the Inquirer or a representative may be necessary for the Committee to understand the request sufficiently to be able to provide an Interpretation. If the Inquirer desires to make a presentation at a Committee meeting, the Inquirer should provide advance notice to the Committee Secretary, to ensure time will be allotted for the presentation in the meeting agenda. The Inquirer should consider the need for additional audiovisual equipment that might not otherwise be provided by the Committee. With sufficient advance notice to the Committee Secretary, such equipment may be made available.

3 CODE REVISIONS OR ADDITIONS

Requests for Code revisions or additions should include the following information:

(a) *Requested Revisions or Additions.* For requested revisions, the Inquirer should identify those requirements of the Code that they believe should be revised, and should submit a copy of, or relevant extracts from, the appropriate requirements as they appear in the Code, marked up with the requested revision. For requested additions to the Code, the Inquirer should provide the recommended wording and should clearly indicate where they believe the additions should be located in the Code requirements.

(b) *Statement of Need.* The Inquirer should provide a brief explanation of the need for the revision or addition.

(c) *Background Information.* The Inquirer should provide background information to support the revision or addition, including any data or changes in technology that form the basis for the request, that will allow the Committee to adequately evaluate the requested revision or addition. Sketches, tables, figures, and graphs should be submitted, as appropriate. The Inquirer should identify any pertinent portions of the Code that would be affected by the revision or addition and any portions of the Code that reference the requested revised or added paragraphs.

4 CODE CASES

Requests for Code Cases should be accompanied by a statement of need and background information similar to that described in 3(b) and 3(c), respectively, for Code revisions or additions. The urgency of the Code Case (e.g., project underway or imminent, new procedure) should be described. In addition, it is important that the request is in connection with equipment that will bear the ASME Single Certification Mark, with the exception of Section XI applications. The proposed Code Case should identify the Code Section and Division, and should be written as a Question and a Reply, in the same format as existing Code Cases. Requests for Code Cases should also indicate the applicable Code Editions and Addenda (if applicable) to which the requested Code Case applies.

5 CODE INTERPRETATIONS

(a) Requests for Code Interpretations should be accompanied by the following information:

(1) *Inquiry.* The Inquirer should propose a condensed and precise Inquiry, omitting superfluous background information and, when possible, composing the Inquiry in such a way that a "yes" or a "no" Reply, with brief limitations or conditions, if needed, can be provided by the Committee. The proposed question should be technically and editorially correct.

(2) *Reply.* The Inquirer should propose a Reply that clearly and concisely answers the proposed Inquiry question. Preferably, the Reply should be "yes" or "no," with brief limitations or conditions, if needed.

(3) *Background Information.* The Inquirer should include a statement indicating why the included paragraphs, figures, or tables are ambiguous or convey conflicting requirements. The Inquirer should provide any need or background information, such as described in 3(b) and 3(c), respectively, for Code revisions or additions, that will assist the Committee in understanding the proposed Inquiry and Reply.

If the Inquirer believes a revision of the Code requirements would be helpful to support the Interpretation, the Inquirer may propose such a revision for consideration by the Committee. In most cases, such a proposal is not necessary.

(b) Requests for Code Interpretations should be limited to an Interpretation of a particular requirement in the Code or in a Code Case. Except with regard to interpreting a specific Code requirement, the Committee is not permitted to consider consulting-type requests such as the following:

(1) a review of calculations, design drawings, welding qualifications, or descriptions of equipment or parts to determine compliance with Code requirements

- (2) a request for assistance in performing any Code-prescribed functions relating to, but not limited to, material selection, designs, calculations, fabrication, inspection, pressure testing, or installation
- (3) a request seeking the rationale for Code requirements

6 SUBMITTALS

(a) *Submittal.* Requests for Code Interpretation should preferably be submitted through the online Interpretation Submittal Form. The form is accessible at <http://go.asme.org/InterpretationRequest>. Upon submittal of the form, the Inquirer will receive an automatic e-mail confirming receipt. If the Inquirer is unable to use the online form, the Inquirer may mail the request to the following address:

Secretary
ASME Boiler and Pressure Vessel Committee
Two Park Avenue
New York, NY 10016-5990

All other Inquiries should be mailed to the Secretary of the BPV Committee at the address above. Inquiries are unlikely to receive a response if they are not written in clear, legible English. They must also include the name of the Inquirer and the company they represent or are employed by, if applicable, and the Inquirer's address, telephone number, fax number, and e-mail address, if available.

(b) *Response.* The Secretary of the appropriate Committee will provide a written response, via letter or e-mail, as appropriate, to the Inquirer, upon completion of the requested action by the Committee. Inquirers may track the status of their Interpretation Request at <http://go.asme.org/Interpretations>.

PERSONNEL

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January 1, 2021

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PREFACE

The American Society of Mechanical Engineers (ASME) and the American Society for Testing and Materials (ASTM) have cooperated for more than fifty years in the preparation of material specifications adequate for safety in the field of pressure equipment for ferrous and nonferrous materials, contained in Section II (Part A — Ferrous and Part B — Nonferrous) of the ASME Boiler and Pressure Vessel Code.

The evolution of this cooperative effort is contained in Professor A. M. Greene's "History of the ASME Boiler Code," which was published as a series of articles in *Mechanical Engineering* from July 1952 through August 1953 and is now available from ASME in a special bound edition. The following quotations from this history, which was based upon the minutes of the ASME Boiler and Pressure Vessel Committee, will help focus on the cooperative nature of the specifications found in Section II, Material Specifications.

"General discussion of material specifications comprising Paragraphs 1 to 112 of Part 2 and the advisability of having them agree with ASTM specifications," (1914).

"ASME Subcommittee appointed to confer with ASTM," (1916).

"Because of this cooperation the specifications of the 1918 Edition of the ASME Boiler Code were more nearly in agreement with ASTM specifications. In the 1924 Edition of the Code, 10 specifications were in complete agreement with ASTM specifications, 4 in substantial agreement and 2 covered materials for which ASTM had no corresponding specifications."

"In Section II, Material Specifications, the paragraphs were given new numbers beginning with S-1 and extending to S-213," (1925).

"Section II was brought into agreement with changes made in the latest ASTM specifications since 1921," (1932).

"The Subcommittee on Material Specifications arranged for the introduction of the revisions of many of the specifications so that they would agree with the latest form of the earlier ASTM specifications...," (1935).

From the preceding, it is evident that many of the material specifications were prepared by the Boiler and Pressure Vessel Code Committees, then subsequently, by cooperative action, modified and identified as ASTM specifications. Section II, Parts A and B, currently contain many material specifications that are identical with the corresponding ASTM specifications and some that have been modified for Code usage. Many of these specifications are published in dual format. That is, they contain both U.S. Customary units and SI units. The metrication protocols followed in the specifications are those adopted by ASTM, and are usually to the rules of IEEE/ASTM SI 10-1997, Standard for the Use of the International System of Units (SI): The Modern Metric System.

In 1969, the American Welding Society began publication of specifications for welding rods, electrodes, and filler metals, hitherto issued by ASTM. The Boiler and Pressure Vessel Committee has recognized this new arrangement, and is now working with AWS on these specifications. Section II, Part C, contains the welding material specifications approved for Code use.

In 1992, the ASME Board of Pressure Technology Codes and Standards endorsed the use of non-ASTM material for Boiler and Pressure Vessel Code applications. It is the intent to follow the procedures and practices currently in use to implement the adoption of non-ASTM materials.

All identical specifications are indicated by the ASME/originating organization symbols. The specifications prepared and copyrighted by ASTM, AWS, and other originating organizations are reproduced in the Code with the permission of the respective Society. The ASME Boiler and Pressure Vessel Committee has given careful consideration to each new and revised specification, and has made such changes as they deemed necessary to make the specification adaptable for Code usage. In addition, ASME has furnished ASTM with the basic requirements that should govern many proposed new specifications. Joint action will continue an effort to make the ASTM, AWS, and ASME specifications identical.

To assure that there will be a clear understanding on the part of the users of Section II, ASME publishes both the identical specifications and those amended for Code usage every 2 years.

The ASME Boiler and Pressure Vessel Code has been adopted into law by 50 states and many municipalities in the United States and by all of the Canadian provinces.

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SA-672/SA-672M	Specification for Electric-Fusion-Welded Steel Pipe for High-Pressure Service at Moderate Temperatures	1127
SA-691/SA-691M	Specification for Carbon and Alloy Steel Pipe, Electric-Fusion-Welded for High-Pressure Service at High Temperatures	1151
SA-727/SA-727M	Specification for Carbon Steel Forgings for Piping Components with Inherent Notch Toughness	1217
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SA-941	Specification for Terminology Relating to Steel, Stainless Steel, Related Alloys, and Ferroalloys	1413
SA-961/SA-961M	Specification for Common Requirements for Steel Flanges, Forged Fittings, Valves, and Parts for Piping Applications	1437
SA-999/SA-999M	Specification for General Requirements for Alloy and Stainless Steel Pipe	1521

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SA-515/SA-515M	Specification for Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher- Temperature Service	873
SA-516/SA-516M	Specification for Pressure Vessel Plates, Carbon Steel, for Moderate- and Lower- Temperature Service	877
SA-517/SA-517M	Specification for Pressure Vessel Plates, Alloy Steel, High-Strength, Quenched and Tempered	881
SA-533/SA-533M	Specification for Pressure Vessel Plates, Alloy Steel, Quenched and Tempered, Manganese-Molybdenum and Manganese-Molybdenum-Nickel	911
SA-537/SA-537M	Specification for Pressure Vessel Plates, Heat-Treated, Carbon-Manganese-Silicon Steel	915
SA-542/SA-542M	Specification for Pressure Vessel Plates, Alloy Steel, Quenched-and-Tempered, Chromium-Molybdenum, and Chromium-Molybdenum-Vanadium	937
SA-543/SA-543M	Specification for Pressure Vessel Plates, Alloy Steel, Quenched and Tempered, Nickel- Chromium-Molybdenum	943
SA-553/SA-553M	Specification for Pressure Vessel Plates, Alloy Steel, Quenched and Tempered 7, 8, and 9% Nickel	947
SA-562/SA-562M	Specification for Pressure Vessel Plates, Carbon Steel, Manganese-Titanium for Glass or Diffused Metallic Coatings	967
SA-612/SA-612M	Specification for Pressure Vessel Plates, Carbon Steel, High Strength, for Moderate and Lower Temperature Service	1069
SA-645/SA-645M	Specification for Pressure Vessel Plates, 5% and 5 $\frac{1}{2}$ % Nickel Alloy Steels, Specially Heat Treated	1079
SA-662/SA-662M	Specification for Pressure Vessel Plates, Carbon-Manganese-Silicon Steel, for Moderate and Lower Temperature Service	1099
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SA-693	Specification for Precipitation-Hardening Stainless and Heat-Resisting Steel Plate, Sheet, and Strip	1159
SA-724/SA-724M	Specification for Pressure Vessel Plates, Carbon-Manganese-Silicon Steel, Quenched and Tempered, for Welded Pressure Vessels	1211
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SA-832/SA-832M	Specification for Pressure Vessel Plates, Alloy Steel, Chromium-Molybdenum-Vanadium	1377

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SA-1010/SA-1010M	Specification for Higher-Strength Martensitic Stainless Steel Plate, Sheet, and Strip	1543
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SA-941	Specification for Terminology Relating to Steel, Stainless Steel, Related Alloys, and Ferroalloys	1413
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SA/EN 10216-2	Specification for Seamless Steel Tubes for Pressure Purposes Part 2: Technical Delivery Conditions for Non-Alloy and Alloy Steel Tubes With Specified Elevated Temperature Properties	1609

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Structural Steel

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SA-572/SA-572M	Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel	1031
SA-656/SA-656M	Specification for Hot-Rolled Structural Steel, High-Strength Low-Alloy Plate With Improved Formability	1089
SA-1008/SA-1008M	Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy With Improved Formability	1533
SA-1011/SA-1011M	Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy With Improved Formability, and Ultra-High-Strength	1547
SA/CSA-G40.21	Specification for Structural Quality Steels	1587
SA/EN 10025-2	Specification for Hot Rolled Products of Structural Steels Part 2: Technical Delivery Conditions for Non-Alloy Structural Steels	1589
SA/IS 2062	Specification for Hot Rolled Medium and High Tensile Structural Steel	1617

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SA-47/SA-47M	Specification for Ferritic Malleable Iron Castings	131
SA-278/SA-278M	Specification for Gray Iron Castings for Pressure Containing Parts for Temperatures up to 650°F (350°C)	423
SA-395/SA-395M	Specification for Ferritic Ductile Iron Pressure-Retaining Castings for Use at Elevated Temperatures	673
SA-476/SA-476M	Specification for Ductile Iron Castings for Paper Mill Dryer Rolls	773
SA-748/SA-748M	Specification for Statically Cast Chilled White Iron-Gray Iron Dual Metal Rolls for Pressure Vessel Use	1253
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SPECIFICATION REMOVAL

From time to time, it becomes necessary to remove specifications from this Part of Section II. This occurs because the sponsoring society (e.g., ASTM, AWS, CEN) has notified ASME that the specification has either been replaced with another specification, or that there is no known use and production of a material. Removal of a specification from this Section also results in concurrent removal of the same specification from Section IX and from all of the ASME Boiler and Pressure Vessel Construction Codes that reference the material. This action effectively prohibits further use of the material in ASME Boiler and Pressure Vessel construction.

The following specifications will be dropped from this Section in the next Edition, unless information concerning current production and use of the material is received before December 1 of this year:

SA/NF A 36-215

If you are currently using and purchasing new material to this specification for ASME Boiler and Pressure Vessel Code construction, and if discontinuance of this specification would present a hardship, please notify the Secretary of the ASME Boiler and Pressure Vessel Committee, at the address shown below:

Secretary
ASME Boiler and Pressure Vessel Committee
Two Park Avenue
New York, NY 10016-5990

SUMMARY OF CHANGES

Errata to the BPV Code may be posted on the ASME website to provide corrections to incorrectly published items, or to correct typographical or grammatical errors in the BPV Code. Such Errata shall be used on the date posted.

Information regarding Special Notices and Errata is published by ASME at <http://go.asme.org/BPVCerrata>.

Changes given below are identified on the pages by a margin note, **(21)**, placed next to the affected area.

<i>Page</i>	<i>Location</i>	<i>Change</i>
xi	List of Sections	(1) Listing for Section III updated (2) Section XIII added (3) Code Case information updated
xiii	Foreword	(1) Subparagraph (k) added and subsequent subparagraph redesignated (2) Second footnote revised (3) Last paragraph added
xvi	Submittal of Technical Inquiries to the Boiler and Pressure Vessel Standards Committees	Paragraphs 1(a)(3)(-b), 2(b), and 5(a)(3) revised
xix	Personnel	Updated
xl	ASTM Personnel	Updated
131	SA-47/SA-47M	Reapproved
169	SA-105/SA-105M	In Table 1, added "[Note (1)]" reference to vanadium
189	SA-134/SA-134M	Revised in its entirety
195	SA-135/SA-135M	Revised in its entirety
211	SA-179/SA-179M	Reapproved
221	SA-182/SA-182M	In Table 3, increased minimum yield strength for Grade F60 to "70 [485]"
275	SA-209/SA-209M	Reapproved
285	SA-213/SA-213M	Revised in its entirety
335	SA-234/SA-234M	Revised in its entirety
361	SA-249/SA-249M	Revised title to Supplementary Requirement S9
371	SA-250/SA-250M	Reapproved
377	SA-263	Reapproved
383	SA-264	Reapproved
389	SA-265	Reapproved
423	SA-278/SA-278M	Reapproved
429	SA-283/SA-283M	Reapproved
451	SA-311/SA-311M	Reapproved
457	SA-312/SA-312M	Revised in its entirety

<i>Page</i>	<i>Location</i>	<i>Change</i>
499	SA-334/SA-334M	Reapproved
553	SA-352/SA-352M	Reapproved
647	SA-372/SA-372M	Reapproved
673	SA-395/SA-395M	Reapproved
711	SA-420/SA-420M	Revised in its entirety
719	SA-423/SA-423M	Reapproved
755	SA-451/SA-451M	Reapproved
769	SA-455/SA-455M	Reapproved
773	SA-476/SA-476M	Reapproved
831	SA-487/SA-487M	Reapproved
915	SA-537/SA-537M	Revised in its entirety
927	SA-541/SA-541M	Reapproved
943	SA-543/SA-543M	Reapproved
951	SA-556/SA-556M	Reapproved
971	SA-563	Reapproved
983	SA-564/SA-564M	Reapproved
1045	SA-587	Reapproved
1051	SA-592/SA-592M	Reapproved
1055	SA-609/SA-609M	Reapproved
1069	SA-612/SA-612M	Reapproved
1073	SA-638/SA-638M	Reapproved
1079	SA-645/SA-645M	Reapproved
1093	SA-660	Reapproved
1115	SA-667/SA-667M	Reapproved
1119	SA-671/SA-671M	Revised in its entirety
1127	SA-672/SA-672M	Revised in its entirety
1135	SA-675/SA-675M	Reapproved
1169	SA-696	Reapproved
1195	SA-705/SA-705M	Reapproved
1205	SA-723/SA-723M	Reapproved
1211	SA-724/SA-724M	Reapproved
1217	SA-727/SA-727M	Reapproved
1243	SA-739	Reapproved
1253	SA-748/SA-748M	Reapproved
1257	SA-749/SA-749M	Reapproved
1269	SA-751	Reapproved

<i>Page</i>	<i>Location</i>	<i>Change</i>
1277	SA-765/SA-765M	Reapproved
1283	SA-770/SA-770M	Reapproved
1323	SA-789/SA-789M	Revised in its entirety
1329	SA-790/SA-790M	Revised in its entirety
1347	SA-813/SA-813M	Reapproved
1383	SA-834	Reapproved
1389	SA-836/SA-836M	Reapproved
1403	SA-874/SA-874M	Reapproved
1491	SA-988/SA-988M	Added
1505	SA-989/SA-989M	Added
1515	SA-995	Reapproved
1543	SA-1010/SA-1010M	Reapproved
1585	SA/AS 1548	Para. 1.2 corrected by errata to state "Marking"
1587	SA/CSA-G40.21	Revised
1589	SA/EN 10025-2	Revised
1591	SA/EN 10028-2	Para. 1.1 corrected by errata to state "Marking"
1595	SA/EN 10028-3	Para. 1.1 corrected by errata to state "Marking"
1611	SA/EN 10217-1	Revised
1615	SA/GB 713	Reapproved
1617	SA/IS 2062	Revised
1625	SA/NF A 36-215	Deleted
1627	II-200	Revised
1629	Table II-200-1	(1) Updated (2) For SA-182/SA-182M, (b) revised to reference "S32205"
1638	Table II-200-2	Updated
1646	Table IV-800-1	Revised
1647	IV-1400	Revised

LIST OF CHANGES IN RECORD NUMBER ORDER

DELETED

CROSS-REFERENCING AND STYLISTIC CHANGES IN THE BOILER AND PRESSURE VESSEL CODE

There have been structural and stylistic changes to BPVC, starting with the 2011 Addenda, that should be noted to aid navigating the contents. The following is an overview of the changes:

Subparagraph Breakdowns/Nested Lists Hierarchy

- First-level breakdowns are designated as (a), (b), (c), etc., as in the past.
- Second-level breakdowns are designated as (1), (2), (3), etc., as in the past.
- Third-level breakdowns are now designated as (-a), (-b), (-c), etc.
- Fourth-level breakdowns are now designated as (-1), (-2), (-3), etc.
- Fifth-level breakdowns are now designated as (+a), (+b), (+c), etc.
- Sixth-level breakdowns are now designated as (+1), (+2), etc.

Footnotes

With the exception of those included in the front matter (roman-numbered pages), all footnotes are treated as endnotes. The endnotes are referenced in numeric order and appear at the end of each BPVC section/subsection.

Submittal of Technical Inquiries to the Boiler and Pressure Vessel Standards Committees

Submittal of Technical Inquiries to the Boiler and Pressure Vessel Standards Committees has been moved to the front matter. This information now appears in all Boiler Code Sections (except for Code Case books).

Cross-References

It is our intention to establish cross-reference link functionality in the current edition and moving forward. To facilitate this, cross-reference style has changed. Cross-references within a subsection or subarticle will not include the designator/identifier of that subsection/subarticle. Examples follow:

- *(Sub-)Paragraph Cross-References.* The cross-references to subparagraph breakdowns will follow the hierarchy of the designators under which the breakdown appears.
 - If subparagraph (-a) appears in X.1(c)(1) and is referenced in X.1(c)(1), it will be referenced as (-a).
 - If subparagraph (-a) appears in X.1(c)(1) but is referenced in X.1(c)(2), it will be referenced as (1)(-a).
 - If subparagraph (-a) appears in X.1(c)(1) but is referenced in X.1(e)(1), it will be referenced as (c)(1)(-a).
 - If subparagraph (-a) appears in X.1(c)(1) but is referenced in X.2(c)(2), it will be referenced as X.1(c)(1)(-a).
- *Equation Cross-References.* The cross-references to equations will follow the same logic. For example, if eq. (1) appears in X.1(a)(1) but is referenced in X.1(b), it will be referenced as eq. (a)(1)(1). If eq. (1) appears in X.1(a)(1) but is referenced in a different subsection/subarticle/paragraph, it will be referenced as eq. X.1(a)(1)(1).

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SPECIFICATION FOR GENERAL REQUIREMENTS FOR ROLLED STRUCTURAL STEEL BARS, PLATES, SHAPES, AND SHEET PILING



SA-6/SA-6M



(Identical with ASTM Specification A6/A6M-17a.)

Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling

1. Scope

1.1 This general requirements specification covers a group of common requirements that, unless otherwise specified in the applicable product specification, apply to rolled structural steel bars, plates, shapes, and sheet piling covered by each of the following product specifications issued by ASTM:

ASTM Designation	Title of Specification
A36/A36M	Carbon Structural Steel
A131/A131M	Structural Steel for Ships
A242/A242M	High-Strength Low-Alloy Structural Steel
A283/A283M	Low and Intermediate Tensile Strength Carbon Steel Plates
A328/A328M	Steel Sheet Piling
A514/A514M	High-Yield Strength, Quenched and Tempered Alloy Steel Plate, Suitable for Welding
A529/A529M	High-Strength Carbon-Manganese Steel of Structural Quality
A572/A572M	High-Strength Low-Alloy Columbium-Vanadium Steel
A573/A573M	Structural Carbon Steel Plates of Improved Toughness
A588/A588M	High-Strength Low-Alloy Structural Steel, up to 50 ksi [345 MPa] Minimum Yield Point, with Atmospheric Corrosion Resistance
A633/A633M	Normalized High-Strength Low-Alloy Structural Steel Plates
A656/A656M	Hot-Rolled Structural Steel, High-Strength Low-Alloy Plate with Improved Formability
A690/A690M	High-Strength Low-Alloy Nickel, Copper, Phosphorus Steel H-Piles and Sheet Piling with Atmospheric Corrosion Resistance for Use in Marine Environments
A709/A709M	Structural Steel for Bridges
A710/A710M	Precipitation-Strengthened Low-Carbon Nickel-Copper-Chromium-Molybdenum-Columbium Alloy Structural Steel Plates
A769/A769M	Carbon and High-Strength Electric Resistance Forge-Welded Steel Structural Shapes
A786/A786M	Hot-Rolled Carbon, Low-Alloy, High-Strength Low-Alloy, and Alloy Steel Floor Plates
A827/A827M	Plates, Carbon Steel, for Forging and Similar Applications

A829/A829M	Alloy Structural Steel Plates
A830/A830M	Plates, Carbon Steel, Structural Quality, Furnished to Chemical Composition Requirements
A857/A857M	Steel Sheet Piling, Cold Formed, Light Gage
A871/A871M	High-Strength Low-Alloy Structural Steel Plate With Atmospheric Corrosion Resistance
A913/A913M	High-Strength Low-Alloy Steel Shapes of Structural Quality, Produced by Quenching and Self-Tempering Process (QST)
A945/A945M	High-Strength Low-Alloy Structural Steel Plate with Low Carbon and Restricted Sulfur for Improved Weldability, Formability, and Toughness
A950/A950M	Fusion-Bonded Epoxy-Coated Structural Steel H-Piles and Sheet Piling
A992/A992M	Structural Steel Shapes
A1043/A1043M	Structural Steel with Low Yield to Tensile Ratio for Use in Buildings
A1066/A1066M	High-Strength Low-Alloy Structural Steel Plate Produced by Thermo-Mechanical Controlled Process (TMCP)

1.2 Annex A1 lists permitted variations in dimensions and mass (Note 1) in SI units. The values listed are not exact conversions of the values in Tables 1 to 31 inclusive but are, instead, rounded or rationalized values. Conformance to Annex A1 is mandatory when the “M” specification designation is used.

NOTE 1—The term “weight” is used when inch-pound units are the standard; however, under SI, the preferred term is “mass.”

1.3 Annex A2 lists the dimensions of some shape profiles.

1.4 Appendix X1 provides information on coil as a source of structural products.

1.5 Appendix X2 provides information on the variability of tensile properties in plates and structural shapes.

1.6 Appendix X3 provides information on weldability.

1.7 Appendix X4 provides information on cold bending of plates, including suggested minimum inside radii for cold bending.

1.8 This general requirements specification also covers a group of supplementary requirements that are applicable to several of the above product specifications as indicated therein. Such requirements are provided for use where additional testing or additional restrictions are required by the purchaser, and apply only where specified individually in the purchase order.