ASME BOILER AND PRESSURE VESSEL CODE
AN AMERICAN NATIONAL STANDARD

SECTION XI

Rules for Inservice Inspection of Nuclear Power Plant Components

1989 EDITION

JULY 1, 1989

ASME BOILER AND PRESSURE VESSEL COMMITTEE
SUBCOMMITTEE ON NUCLEAR INSERVICE INSPECTION

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS
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1989 ASME
BOILER AND PRESSURE VESSEL CODE

SECTIONS

I Power Boilers
II Material Specifications
  Part A — Ferrous Materials
  Part B — Nonferrous Materials
  Part C — Welding Rods, Electrodes, and Filler Metals
III Subsection NCA — General Requirements for Division 1 and Division 2
III Division 1
  Subsection NB — Class 1 Components
  Subsection NC — Class 2 Components
  Subsection ND — Class 3 Components
  Subsection NE — Class MC Components
  Subsection NF — Component Supports
  Subsection NG — Core Support Structures
  Appendices
III Division 2 — Code for Concrete Reactor Vessels and Containments
IV Heating Boilers
V Nondestructive Examination
VI Recommended Rules for Care and Operation of Heating Boilers
VII Recommended Guidelines for the Care of Power Boilers
VIII Pressure Vessels
  Division 1
  Division 2 — Alternative Rules
IX Welding and Brazing Qualifications
X Fiber-Reinforced Plastic Pressure Vessels
XI Rules for Inservice Inspection of Nuclear Power Plant Components

ADDENDA

Colored-sheet Addenda, which include additions and revisions to individual Sections of the Code, are published annually and will be sent automatically to purchasers of the applicable Sections up to the publication of the 1992 Code. The 1989 Code is available only in the loose-leaf format; accordingly, the Addenda will be issued in the loose-leaf, replacement-page format.

INTERPRETATIONS

ASME issues written replies to inquiries concerning interpretation of technical aspects of the Code. The Interpretations for each individual Section will be published separately and will be included as part of the update service to that Section. They will be issued semiannually (July and December) up to the publication of the 1992 Code. Interpretations of Section III, Divisions 1 and 2, will be included with the update service to Subsection NCA. Interpretations are not part of the Code or the Addenda.

CODE CASES

The Boiler and Pressure Vessel Committee meets regularly to consider proposed additions and revisions to the Code and to formulate Cases to clarify the intent of existing requirements or provide, when the need is urgent, rules for materials or constructions not covered by existing Code rules. Those Cases which have been adopted will appear in the appropriate 1989 Code Cases book: (1) Boilers and Pressure Vessels and (2) Nuclear Components. Supplements will be sent automatically to the purchasers of the Code Cases books up to the publication of the 1992 Code.

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FOREWORD

The American Society of Mechanical Engineers set up a committee in 1911 for the purpose of formulating standard rules for the construction of steam boilers and other pressure vessels. This committee is now called the Boiler and Pressure Vessel Committee.

The Committee's function is to establish rules of safety governing the design, fabrication, and inspection during construction of boilers and pressure vessels, and to interpret these rules when questions arise regarding their intent. In formulating the rules, the Committee considers the needs of users, manufacturers, and inspectors of pressure vessels. The objective of the rules is to afford reasonably certain protection of life and property and to provide a margin for deterioration in service so as to give a reasonably long, safe period of usefulness. Advancements in design and material and the evidence of experience have been recognized.

The Boiler and Pressure Vessel Committee deals with the care and inspection of boilers and pressure vessels in service only to the extent of providing suggested rules of good practice as an aid to owners and their inspectors.

The rules established by the Committee are not to be interpreted as approving, recommending, or endorsing any proprietary or specific design or as limiting in any way the manufacturer's freedom to choose any method of design or any form of construction that conforms to the Code rules.

The Boiler and Pressure Vessel Committee meets regularly to consider revisions of the rules, new rules as dictated by technological development, Code Cases, and requests for interpretations. Requests for interpretation must be addressed to the Secretary in writing and must give full particulars in order to receive consideration and a written interpretation (see Mandatory Appendix covering preparation of technical inquiries). Proposed revisions to the Code resulting from inquiries will be presented to the Main Committee for appropriate action. The action of the Main Committee becomes effective only after confirmation by letter ballot of the Committee and approval by ASME.

Proposed revisions to the Code approved by the Committee are submitted to the American National Standards Institute and published in *Mechanical Engineering* to invite comments from all interested persons. After the allotted time for public review and final approval by ASME, revisions are published annually in Addenda to the Code.

Code Cases may be used in the construction of components to be stamped with the ASME Code symbol beginning with the date of their approval by ASME.

Code Editions may be used on or after the date of issue shown in the Edition. After Code revisions are approved by ASME, they may be used beginning with the date of issue shown on the Addenda.

Owners of nuclear power plants are cautioned that Code Editions, Addenda, and Cases to be used in construction shall be acceptable to the regulatory and enforcement authorities having jurisdiction at the nuclear power plant site.

Each state and municipality in the United States and each province in Canada that adopts or accepts one or more Sections of the Boiler and Pressure Vessel Code is invited to appoint a representative to act on the Conference Committee to the Boiler and Pressure Vessel Committee. Since the members of the Conference Committee are in active contact with the administration and enforcement of the rules, the requirements for inspection in this Code correspond with those in effect in their respective jurisdictions. The required qualifications for an Authorized Inspector under these rules may be obtained from the administrative authority of any state, municipality, or province which has adopted these rules.

The Boiler and Pressure Vessel Committee in the formulation of its rules and in the establishment of maximum design and operating pressures considers materials, construction, method of fabrication, inspection, and safety devices. Permission may be granted to regulatory bodies and organizations publishing safety standards to use a complete Section of the Code by reference. If usage of a Section, such as Section IX, involves exceptions, omissions, or changes in provisions, the intent of the Code might not be attained.

Where a state or other regulatory body, in the printing of any Section of the Boiler and Pressure Vessel Code, makes additions or omissions, it is recommended that such changes be clearly indicated.

The National Board of Boiler and Pressure Vessel Inspectors is composed of chief inspectors of states and municipalities in the United States and of provinces in Canada that have adopted the Boiler and Pressure Vessel Code. This Board, since its organization in 1919, has functioned to uniformly administer and enforce the rules of the Boiler and Pressure Vessel Code. The cooperation of that organization with the Boiler and Pressure Vessel Committee has been extremely helpful.

It should be pointed out that the state or municipality where the Boiler and Pressure Vessel Code has been made effective has definite jurisdiction over any particular installation. Inquiries dealing with problems of local character should be directed to the proper authority of such state or municipality. States, provinces, municipalities, or other regulatory bodies may, if there is any question or doubt as to the proper interpretation, refer the question to the Boiler and Pressure Vessel Committee.

The Specifications for materials given in Section II, Parts A and B, are identical with or similar to those of The American Society for Testing and Materials. When reference is made in an ASME Material Specification to an ASTM Specification for which a companion ASME Specification exists, the reference shall be interpreted as applying to the ASME Material Specification. The Specifications for welding materials given in Section II, Part C, are identical with or similar to those of the American Welding Society. Not all materials included in the ASME Material Specifications in Section II have been adopted for Code use. Usage is limited to those materials and grades adopted by at least one of the other Sections of the Code for application under the rules of that Section. All materials allowed by this Section and used for construction within the scope of their rules shall be furnished in accordance with the Material Specifications contained in Section II except where otherwise provided in Code Cases or in this Section of the Code. Material produced to an ASME or ASTM Material Specification is not limited as to country of origin.

When required by context in this Section, the singular shall be interpreted as the plural, and vice-versa; and the feminine, masculine, or neuter gender shall be treated as such other gender as appropriate.

Publication of the SI (Metric) Edition of the ASME Boiler and Pressure Vessel Code was discontinued with the 1986 Edition. Effective October 1, 1986, the SI Edition was withdrawn as an ASME Boiler and Pressure Vessel Code document.

STATEMENT OF POLICY ON THE USE OF CODE SYMBOLS AND CODE AUTHORIZATION IN ADVERTISING

ASME has established procedures to authorize qualified organizations to perform various activities in accordance with the requirements of the ASME Boiler and Pressure Vessel Code. It is the aim of the Society to provide recognition of organizations so authorized. An organization holding authorization to perform various activities in accordance with the requirements of the Code may state this capability in its advertising literature.

Organizations that are authorized to use Code Symbols for marking items or constructions which have been constructed and inspected in compliance with the ASME Boiler and Pressure Vessel Code are issued Certificates of Authorization. It is the aim of the Society to maintain the standing of the Code Symbols for the benefit of the users, the enforcement jurisdictions, and the holders of the symbols who comply with all requirements.

Based on these objectives, the following policy has been established on the usage in advertising of facsimiles of the symbols, Certificates of Authorization, and reference to Code construction. The American Society of Mechanical Engineers does not "approve," "certify," "rate," or "endorse" any item, construction, or activity and there shall be no statements or implications which might so indicate. An organization holding a Code Symbol and/or a Certificate of Authorization may state in advertising literature that items, constructions, or activities "are built (produced or performed) or activities conducted in accordance with the requirements of the ASME Boiler and Pressure Vessel Code," or "meet the requirements of the ASME Boiler and Pressure Vessel Code."

The ASME Symbol shall be used only for stamping and nameplates as specifically provided in the Code. However, facsimiles may be used for the purpose of fostering the use of such construction. Such usage may be by an association or a society, or by a holder of a Code Symbol who may also use the facsimile in advertising to show that clearly specified items will carry the symbol. General usage is permitted only when all of a manufacturer's items are constructed under the rules.

STATEMENT OF POLICY ON THE USE OF ASME MARKING TO IDENTIFY MANUFACTURED ITEMS

The ASME Boiler and Pressure Vessel Code provides rules for the construction of boilers, pressure vessels, and nuclear components. This includes requirements for materials, design, fabrication, examination, inspection, and stamping. Items constructed in accordance with all of the applicable rules of the Code are identified with the official Code Symbol Stamp described in the governing Section of the Code.

Markings such as "ASME," "ASME Standard," or any other marking including "ASME" or the various Code Symbols shall not be used on any item which is not constructed in accordance with all of the applicable requirements of the Code.

Items shall not be described on ASME Data Report Forms nor on similar forms referring to ASME which tend to imply that all Code requirements have been met when, in fact, they have not been. Data Report Forms covering items not fully complying with ASME requirements should not refer to ASME or they should clearly identify all exceptions to the ASME requirements.

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CONTENTS

A Detailed Contents Precedes Each Subsection and the Appendices

Foreword v
Statements of Policy vii
Personnel ix
Preface to Section XI xxi
Organization of Section XI xxiii
SI Units xxvii

Division 1 — **Rules for Inspection and Testing of Components of Light-Water Cooled Plants**

Subsection IWA — General Requirements 3
Subsection IWB — Requirements for Class 1 Components of Light-Water Cooled Power Plants 53
Subsection IWC — Requirements for Class 2 Components of Light-Water Cooled Power Plants 139
Subsection IWD — Requirements for Class 3 Components of Light-Water Cooled Power Plants 183
Subsection IWE — Requirements for Class MC and Metallic Liners of Class CC Components of Light-Water Cooled Power Plants 197
Subsection IWF — Requirements for Class 1, 2, 3, and MC Component Supports of Light-Water Cooled Power Plants 229
Subsection IWL — Requirements for Class CC Concrete Components of Light-Water Cooled Power Plants 243
Subsection IWP — Inservice Testing of Pumps in Nuclear Power Plants 257
Subsection IWV — Inservice Testing of Valves in Nuclear Power Plants 261
Appendices — Mandatory 265
Nonmandatory 339

Division 2 — **Rules for Inspection and Testing of Components of Gas-Cooled Plants**

Foreword 413
Subsection IGA — General Requirements 415
Subsection IGB — Requirements for Class 1 Components 443
Subsection IGC — Requirements for Class 2 Components 475

Subsection IGD	Requirements for Class 3 Components	487
Subsection IGG	Inservice Inspection of Reactor Internals	495
Subsection IGH	Inservice Inspection of Elevated Temperature Structural Material	503
Subsection IGI	Inservice Surveillance of Graphite and Thermal Insulation Materials in Reactor Internal Components	509
Subsection IGK	Inservice Inspection of Concrete Reactor Vessels (CRV)	517
Subsection IGP	Inservice Testing of Pumps in Nuclear Power Plants	527
Subsection IGQ	Inservice Testing of Compressors in Nuclear Power Plants	537
Subsection IGV	Inservice Testing of Valves in Nuclear Power Plants	549
Appendices	Mandatory	559
	Nonmandatory	567

Division 3	**Rules for Inspection and Testing of Components of Liquid-Metal Cooled Plants**	
Foreword		587
Subsection IMA	General Requirements	589
Subsection IMB	Requirements for Class 1 Components	623
Subsection IMC	Requirements for Class 2 Components	665
Subsection IMD	Requirements for Class 3 Components	693
Subsection IMF	Requirements for Class 1, 2, and 3 Component Supports	705
Subsection IMV	Inservice Testing of Valves in Nuclear Power Plants	723
Appendices	Mandatory	733
	Nonmandatory	773

PREFACE TO SECTION XI

INTRODUCTION

Section XI, Rules for Inservice Inspection of Nuclear Power Plant Components, of the ASME Boiler and Pressure Vessel Code provides rules for the examination, testing, and inspection of components and systems in a nuclear power plant. Application of this Section of the Code begins when the requirements of the Construction Code have been satisfied.

GENERAL

The rules of this Section constitute requirements to maintain the nuclear power plant and to return the plant to service, following plant outages, in a safe and expeditious manner. The rules require a mandatory program of examinations, testing, and inspections to evidence adequate safety. The rules also stipulate duties of the Authorized Nuclear Inservice Inspector to verify that the mandatory program has been completed, permitting the plant to return to service in an expeditious manner.

OWNER RESPONSIBILITIES

The Owner of the nuclear power plant is assigned the responsibilities to develop a program which will demonstrate conformance to the requirements of this Section of the Code. These responsibilities include:

(a) provision of access in the design and arrangement of the plant to conduct the examination and tests;

(b) development of plans and schedules, including detailed examination and testing procedures for filing with the enforcement and regulatory authorities having jurisdiction at the plant site;

(c) conduct of the program of examination and tests, system leakage and hydrostatic pressure tests, as well as inservice tests of pumps and valves;

(d) recording of the results of the examinations and tests, including corrective actions required and the actions taken.

DUTIES OF THE AUTHORIZED NUCLEAR INSERVICE INSPECTOR

Section XI differs from Section VI, Recommended Rules for the Care and Operation of Heating Boilers, and Section VII, Recommended Guidelines for the Care of Power Boilers, in that the rules for Inservice Inspection of Nuclear Power Plants are mandatory, while the other two Sections are recommended practices. Duties of the Authorized Nuclear Inservice Inspector are assigned by Section XI to verify that the responsibilities of the Owner and the mandatory requirements of this Section are met. Duties of the Authorized Nuclear Inservice Inspector include:

(a) witnessing the pressure testing;

(b) reviewing nondestructive examination procedures and repair programs;

(c) verifying that the visual examinations and tests on pumps and valves have been completed and the results recorded.

Listed as one of the duties is the prerogative of the Inspector to require requalification of any operator or procedure when he has reason to believe the requirements are not being met.

ORGANIZATION OF SECTION XI

1. DIVISIONS

Section XI consists of three Divisions, as follows:

Division 1—Rules for Inspection and Testing of Components of Light-Water Cooled Plants

Division 2—Rules for Inspection and Testing of Components of Gas-Cooled Plants

Division 3—Rules for Inspection and Testing of Components of Liquid-Metal Cooled Plants

2. SUBSECTIONS

The Divisions are broken down into Subsections which are designated by capital letters, preceded by the letters IW in Division 1, by the letters IG in Division 2, and by the letters IM in Division 3.

Division 1 consists of Subsections covering the following aspects of the rules:

Subsection	Title
IWA	General Requirements
IWB	Class 1 Components
IWC	Class 2 Components
IWD	Class 3 Components
IWE	Class MC and CC Components
IWF	Class 1, 2, 3, and MC Component Supports
IWG	Core Internal Structures (In course of preparation)
IWL	Requirements for Class CC Concrete Components
IWP	Pumps
IWV	Valves

Division 2 consists of Subsections covering the following aspects of the rules:

Subsection	Title
IGA	General Requirements
IGB	Class 1 Components
IGC	Class 2 Components
IGD	Class 3 Components
IGG	Reactor Internals
IGH	Elevated Temperature Material
IGI	Graphite and Thermal Insulation Materials
IGK	Concrete Reactor Vessels
IGP	Pumps
IGQ	Compressors
IGV	Valves

Division 3 consists of Subsections covering the following aspects of the rules:

Subsection	Title
IMA	General Requirements
IMB	Class 1 Components
IMC	Class 2 Components
IMD	Class 3 Components
IMF	Class 1, 2, and 3 Component Supports
IMV	Valves

Subsections are divided into Articles, Subarticles, paragraphs, and, where necessary, into subparagraphs.

3. ARTICLES

Articles are designated by the applicable letters indicated above for the Subsections, followed by Arabic numbers, such as IWA-1000 or IWB-2000. Where possible, Articles dealing with the same general topics are given the same number in each Subsection, in accordance with the following scheme:

Article Number	Title
1000	Scope and Responsibility
2000	Examination and Inspection
3000	Acceptance Standards
4000	Repair Procedures
5000	System Pressure Tests
6000	Records and Reports
7000	Replacements

The numbering of Articles and material contained in the Articles may not, however, be consecutive. Due to the fact that the complete outline may cover phases not applicable to a particular Subsection or Article, the rules have been prepared with some gaps in the numbering.

4. SUBARTICLES

Subarticles are numbered in units of 100, such as IWA-1100 or IWA-1200.

5. SUBSUBARTICLES

Subsubarticles are numbered in units of 10, such as IWA-2130, and may have no text. When a number such as IWA-1110 is followed by text, it is considered a paragraph.

6. PARAGRAPHS

Paragraphs are numbered in units of 1, such as IWA-2131 or IWA-2132.

7. SUBPARAGRAPHS

Subparagraphs, when they are *major* subdivisions of a paragraph, are designated by adding a decimal followed by one or more digits to the paragraph number, such as IWA-1111.1 or IWA-1111.2. When they are *minor* subdivisions of a paragraph, subparagraphs may be designated by lowercase letters in parentheses, such as IWA-1111(a) or IWA-1111(b).

8. REFERENCES

References used within this Section generally fall into one of six categories, as explained below.

(a) References to Other Portions of This Section. When a reference is made to another Article, Subarticle, or paragraph number, all numbers subsidiary to that reference shall be included. For example, reference to IWA-2000 includes all materials in Article IWA-2000; reference to IWA-2200 includes all material in Subarticle IWA-2200; reference to IWA-2220 includes all paragraphs in IWA-2220 through IWA-2222.

(b) References to Other Sections. Other Sections referred to in Section XI are as follows:

(1) Section II, Material Specifications. When a requirement for a material or for the examination or testing of a material is to be in accordance with a specification such as SA-105, SA-370, or SB-160, the reference is to material specifications in Section II. These references begin with the letter "S." Materials conforming to ASTM specifications may be used in accordance with the provisions of the last paragraph of the Foreword to the Boiler Code.

(2) Section III, Nuclear Power Plant Components. Section III references begin with the letter "N" and relate to nuclear power plant design or construction requirements.

(3) Section V, Nondestructive Examination. Section V references begin with the letter "T" and relate to the nondestructive examination of material or welds.

(4) Section IX, Welding and Brazing Qualifications. Section IX references begin with the letter "Q" and relate to welding and brazing requirements.

(c) References to Specifications and Standards Other Than Published in Code Sections

(1) Specifications for examination methods and acceptance standards to be used in connection with them are published by the American Society for Testing and Materials. For example, reference to ASTM E 71-64 refers to the specification so designated and published by ASTM, 1916 Race Street, Philadelphia, PA 19103.

(2) Recommended practices for qualifying and certifying nondestructive testing personnel are published by the American Society for Nondestructive Testing. These documents are designated SNT-TC-1A. A reference to SNT-TC-1A shall be understood to mean the practice and its supplements, so designated and published by the American Society for Nondestructive Testing, 4153 Arlingate Plaza, Caller #28518, Columbus, OH 43228-0518.

(3) Specifications and standards for materials, processes, examination and test procedures, qualifications of personnel, and other requirements of the Code approved by the American National Standards Institute are designated by the letters ANSI followed by the serialization for the particular specification or standard. Standards published by ASME are available from ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

(4) Specifications and standards for materials, processes, examination and test procedures, and other requirements of the Code relating to concrete are listed in Table IWA-1600-1, designated by the letters ACI, and are approved and published by the American Concrete Institute. Standards published by the American Concrete Institute can be obtained by writing ACI, Box 19150, 22400 West Seven Mile Road, Detroit, MI 48219.

(5) Specifications and standards for determining water chemistry as identified in Table IWA-1600-1 by the letter designation APHA are approved and published by the American Public Health Association. Standards published by the American Public Health Association can be obtained by writing APHA, 1015 15th Street, NW, Washington, D.C. 20005.

(d) References to Government Regulations. U.S. Federal regulations issued by executive departments and agencies, as published in the Federal Register, are codified in the Code of Federal Regulations. The Code of Federal Regulations is published by the Office of the Federal Register, National Archives and Records Service, General Service Administration, and may be purchased from the Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402. Title 10 of the Code of Federal Regulations contains the regulations for atomic energy. The abbreviated reference "10 CFR 50" is used to mean "Title 10, Code of Federal Regulations, Part 50."

(e) References to Appendices. Two types of Appendices are used in Section XI and are designated Mandatory and Nonmandatory.

(1) Mandatory Appendices contain requirements which must be followed in construction; such references are designated by a Roman numeral followed by Arabic numerals. A reference to III-1100, for example, refers to a Mandatory Appendix.

(2) Nonmandatory Appendices provide information or guidance for the use of Section XI; such references are designated by a capital letter followed by Arabic numerals. A reference to A-3300, for example, refers to a Nonmandatory Appendix.

(f) References to Technical Reports. The following reports prepared at the request of the American Society of Mechanical Engineers and published by Electric Power Research

Institute are relevant to Code-related articles of Section XI. Requests for copies should be directed to EPRI Research Reports Center, Box 50490, Palo Alto, CA 94303.

(1) NP-1406-SR — Nondestructive Examination Acceptance Standards Technical Basis and Development for Boiler and Pressure Vessel Code, ASME Section XI, Division 1, Special Report, May 1980.

(2) NP-719-SR — Flaw Evaluation Procedures — Background and Application of ASME Section XI Appendix A — Special Report, August 1978.

SI UNITS

The 1989 Edition of the Boiler and Pressure Vessel Code is based on U.S. Customary (ft-lb) units of measurement which are to be regarded as the standard. This supplement is provided as a convenience to the Code user and contains SI conversion factors for units contained in the Code.

LIST OF SI UNITS FOR USE WITH ASME BOILER AND PRESSURE VESSEL CODE[1]

Quantity	Unit	Symbol	Other Units or Limitations
Space and Time			
plane angle	radian	rad	degree (decimalized)
length	meter	m	
area	square meter	m^2	
volume	cubic meter	m^3	liter (L) for liquid only (use without prefix other than in milliliter, mL)
time	second	s	minute (min), hour (h), day (d), week, and year
Periodic and Related Phenomena			
frequency	hertz	Hz	revolutions per second (r/s)
rotational frequency	revolutions per second	s^{-1}	revolutions per minute (r/m)
Mechanics			
mass	kilogram	kg	
density	kilogram per cubic meter	kg/m^3	
moment of inertia	kilogram · $meter^2$	$kg \cdot m^2$	
force	newton	N	
moment of force (torque)	newton-meter	$N \cdot m$	
pressure and stress	pascal	Pa	(pascal=newton per square meter)
energy, work	joule	J	kilowatt-hour ($kW \cdot h$)
power	watt	W	
impact strength	joule	J	
section modulus	$meter^3$	m^3	
moment of section (second moment of area)	$meter^4$	m^4	
fracture toughness	$Pa \cdot \sqrt{m}$		
Heat			
temperature — thermodynamic [Note (2)]	kelvin	K	degree Celsius (°C)
temperature — other than thermodynamic	degree Celsius	°C	kelvin (K)
linear expansion coefficient	meter per meter-kelvin	K^{-1}	$°C^{-1}$
quantity of heat	joule	J	
heat flow rate	watt	W	
thermal conductivity	watt per meter-kelvin	$W/(m \cdot K)$	$W/(m \cdot °C)$
thermal diffusivity	square meter per second	m^2/s	
specific heat capacity	joule per kilogram-kelvin	$J/(kg \cdot K)$	$J/(kg \cdot °C)$
Electricity and Magnetism			
electric current	ampere	A	
electric potential	volt	V	
current density	ampere per $meter^2$	A/m^2	
magnetic field strength	ampere per meter	A/m	

NOTES:

(1) Conversion factors between SI units and U.S. customary are given in SI-1, "ASME Orientation and Guide for Use of SI (Metric) Units," and ASTM E 380.

(2) Preferred use for temperature and temperature interval is degrees Celsius (°C), except for thermodynamic and cryogenic work where kelvins may be more suitable. For temperature interval, 1 K = 1°C exactly.

COMMONLY USED CONVERSION FACTORS
(For Others See ASTM E 380) (See Note 1)

Quantity	To Convert From	To	Multiply by [Note (2)]	
plane angle	degree	rad	1.745 329	E–02
length	in	m	2.54*	E–02
	ft	m	3.048*	E–01
	yd	m	9.144*	E–01
area	in^2	m^2	6.451 6*	E–04
	ft^2	m^2	9.290 304*	E–02
	yd^2	m^2	8.361 274	E–01
volume	in^3	m^3	1.638 706	E–05
	ft^3	m^3	2.831 685	E–02
	US gallon	m^3	3.785 412	E–03
	Imperial gallon	m^3	4.546 09	E–03
	liter	m^3	1.0*	E–03
mass	lbm	kg	4.535 924	E–01
	ton (metric) (mass)	kg	1.000 00*	E+03
	ton (short 2000 lbm)	kg	9.071 847	E+02
force	kgf	N	9.806 65*	E+00
	lbf	N	4.448 222	E+00
bending, torque	kgf · m	N · m	9.806 65*	E+00
	lbf · in	N · m	1.129 848	E–01
	lbf · ft	N · m	1.355 818	E+00
pressure, stress	kgf/m^2	Pa	9.806 65*	E+00
	lbf/ft^2	Pa	4.788 026	E+01
	lbf/in^2 (psi)	Pa	6.894 757	E+03
	$kips/in^2$	Pa	6.894 757	E+06
	bar	Pa.	1.0*	E+05
energy, work	Btu (IT) [Note (3)]	J	1.055 056	E+03
	ft · lbf	J	1.355 818	E+00
power	hp (550 ft · lbf/s)	W	7.456 999	E+02
fracture toughness	ksi $\sqrt{in}$	Pa · $\sqrt{m}$	1.098 843	E+06
temperature	°C	K	$t_K = t_C + 273.15$	
	°F	K	$t_K = (t_F + 459.67)/1.8$	
	°F	°C	$t_C = (t_F - 32)/1.8$	
temperature interval	°C	K	1.0*	E+00
	°F	K or °C	5.555 555	E–01

NOTES:
(1) Care should be taken when converting formulas or equations that contain constant terms or factors. The value of these terms must be understood and may also require conversion.
(2)(a) Relationships that are exact in terms of the base units are followed by a single asterisk.
(b) The factors are written as a number greater than 1 and less than 10 with 6 or less decimal places. The number is followed by the letter E (for exponent), a plus or minus symbol, and two digits which indicate the power of 10 by which the number must be multiplied to obtain the correct value. For example: 3.523 907 E–02 is $3.523\,907 \times 10^{-2}$ or 0.035 239 07.
(3) International Table

DIVISION 1
RULES FOR INSPECTION AND TESTING OF COMPONENTS OF LIGHT-WATER COOLED PLANTS

SUBSECTION IWA
GENERAL REQUIREMENTS

IWA-1000	**Scope and Responsibility**	9
IWA-1100	Scope	9
IWA-1200	Jurisdiction	9
IWA-1300	Application	9
IWA-1310	Components Subject to Inspection and Testing	9
IWA-1320	Classifications	9
IWA-1400	Owner's Responsibility	10
IWA-1500	Accessibility	10
IWA-1600	Referenced Standards and Specifications	10
IWA-2000	**Examination and Inspection**	12
IWA-2100	General	12
IWA-2110	Duties of the Inspector	12
IWA-2120	Qualification of Authorized Inspection Agencies, Inspectors, and Supervisors	12
IWA-2130	Access for Inspector	13
IWA-2200	Examination Methods	13
IWA-2210	Visual Examinations	13
IWA-2211	Visual Examination VT-1	13
IWA-2212	Visual Examination VT-2	13
IWA-2213	Visual Examination VT-3	13
IWA-2215	Replication	13
IWA-2216	Cleaning	14
IWA-2220	Surface Examination	14
IWA-2221	Magnetic Particle Examination	14
IWA-2222	Liquid Penetrant Examination	14
IWA-2230	Volumetric Examination	14
IWA-2231	Radiographic Examination	14
IWA-2232	Ultrasonic Examination	14
IWA-2233	Eddy Current Examination	14
IWA-2240	Alternative Examinations	14
IWA-2300	Qualifications of Nondestructive Examination Personnel	14
IWA-2310	General	14
IWA-2311	NDE Methods Listed in SNT-TC-1A	14
IWA-2312	NDE Methods Not Listed in SNT-TC-1A	14
IWA-2313	Certification and Recertification	15
IWA-2320	Qualification Examinations	15
IWA-2321	Visual Acuity	15
IWA-2322	Level III Personnel	15
IWA-2323	Level I and Level II Personnel	15

IWA-2324	Preparation, Administration, and Grading	15
IWA-2330	Level I Responsibilities	15
IWA-2340	Level III Education	15
IWA-2350	Limited Certification	15
IWA-2400	Inspection Program	15
IWA-2410	Application of Code Edition and Addenda	15
IWA-2411	Preservice Inspection	16
IWA-2412	Initial Inspection Interval	16
IWA-2413	Successive Inspection Intervals	16
IWA-2420	Inspection Plans and Schedules	16
IWA-2430	Inspection Intervals	16
IWA-2431	Inspection Program A	17
IWA-2432	Inspection Program B	17
IWA-2440	Application of Code Cases	17
IWA-2441	Section XI Code Cases	17
IWA-2442	Revised Section XI Code Cases	17
IWA-2443	Annulled Section XI Code Cases	17
IWA-2444	Code Cases for Other Sections	17
IWA-2500	Extent of Examination	17
IWA-2600	Weld Reference System	17
IWA-2610	General	17
IWA-2620	Piping	18
IWA-2630	Vessels	18
IWA-2640	Other Components	18
IWA-2641	Layout of Component Reference Points	18
IWA-3000	**Standards for Examination Evaluation**	19
IWA-3100	Evaluation	19
IWA-3200	Significant Digits for Limiting Values	19
IWA-3300	Flaw Characterization	19
IWA-3310	Surface Planar Flaws	20
IWA-3320	Subsurface Planar Flaws	20
IWA-3330	Multiple Planar Flaws	20
IWA-3340	Nonplanar Flaws	20
IWA-3350	Parallel Planar Flaws	20
IWA-3360	Laminar Flaws	20
IWA-3370	Radiographic Examination	20
IWA-3380	Multiple Nonaligned Coplanar Flaws	21
IWA-3390	Multiple Aligned Separate Flaws	21
IWA-3400	Linear Flaws Detected by Surface or Volumetric Examinations	21
IWA-4000	**Repair Procedures**	31
IWA-4100	General	31
IWA-4110	Scope	31
IWA-4120	Rules and Requirements	31
IWA-4130	Repair Program	31
IWA-4140	Inspection	31
IWA-4200	Material	32
IWA-4210	Storage and Handling of Welding Material	32
IWA-4300	Defect Removal	32
IWA-4310	Procedure	32
IWA-4320	Thermal Removal Process	32

IWA-4321	Process Requirements for P-Nos. 1, 3, 4, 5, 6, 7, 9, 10, and 11A Materials	32
IWA-4322	Process Requirements for P-No. 8 and P-No. 43 Materials	32
IWA-4330	Mechanical Removal Process	32
IWA-4340	Defect Removal	32
IWA-4400	Welding and Welder Qualifications (Including Welding Operators)	33
IWA-4500	Repair Welding	33
IWA-4510	Repair Welding by Half Bead Welding Technique	33
IWA-4511	General Requirements	33
IWA-4512	Welding Qualifications	34
IWA-4512.1	Procedure Qualifications	34
IWA-4512.2	Performance Qualifications	35
IWA-4513	Repair Welding	35
IWA-4514	Examination	37
IWA-4520	Repairs to Cladding by Half Bead Welding Technique	37
IWA-4521	General Requirements	37
IWA-4522	Welding Qualifications	37
IWA-4522.1	Procedure Qualifications	37
IWA-4522.2	Performance Qualifications	38
IWA-4523	Repair Welding	38
IWA-4524	Examination	38
IWA-4530	Welding Dissimilar Materials by Half Bead Welding Technique	38
IWA-4531	General Requirements	38
IWA-4532	Welding Qualifications	38
IWA-4533	Repair Welding	38
IWA-4534	Examination	39
IWA-4600	Examination	39
IWA-4700	Pressure Test	39
IWA-4800	Records	39
IWA-5000	**System Pressure Tests**	40
IWA-5100	General	40
IWA-5200	System Test Requirement	40
IWA-5210	Test	40
IWA-5211	Test Description	40
IWA-5212	Pressure and Temperature	40
IWA-5213	Test Condition Holding Time	40
IWA-5214	Repairs and Replacements	40
IWA-5215	Preservice Test	41
IWA-5220	Test Pressurization Boundaries	41
IWA-5221	System Leakage Test Boundary	41
IWA-5222	System Functional Test Boundary	41
IWA-5223	System Inservice Test Boundary	42
IWA-5224	System Hydrostatic Test Boundary	42
IWA-5240	Visual Examination	42
IWA-5241	Noninsulated Components	42
IWA-5242	Insulated Components	42
IWA-5243	Components With Leakage Collection Systems	42
IWA-5244	Buried Components	42
IWA-5245	Elevated Temperature Tests	43
IWA-5246	Repaired or Replaced Components and Alteration of a System	43
IWA-5250	Corrective Measures	43

IWA-5260	Instruments for Pressure Tests	43
IWA-5261	Type	43
IWA-5262	Accuracy	43
IWA-5263	Calibration	43
IWA-5264	Ranges	43
IWA-5265	Location	43
IWA-5300	Test Records	44
IWA-6000	**Records and Reports**	45
IWA-6100	Scope	45
IWA-6200	Requirements	45
IWA-6210	Owner's Responsibility	45
IWA-6220	Preparation	45
IWA-6230	Summary Report Submittal	45
IWA-6300	Retention	45
IWA-6310	Maintenance of Records	45
IWA-6320	Reproduction and Microfilming	45
IWA-6330	Construction Records	46
IWA-6340	Inservice Inspection Records and Reports	46
IWA-7000	**Replacement**	47
IWA-7100	Scope and Responsibility	47
IWA-7110	Scope	47
IWA-7120	Owner's Responsibility	47
IWA-7130	Replacement Program	47
IWA-7131	Program	47
IWA-7132	Review	47
IWA-7140	Inspection	47
IWA-7200	Applicable Requirements	47
IWA-7210	Code Applicability	47
IWA-7220	Verification of Acceptability	48
IWA-7300	Construction and Stamping	48
IWA-7310	Construction	48
IWA-7320	Welding	48
IWA-7330	Stamping for Installation	48
IWA-7400	Exemptions	48
IWA-7500	Documentation Requirements	49
IWA-7510	Installation	49
IWA-7520	Reports and Records	49
IWA-7530	Preservice Inspection	49
IWA-9000	**Glossary**	50

Figures

IWA-3310-1	Surface Planar Flaws Oriented in Plane Normal to Pressure Retaining Surface	22
IWA-3320-1	Subsurface Planar Flaws Oriented in Plane Normal to Pressure Retaining Surface	23
IWA-3330-1	Multiple Planar Flaws Oriented in Plane Normal to Pressure Retaining Surface	24
IWA-3340-1	Nonplanar Elliptical Subsurface Flaws	25

IWA-3350-1 Parallel Planar Flaws 26
IWA-3360-1 Laminar Flaws 27
IWA-3380-1 Nonaligned Coplanar Flaws in Plane Normal to Pressure Retaining Surface 28
IWA-3390-1 Multiple Aligned Planar Flaws 29
IWA-3400-1 Linear Surface Flaws 30
IWA-4513-1 Half Bead Weld Repair and Weld Temperbead Reinforcement 36

Tables

IWA-1600-1 Referenced Standards and Specifications 11
IWA-4321-1 Minimum Preheat Temperature, °F 33
IWA-5210-1 Reference Paragraphs for System Pressure Tests and Visual Examinations (VT-2) Requirements 41

ARTICLE IWA-1000
SCOPE AND RESPONSIBILITY

IWA-1100 SCOPE

(a) This Division provides the rules and requirements for inservice inspection and inservice testing of light-water cooled nuclear power plants. The rules and requirements identify as a minimum the areas subject to inspection, responsibilities, provisions for accessibility and inspectability, examination methods and procedures, personnel qualifications, frequency of inspection, record keeping and report requirements, procedures for evaluation of inspection results and subsequent disposition of results of evaluations, and repair requirements.

(b) This Division provides for the design, fabrication, installation, and inspection of replacements.

IWA-1200 JURISDICTION

The jurisdiction of this Division covers individual components and complete power plants that have met all the requirements of the Construction Code, commencing at that time when the Construction Code requirements have been met, irrespective of physical location. When portions of systems or plants are completed at different times, jurisdiction of this Division shall cover only those portions on which all of the construction requirements have been met.

IWA-1300 APPLICATION

IWA-1310 COMPONENTS SUBJECT TO INSPECTION AND TESTING

Components identified in this Division for inspection and testing shall be included in the inservice inspection plan. These components include nuclear power plant items such as vessels, containments, piping systems, pumps, valves, core support structures, and storage tanks, including their respective supports. The selection of components for the inservice inspection plan is subject to review by the regulatory and enforcement authorities having jurisdiction at the plant site.

IWA-1320 CLASSIFICATIONS

(a) Application of the rules of this Division shall be governed by the group classification criteria of the regulatory authority having jurisdiction at the plant site as follows.

(1) The rules of IWB shall be applied to those systems whose components are classified ASME Class 1 (Quality Group A).

(2) The rules of IWC shall be applied to those systems whose components are classified ASME Class 2 (Quality Group B).

(3) The rules of IWD shall be applied to those systems whose components are classified ASME Class 3 (Quality Group C).

(b) Optional construction of a component within a system boundary to a classification higher than the minimum class established in the component Design Specification (either upgrading from Class 2 to Class 1 or from Class 3 to Class 2) shall not affect the overall system classification by which the applicable rules of this Division are determined.

(c) Where all components within the system boundary or isolable portions of the system boundary are classified to a higher class than required by the group classification criteria, the rules of (a) above may be applied to the higher classification, provided the rules of the applicable Subsection are applied in their entirety.

(d) The portion of piping that penetrates a containment vessel, which is required by Section III to be constructed to Class 1 or 2 rules for piping and which may differ from the classification of the balance of the piping system, need not affect the overall system classification that determines the applicable rules of this Division.