

ASME BOILER AND PRESSURE VESSEL CODE
AN AMERICAN NATIONAL STANDARD

ANSI/ASME BPV-IIA

SECTION II
Material Specifications

Part A — Ferrous

1980 EDITION

JULY 1, 1980



ASME BOILER AND PRESSURE VESSEL COMMITTEE
SUBCOMMITTEE ON MATERIALS

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS
United Engineering Center 345 East 47th Street New York, N. Y. 10017



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1980 ASME BOILER AND PRESSURE VESSEL CODE

An American National Standard

Sections*

- I Power Boilers
- II Material Specifications
 - Part A — Ferrous Materials
 - Part B — Nonferrous Materials
 - Part C — Welding Rods, Electrodes and Filler Metals
- III Subsection NCA — General Requirements for Division 1 and Division 2
- III Division 1
 - Subsection NB — Class 1 Components
 - Subsection NC — Class 2 Components
 - Subsection ND — Class 3 Components
 - Subsection NE — Class MC Components
 - Subsection NF — Component Supports
 - Subsection NG — Core Support Structures
 - Appendices
- III Division 2 — Code for Concrete Reactor Vessels and Containers
- IV Heating Boilers
- V Nondestructive Examination
- VI Recommended Rules for Care and Operation of Heating Boilers
- VII Recommended Rules for Care of Power Boilers
- VIII Pressure Vessels
 - Division 1
 - Division 2 — Alternative Rules
- IX Welding and Brazing Qualifications
- X Fiberglass-Reinforced Plastic Pressure Vessels
- XI Rules for Inservice Inspection of Nuclear Power Plant Components — Division 1

*Available in bound and loose-leaf versions. Either version may be used for ASME Certification.

Code Cases

The Boiler and Pressure Vessel Committee meets regularly to consider proposed additions and revisions to the Code and to formulate Cases to clarify the intent of existing requirements or provide, when the need is urgent, rules for materials or constructions not covered by existing Code rules. Those Cases which have been adopted appear in one or both of the 1980 Code Cases books—(1) Boilers and Pressure Vessels and (2) Nuclear Components. Supplements will be sent automatically to the purchasers of one or both of the Code Cases books up to the publication of the 1983 edition.

Interpretations

Each issue of the Interpretations includes all of the written replies issued during successive 6-month intervals by the Secretarial Staff, speaking on behalf of the ASME Boiler and Pressure Vessel Committee, to inquiries concerning interpretations of technical aspects of the Code. The inquiries and replies are presented chronologically in groupings determined by the Code Sections to which they apply. Issues are published twice a year. Purchasers of the Interpretations will receive the six issues (Nos. 6-11) that will be published up to the publication of the 1983 Code.

Addenda

Colored-sheet Addenda, which include additions and revisions to individual Sections of the Code, are published twice a year and will be sent automatically to purchasers of the applicable Sections up to the publication of the 1983 Code. Purchasers of the bound versions of the Sections will receive bound Addenda. Purchasers of the loose-leaf versions of the Sections will receive replacement pages.

FOREWORD

The American Society of Mechanical Engineers set up a committee in 1911 for the purpose of formulating standard rules for the construction of steam boilers and other pressure vessels. This committee is now called the Boiler and Pressure Vessel Committee.

The Committee's function is to establish rules of safety governing the design, fabrication, and inspection during construction of boilers and pressure vessels, and to interpret these rules when questions arise regarding their intent. In formulating the rules, the Committee considers the needs of users, manufacturers, and inspectors of pressure vessels. The objective of the rules is to afford reasonably certain protection of life and property and to provide a margin for deterioration in service so as to give a reasonably long safe period of usefulness. Advancements in design and material and the evidence of experience have been recognized.

The Boiler and Pressure Vessel Committee deals with the care and inspection of boilers and pressure vessels in service only to the extent of providing suggested rules of good practice as an aid to owners and their inspectors.

The rules established by the Committee are not to be interpreted as approving, recommending, or endorsing any proprietary or specific design or as limiting in any way the manufacturer's freedom to choose any method of design or any form of construction that conforms to the Code rules.

The Boiler and Pressure Vessel Committee meets regularly to consider requests for interpretations and revisions of the rules, and to develop new rules as dictated by technological development. Inquiries must be addressed to the Secretary in writing and must give full particulars in order to receive consideration and a written interpretation. Proposed revisions to the Code resulting from inquiries will be presented to the Main Committee for appropriate action. The action of the Main Committee becomes effective only after confirmation by letter ballot of the Committee and approved by the Council of the Society.

Proposed revisions to the Code approved by the Committee are submitted to the American National

Standards Institute and published in *Mechanical Engineering* to invite comments from all interested persons. After the allotted time for public review and final approval by ASME Council, revisions are published semiannually in Addenda to the Code.

Code Cases may be used in the construction of components to be stamped with the ASME Code symbol beginning with the date of their approval by the ASME Council.

After Code revisions are approved by Council they may be used beginning with the date of issuance shown on the Addenda. Revisions become mandatory as minimum requirements six months after such date of issuance except for boilers or pressure vessels contracted for prior to the end of the six-month period.

Manufacturers and users of components are cautioned against making use of revisions and Cases that are less restrictive than former requirements without having assurance that they have been accepted by the proper authorities in the jurisdiction where the component is to be installed.

Each state and municipality in the United States and each province in the Dominion of Canada that adopts or accepts one or more Sections of the Boiler and Pressure Vessel Code is invited to appoint a representative to act on the Conference Committee to the Boiler and Pressure Vessel Committee. Since the members of the Conference Committee are in active contact with the administration and enforcement of the rules, the requirements for inspection in this Code correspond with those in effect in their respective jurisdictions. The required qualifications for an Authorized Inspector or an Authorized Nuclear Inspector under these rules may be obtained from the administrative authority of any state, municipality, or province which has adopted these rules.

The Boiler and Pressure Vessel Committee in the formulation of its rules and in the establishment of maximum design and operating pressures considers materials, construction, methods of fabrication, inspection, and safety devices. Permission may be granted to regulatory bodies and organizations pub-

lishing safety standards to use a complete Section of the Code by reference. If usage of a Section, such as Section IX, involves exceptions, omissions, or changes in provisions, the intent of the Code might not be attained.

Where a state or other regulatory body, in the printing of any Section of the Boiler and Pressure Vessel Code, makes additions or omissions, it is recommended that such changes be clearly indicated.

The National Board of Boiler and Pressure Vessel Inspectors is composed of chief inspectors of states and municipalities in the United States and of provinces in the Dominion of Canada that have adopted the Boiler and Pressure Vessel Code. This Board, since its organization in 1919, has functioned to uniformly administer and enforce the rules of the Boiler and Pressure Vessel Code. The cooperation of that organization with the Boiler and Pressure Vessel Committee has been extremely helpful. Its function is clearly recognized and, as a result, inquiries received which bear on the administration or application of the rules are referred directly to the National Board. Such handling of this type of inquiry not only simplifies the work of the Boiler and Pressure Vessel Committee, but action on the problem for the inquirer is thereby expedited. Where an inquiry is neither clearly an interpretation of the rules nor a problem of application or administration, it may be considered both by the Boiler and Pressure Vessel Committee and the National Board.

It should be pointed out that the state or municipality where the Boiler and Pressure Vessel Code has been made effective has definite jurisdiction over any particular installation. Inquiries dealing with problems of local character should be directed to the proper authority of such state or municipality. Such authority may, if there is any question or doubt as to the proper interpretation, refer the question to the Boiler and Pressure Vessel Committee.

The Specifications for base materials given in Section II, Parts A and B, are identical with or similar to those of The American Society for Testing and Materials. The Specifications for welding materials given in Section II, Part C, are identical with or similar to those of the American Welding Society. Use of the materials described in these Specifications is covered by the rules in one or more Sections of the Boiler and Pressure Vessel Code. All materials allowed by these various Sections and used for construction within the scope of their rules shall be furnished in accordance with ASME Material Specifications contained in Section II except where otherwise provided in Code Cases or in the applicable Section of the Code. Materials covered by these Specifications are acceptable for use in items covered by the Code Sections only to the degree indicated in the applicable Section. Materials for Code use should preferably be ordered, produced, and documented on this basis; however, material produced under an ASTM Specification may be used in lieu of the corresponding ASME Specification, provided that the requirements of the ASTM Specification are identical (excluding editorial differences) or more stringent than the ASME Specification for the Grade, Class, or Type produced and provided that the material is confirmed as complying with the ASTM Specification. Material produced to an ASTM specification with requirements different from the requirements of the corresponding ASME Specification may also be used in accordance with the above, provided the material manufacturer or vessel manufacturer certifies with evidence acceptable to the Authorized Inspector or Authorized Nuclear Inspector that the corresponding ASME Specification requirements have been met. Material produced to an ASME or ASTM Material Specification is not limited as to country of origin.

GUIDELINE ON THE ADOPTION OF NEW BASE MATERIALS FOR THE ASME BOILER AND PRESSURE VESSEL CODE

The ASME Boiler and Pressure Vessel Committee considers requests for adoption of new materials desired by the owner/user or fabricator, manufacturer, installer, assembler of boilers, pressure vessels, or components constructed to the Code. That the material receive proper consideration by the appropriate subcommittees, information and data are required to properly categorize the material. In general, this information and data include, but are not necessarily limited to, the following information:

The proposed chemical composition should include those elements that establish the characteristics and behavior of the material.

The mechanical properties for the material should include tensile test data, ductility data, and other special mechanical test data which will assist the Committee in its review of the material and its application.

Tensile test data (per ASTM E 21) including both ultimate tensile strength and yield strength, should be at room temperature and at 100°F or 50°C intervals to a temperature at least 100°F higher than the intended use of the material. Where creep properties may be expected to limit the allowable stress, creep and creep rupture data at temperature intervals of 100°F or 50°C are also required. Such data should be four or more time intervals, one of which should be longer than 2000 hr, but less than 6000 hr, and one of which should be longer than 6000 hr.

Toughness data on base and weld metal (including heat affected zone) may also be required. It is preferred that these data include temperature-toughness curves of material subjected to heat treatment(s) representative of the finished fabricated product. The toughness testing data should be obtained using methods and procedures outlined in the applicable sections of the Code under which the material is to be used.

If the material is to be used in welded construction, data from actual welding tests made in accordance with Section IX of the Code are recommended. This should also include the welding processes and weld filler metal(s) intended for the fabrication of the material, all-vol. metal tensile test data for temperatures representative of intended service, any special restrictions on the welding of the material, and with the appropriate postweld heat treatment, if any, which will be given the material. If postweld heat treatment results in embrittlement of the material, the significance of such treatments with substantiating data should be forwarded. Toughness data on weld metal and heat affected zone in the as-welded and postweld heat treated conditions, when appropriate, should be submitted.

Where the material is intended for special applications, requires special handling, requires special welding procedures, or has known limitations or susceptibility to failure in certain services, precautionary requirements and information should be included in the submittal of the necessary data for Committee review.

The forms¹ of materials which are needed for construction in accordance with the Code and the Sections of the Code² for which application is to be considered will be required.

The general data recommended should be submitted on a minimum of three heats of material, preferably commercial heats of material. Where the chemical range will have an effect on the mechanical properties, the heats selected must cover both the high and low range of the effective chemical elements to show the effect on the mechanical properties. Any special heat treatment, whether applied by the material suppliers

¹Product forms, such as sheet, strip, plates, bars, shapes, seamless or welded pipe or tube, forging, casting, etc.

²Section I, III, IV, or VIII, Division 1 or 2.

or the fabricator, should be applied to these test pieces in preparation of the data. If the material is presently covered by an ASTM specification, please enclose the specification number(s) and grade(s) involved in your application. If the material is not in ASTM specifications covering the product forms required, it will be necessary to apply to ASTM for specification coverage of this material.

Should there be a need for Code use prior to the inclusion of the material in ASTM Specifications, the Committee will consider the issuance of a Code Case. In addition to the information and data noted above, the Committee should be provided with an indication of user need, the letter to ASTM requesting specification coverage, and sufficient information for the Committee to modify an appropriate existing ASME or ASTM Specification to establish the material specification requirements for the material product form.

The foregoing is a general outline of the data which the Committee may need for appropriate review of new material. The applicable Sections for construction should be reviewed for any additional guidance, such as fatigue data for the requirements of Section III or Section VIII, Division 2. If the intended use of the new material is in elevated temperature nuclear construction, the proposer should request a copy of the special publication titled "Guidelines for Required Data on New Materials for Elevated Temperature Nuclear Construction" (approved January 8, 1976).

When the new material is a minor modification of Code approved material, the data required may be reduced with the concurrence of the Committee. When the data supplied is insufficient for an adequate elevation, the Committee will request additional data. Such requests will be forwarded to inquirers, indicating those areas in which additional information is required.

STATEMENT OF POLICY ON THE USE OF CODE SYMBOLS AND CODE AUTHORIZATION IN ADVERTISING

ASME has established procedures to authorize qualified organizations to perform various activities in accordance with the requirements of the ASME Boiler and Pressure Vessel Code. It is the aim of the Society to provide recognition of organizations so authorized. An organization holding authorization to perform various activities in accordance with the requirements of the Code may state this capability in its advertising literature.

Organizations that are authorized to use Code Symbols for marking items or constructions which have been constructed and inspected in compliance with the ASME Boiler and Pressure Vessel Code are issued Certificates of Authorization. It is the aim of the Society to maintain the standing of the Code Symbols for the benefit of the users, the enforcement jurisdictions, and the holders of the symbols who comply with all requirements.

Based on these objectives, the following policy has been established on the usage in advertising of facsimiles of the symbols, Certificates of Authorization, and reference to Code construction. The Ameri-

can Society of Mechanical Engineers does not "approve," "certify," "rate," or "endorse" any item, construction, or activity and there shall be no statements or implications which might so indicate. An organization holding a Code Symbol and/or a Certificate of Authorization may state in advertising literature that items, constructions, or activities "are built (produced or performed) or activities conducted in accordance with the requirements of the ASME Boiler and Pressure Vessel Code," or "meet the requirements of the ASME Boiler and Pressure Vessel Code."

The ASME Symbol shall be used only for stamping and nameplates as specifically provided in the Code. However, facsimiles may be used for the purpose of fostering the use of such construction. Such usage may be by an association or a society, or by a holder of a Code Symbol who may also use the facsimile in advertising to show that clearly specified items will carry the symbol. General usage is permitted only when all of a manufacturer's items are constructed under the Rules.

STATEMENT OF POLICY ON THE USE OF ASME MARKING TO IDENTIFY MANUFACTURED ITEMS

The ASME Boiler and Pressure Vessel Code provides rules for the construction of boilers, pressure vessels, and nuclear components. This includes requirements for materials, design, fabrication, examination, inspection, and stamping. Items constructed in accordance with all of the applicable rules of the Code are identified with the official Code Symbol Stamp described in the governing Section of the Code.

Markings such as "ASME," "ASME Standard," or any other marking including "ASME" or the various Code Symbols shall not be used on any item which is

not constructed in accordance with all of the applicable requirements of the Code.

Items shall not be described on ASME Data Report Forms nor on similar forms referring to ASME which tend to imply that all Code requirements have been met when in fact they have not been. Data Report Forms covering items not fully complying with ASME requirements should not refer to ASME or they should clearly identify all exceptions to the ASME requirements.

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PREFACE

The American Society of Mechanical Engineers (ASME) and the American Society for Testing and Materials (ASTM) have cooperated for more than fifty years in the preparation of material specifications adequate for safety in the field of pressure equipment for ferrous and nonferrous materials, contained in Section II (Part A—Ferrous and Part B—Nonferrous) of the ASME Boiler and Pressure Vessel Code.

The evolution of this cooperative effort is contained in Professor A. M. Greene's "History of the ASME Boiler Code," which was published as a series of articles in *Mechanical Engineering* from July 1952 through August 1953 and is now available from ASME in a special bound edition. The following quotations from this history, which was based upon the minutes of the ASME Boiler and Pressure Vessel Committee, will help focus on the cooperative nature of the specifications found in Section II, Material Specifications.

"General discussion of material specifications comprising Paragraphs 1 to 112 of Part 2 and the advisability of having them agree with ASTM specifications," (1914).

"ASME Subcommittee appointed to confer with ASTM," (1916).

"Because of this cooperation the specifications of the 1918 Edition of the ASME Boiler Code were more nearly in agreement with ASTM specifications. In the 1924 Edition of the Code, 10 specifications were in complete agreement with ASTM specifications, 4 in substantial agreement and 2 covered materials for which ASTM had no corresponding specifications."

"In Section II, Material Specifications, the paragraphs were given new numbers beginning with S-1 and extending to S-213," (1925).

"Section II was brought into agreement with changes made in the latest ASTM specifications since 1921," (1932).

"The Subcommittee on Material Specifications arranged for the introduction of the revisions of many of the specifications so that they would agree with the

latest form of the earlier ASTM specifications. . .," (1935).

From the preceding, it is evident that many of the material specifications were prepared by the Boiler and Pressure Vessel Code Committees, then subsequently, by cooperative action, modified and identified as ASTM specifications. Section II, Parts A and B, currently contain many material specifications which are identical with the corresponding ASTM specifications and some which have been modified for Code usage.

In 1969, the American Welding Society began publication of specifications for welding rods, electrodes, and filler metals, hitherto issued by ASTM. The Boiler and Pressure Vessel Committee has recognized this new arrangement, and is now working with AWS on these specifications. Section II, Part C, contains the welding material specifications approved for Code use.

All identical specifications are indicated by the ASME/ASTM symbols or the ASME/AWS symbols. The ASME Boiler and Pressure Vessel Committee has given careful consideration to each new and revised ASTM or AWS specification, and has made such changes as they deemed necessary to make the specification adaptable for Code usage. In addition, ASME has furnished ASTM with the basic requirements that should govern many proposed new specifications. Joint action will continue an effort to make the ASTM, AWS, and ASME specifications identical.

To assure that there will be a clear understanding on the part of the users of Section II, ASME publishes both the identical specifications and those amended for Code usage in three parts every three years, in the same page size to match the other sections of the Code, and Addenda are issued every six months to provide the latest changes in Section II specifications.

The ASME Boiler and Pressure Vessel Code has been adopted into law by 45 states and many municipalities in the United States and by all of the Canadian Provinces.

CONTENTS

Specifications Listed by Materials – Pages xxvii-xxxi

Specifications Listed in Numeric Sequence – Pages xxxiii-xxxvi

CONTENTS

SPECIFICATIONS LISTED BY MATERIALS

STEEL PIPE

SA-53	Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless Steel Pipe	121
SA-106	Seamless Carbon Steel Pipe for High-Temperature Service	145
SA-134	Electric-Fusion (Arc) – Welded Steel Plate Pipe	155
SA-135	Electric-Resistance-Welded Steel Pipe	161
SA-312	Seamless and Welded Austenitic Stainless Steel Pipe	343
SA-333	Seamless and Welded Steel Pipe for Low-Temperature Service	365
SA-335	Seamless Ferritic Alloy Steel Pipe for High-Temperature Service	379
SA-358	Electric-Fusion-Welded Austenitic Chromium-Nickel Alloy Steel Pipe for High-Temperature Service	423
SA-369	Carbon and Ferritic Alloy Steel Forged and Bored Pipe for High-Temperature Service	429
SA-376	Seamless Austenitic Steel Pipe for High-Temperature Central Station Service	489
SA-409	Welded Large Diameter Austenitic Alloy-Steel Pipe for Corrosive or High-Temperature Service	521
SA-426	Centrifugally Cast Ferritic Alloy Steel Pipe for High-Temperature Service	547
SA-430	Austenitic Steel Forged and Bored Pipe for High-Temperature Service	553
SA-451	Centrifugally Cast Austenitic Steel Pipe for High-Temperature Service	583
SA-452	Centrifugally Cast Austenitic Steel Cold-Wrought Pipe for High-Temperature Service	587
SA-524	Seamless Carbon Steel Pipe for Atmospheric and Lower Temperatures	661
SA-530	General Requirements for Specialized Carbon and Alloy Steel Pipe	671
SA-655	Special Requirements for Pipe and Tubing for Nuclear and Other Special Applications	853
SA-660	Centrifugally Cast Carbon Steel Pipe for High-Temperature Service	871
SA-691	Carbon and Alloy Steel Pipe, Electric-Fusion-Welded for High-Pressure Service at High Temperatures	915
SA-727	Forgings, Carbon Steel, for Piping Components with Inherent Notch Toughness	949
SA-731	Seamless and Welded Ferritic Stainless Steel Pipe	955

STEEL TUBES

SA-178	Electric-Resistance-Welded Carbon Steel Boiler Tubes	169
SA-179	Seamless Cold-Drawn-Low-Carbon Steel Heat Exchanger and Condenser Tubes	173
SA-192	Seamless Carbon Steel Boiler Tubes for High Pressure Service	191
SA-199	Seamless Cold-Drawn Intermediate Alloy Steel Heat Exchanger and Condenser Tubes	213
SA-209	Seamless Carbon-Molybdenum Alloy Steel Boiler and Superheater Tubes	225
SA-210	Seamless Medium Carbon Steel Boiler and Superheater Tubes	229
SA-213	Seamless Ferrite and Austenitic Alloy Steel Boiler, Superheater, and Heat Exchanger Tubes	233
SA-214	Electric-Resistance-Welded Carbon Steel Heat Exchanger and Condenser Tubes	239
SA-226	Electric-Resistance-Welded Carbon Steel Boiler and Superheater Tubes for High-Pressure Service	251
SA-249	Welded Austenitic Steel Boiler, Superheater, Heat Exchanger, and Condenser Tubes	269

STEEL TUBES (Continued)

SA-250	Electric-Resistance-Welded Carbon-Molybdenum Alloy Steel Boiler and Superheater Tubes . . .	275
SA-268	Seamless and Welded Ferritic Stainless Steel Tubing for General Service	313
SA-334	Welded Carbon and Alloy Steel Tubes for Low-Temperature Service	373
SA-423	Seamless and Electric Welded Low Alloy Steel Tubes	543
SA-450	General Requirements for Carbon, Ferritic Alloy and Austenitic Alloy Steel Tubes	575
SA-556	Seamless Cold-Drawn Carbon Steel Feedwater Heater Tubes	709
SA-557	Electric-Resistance-Welded Carbon Steel Feedwater Heater Tubes	715
SA-655	Special Requirements for Pipe and Tubing for Nuclear and Other Special Applications . . .	853
SA-669	Seamless Ferritic-Austenitic Alloy Steel Tubes	879

STEEL FLANGES, FITTINGS, VALVES, AND PARTS

SA-105	Forgings, Carbon Steel, for Piping Components	139
SA-181	Forgings, Carbon Steel, for General-Purpose Piping	175
SA-182	Forged or Rolled Alloy Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service	179
SA-216	Carbon Steel Castings Suitable for Fusion Welding for High-Temperature Service	241
SA-217	Martensitic Stainless Steel and Alloy Steel Castings for Pressure Containing Parts Suitable for High-Temperature Service	245
SA-234	Piping Fittings of Wrought Carbon Steel and Alloy for Moderate and Elevated Temperatures.	255
SA-350	Forgings, Carbon and Low-Alloy Steel, Requiring Notch Toughness Testing for Piping Components	397
SA-351	Austenitic Steel Castings for High-Temperature Service	405
SA-352	Ferritic Steel Castings for Pressure Containing Parts Suitable for Low-Temperature Service .	409
SA-403	Wrought Austenitic Stainless Steel Piping Fittings	515
SA-420	Piping Fittings of Wrought Carbon and Alloy Steel for Low-Temperature Service	535
SA-522	Forged or Rolled 8 and 9 Per Cent Nickel Alloy Steel Flanges, Fittings, Valves, and Parts for Low-Temperature Service	657
SA-592	High-Strength Quenched and Tempered Low Alloy Steel Forged Fittings and Parts for Pressure Vessels	749
SA-652	Special Requirements for Wrought Steel Welding Fittings for Nuclear and Other Special Applications	823

STEEL PLATES, SHEETS, AND STRIP FOR PRESSURE VESSELS

SA-20	General Requirements for Steel Plates for Pressure Vessels	57
SA-202	Chromium-Manganese-Silicon Alloy Steel Plates for Pressure Vessels	217
SA-203	Nickel Alloy Steel Plates for Pressure Vessels	219
SA-204	Molybdenum, Alloy Steel Plates for Pressure Vessels	223
SA-225	Manganese-Vanadium, Alloy Steel Plates for Pressure Vessels	249
SA-240	Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Fusion-Welded Unfired Pressure Vessels	261
SA-263	Corrosion-Resisting Chromium Steel Clad Plate, Sheet, and Strip.	279
SA-264	Stainless Chromium-Nickel Steel Clad Plate, Sheet and Strip.	291
SA-265	Nickel and Nickel-Base Alloy Clad Steel Plate	301
SA-285	Low and Intermediate Tensile Strength Carbon Steel Plates for Pressure Vessels.	333
SA-299	Carbon-Manganese-Silicon Steel Plates for Pressure Vessels.	335
SA-302	Manganese-Molybdenum and Manganese-Molybdenum-Nickel Alloy Steel Plates for Pressure Vessels	337
SA-353	Nine Per Cent Nickel Alloy Steel Plates, Double Normalized and Tempered for Pressure Vessels	413

STEEL PLATES, SHEETS, AND STRIP FOR PRESSURE VESSELS (Continued)

SA-387	Pressure Vessel Plates, Alloy Steel, Chromium Molybdenum	495
SA-412	Stainless Steel and Heat-Resisting Chromium-Nickel-Manganese Steel Plate, Sheet and Strip	527
SA-414	Carbon Steel Sheets for Pressure Vessels	531
SA-442	Carbon Steel Plates with Improved Transition Properties for Pressure Vessels	567
SA-455	Pressure Vessel Plates, Carbon Steel, High Strength Manganese	599
SA-480	General Requirements for Delivery of Flat-Rolled Stainless and Heat-Resisting Steel Plates, Sheet, and Strip	611
SA-515	Carbon Steel Plates for Pressure Vessels for Intermediate and Higher Temperature Service	649
SA-516	Carbon Steel Plates for Pressure Vessels for Moderate and Lower Temperature Service	651
SA-517	High Strength Alloy Steel Plates, Quenched and Tempered, for Pressure Vessels	653
SA-533	Manganese-Molybdenum and Manganese-Molybdenum Nickel Alloy Steel Plates, Quenched and Tempered, for Pressure Vessels	677
SA-537	Carbon-Manganese-Silicon Steel Plates, Heat Treated, for Pressure Vessels	681
SA-542	Chromium-Molybdenum Alloy Steel Plates, Quenched and Tempered for Pressure Vessels	701
SA-553	Eight and Nine Per Cent Nickel Alloy Steel Plates, Quenched and Tempered for Pressure Vessels	705
SA-612	Pressure Vessel Plates, Carbon Steel, High Strength, for Moderate and Lower-Temperature Service	757
SA-645	Pressure Vessel Plates, Five Per Cent Nickel Alloy Steel, Specially Heat-Treated	803
SA-647	Special Requirements for Steel Plates for Nuclear and Other Special Applications	807
SA-658	Pressure Vessel Plates, Alloy Steel, 36 Per Cent Nickel	869
SA-662	Pressure Vessel Plates, Carbon-Manganese for Moderate and Lower-Temperature Service	875
SA-724	Pressure Vessel Plates, Carbon Steel, Quenched and Tempered, for Welded Layered Pressure Vessels	947
SA-737	Pressure Vessel Plates, High-Strength, Low-Alloy Steel	959
SA-738	Pressure Vessel Plates, Heat-Treated Carbon Manganese-Silicon Steel, for Moderate and Lower Temperature Service	963

STRUCTURAL STEEL

SA-6	General Requirements for Rolled Steel Plates, Shapes, Sheet Piling, and Bars for Structural Use	1
SA-36	Structural Steel	113
SA-283	Low and Intermediate Tensile Strength Carbon Steel Plates of Structural Quality	331

STEEL BARS & RIVET STEEL

SA-6	General Requirements for Rolled Steel Plates, Shapes, Sheet Piling, and Bars for Structural Use	1
SA-29	General Requirements for Steel Bar, Carbon and Alloy, Hot-Rolled and Cold-Finished	85
SA-31	Boiler Rivet Steel and Rivets	109
SA-479	Stainless and Heat Resisting Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels	605
SA-564	Hot-Rolled and Cold-Finished Age-Hardening Stainless and Heat-Resisting Steel Bars and Shapes	723
SA-637	Precipitation-Hardening Nickel Alloy Bars, Forgings and Forging Stock for High-Temperature Service	789
SA-638	Precipitation-Hardening Iron-Base Super Alloy Bars, Forgings and Forging Stock for High-Temperature Service	797
SA-654	Special Requirements for Forgings and Bars for Nuclear and Other Special Applications	837
SA-696	Steel Bars, Carbon, Hot-Rolled and Cold-Finished, Special Quality, for Pressure Piping Components and Other Pressure-Containing Parts	925

STEEL BARS & RIVET STEEL (Continued)

SA-739	Steel Bars, Alloy Hot-Rolled, for Elevated Temperature or Pressure-Containing Parts, or Both	965
--------	--	-----

STEEL BOLTING MATERIALS

SA-193	Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service	193
SA-194	Carbon and Alloy Steel Nuts for Bolts for High Pressure and High-Temperature Service	203
SA-307	Low-Carbon Steel Externally and Internally Threaded Standard Fasteners	329
SA-320	Alloy-Steel Bolting Materials for Low-Temperature Service	349
SA-325	High-Strength Bolts for Structural Steel Joints, Including Suitable Nuts and Plain Hardened Washers	357
SA-354	Quenched and Tempered Alloy Steel Bolts and Studs and Other Externally Threaded Fasteners	417
SA-437	Alloy-Steel Turbine-Type Bolting Material Specially Heat Treated for High-Temperature Service	561
SA-449	Quenched and Tempered Steel Bolts and Studs	569
SA-453	Bolting Materials High Temperature, 50 to 85 ksi Yield Strength, with Expansion Coefficients Comparable to Austenitic Steel	593
SA-540	Alloy Steel Bolting Materials for Special Applications	685
SA-614	Special Requirements for Bolting Material for Nuclear and Other Special Applications	783

STEEL BILLETS & FORGINGS

SA-266	Forgings, Carbon Steel, for Pressure Vessel Components	307
SA-336	Alloy Steel Forgings for Seamless Drum, Heads, and Other Pressure Vessels	387
SA-372	Carbon and Alloy Steel Forgings for Thin-Walled Pressure Vessels	483
SA-508	Quenched and Tempered Vacuum Treated Carbon and Alloy Steel Forgings for Pressure Vessels	641
SA-541	Steel Forgings, Carbon and Alloy, Quenched and Tempered, for Pressure Vessel Components	695
SA-637	Precipitation-Hardening Nickel Alloy Bars, Forgings and Forging Stock for High-Temperature Service	789
SA-638	Precipitation-Hardening Iron-Base Super Alloy Bars, Forgings and Forging Stock for High-Temperature Service	797
SA-654	Special Requirements for Forgings and Bars for Nuclear and Other Special Applications	837
SA-723	Alloy Steel Forgings for High-Strength Pressure Component Application	941

STEEL CASTINGS

SA-216	Carbon Steel Castings Suitable for Fusion Welding for High-Temperature Service	241
SA-217	Martensitic Stainless Steel and Alloy Steel Castings for Pressure Containing Parts Suitable for High-Temperature Service	245
SA-351	Austenitic Steel Castings for High-Temperature Service	405
SA-352	Ferritic Steel Castings for Pressure Containing Parts Suitable for Low-Temperature Service	409
SA-487	Delivery of Steel Castings Suitable for Pressure Service	635
SA-613	Special Requirements for Steel Castings for Nuclear and Other Special Applications	761
SA-660	Centrifugally Cast Carbon Steel Pipe for High-Temperature Service	871

CORROSION-RESISTING & HEAT-RESISTING STEELS

SA-182	Forged or Rolled Alloy-Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service	179
--------	---	-----

CORROSION-RESISTING & HEAT-RESISTING STEELS (Continued)

SA-193	Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service	193
SA-194	Carbon and Alloy Steel Nuts for Bolts for High-Pressure and High-Temperature Service	203
SA-213	Seamless Ferritic and Austenitic Alloy Steel Boiler, Superheater, and Heat Exchanger Tubes	233
SA-240	Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Fusion-Welded Unfired Pressure Vessels	261
SA-249	Welded Austenitic Steel Boiler, Superheater, Heat Exchanger, and Condenser Tubes	269
SA-263	Corrosion-Resisting Chromium Steel Clad Plate, Sheet, and Strip	279
SA-264	Stainless Chromium-Nickel Steel Clad Plate, Sheet and Strip	291
SA-265	Nickel and Nickel-Base Alloy Clad Steel Plate	301
SA-268	Seamless and Welded Ferritic Stainless Steel Tubing for General Service	313
SA-312	Seamless and Welded Austenitic Stainless Steel Pipe	343
SA-320	Alloy-Steel Bolting Materials for Low-Temperature Service	349
SA-336	Forgings for Alloy-Steel Seamless Drum, Heads, and Other Pressure Vessels	387
SA-351	Austenitic Steel Castings for High-Temperature Service	405
SA-376	Seamless Austenitic Steel Pipe for High-Temperature Central Station Service	489
SA-412	Stainless and Heat-Resisting Chromium-Nickel-Manganese Steel Plate, Sheet and Strip	527
SA-430	Austenitic Steel Forged and Bored Pipe for High-Temperature Service	553
SA-451	Centrifugally Cast Austenitic Steel Pipe for High-Temperature Service	583
SA-452	Centrifugally Cast Austenitic Steel Cold-Wrought Pipe for High-Temperature Service	587
SA-479	Stainless and Heat Resisting Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels	605
SA-564	Hot-Rolled and Cold-Finished Age-Hardening Stainless and Heat-Resisting Steel Bars and Shapes	723

WROUGHT IRON, CAST IRON, AND MALLEABLE IRON

SA-47	Malleable Iron Castings	117
SA-278	Gray Iron Castings for Pressure Containing Parts for Temperatures up to 650°F (345°C)	327
SA-395	Ferritic Ductile Iron for Pressure Retaining Castings for Use at Elevated Temperatures	505
SA-476	Ductile Iron Castings for Paper Mill Dryer Rolls	601
SA-571	Austenitic Ductile Iron Castings for Pressure Containing Parts Suitable for Low-Temperature Service	729
SA-748	Statically Cast Chilled White Iron-Gray Iron Dual Metal Rolls for Pressure Vessel Use	967

METHODS

SA-370	Mechanical Testing of Steel Products	433
SA-388	Ultrasonic Examination of Heavy Steel Forgings	499
SA-435	Straight-Beam Ultrasonic Examination of Steel Plates for Pressure Vessels	559
SA-577	Ultrasonic, Angle-Beam Examination of Steel Plates	735
SA-578	Straight-Beam Ultrasonic Examination of Plain and Clad Steel Plates for Special Applications	739
SA-609	Longitudinal-Beam Ultrasonic Inspection of Carbon and Low-Alloy Steel Castings	753

CONTENTS

SPECIFICATIONS LISTED IN NUMERIC SEQUENCE

SA-6	General Requirements for Rolled Steel Plates, Shapes, Sheet Piling, and Bars for Structural Use	1
SA-20	General Requirements for Steel Plates for Pressure Vessels	57
SA-29	General Requirements for Steel Bar, Carbon and Alloy, Hot-Rolled and Cold-Finished	85
SA-31	Boiler Rivet Steel and Rivets.	109
SA-36	Structural Steel	113
SA-47	Malleable Iron Castings	117
SA-53	Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless Steel Pipe	121
SA-105	Forgings, Carbon Steel, for Piping Components	139
SA-106	Seamless Carbon Steel Pipe for High-Temperature Service	145
SA-134	Electric-Fusion (Arc) – Welded Steel Plate Pipe	155
SA-135	Electric-Resistance-Welded Steel Pipe.	161
SA-178	Electric-Resistance-Welded Carbon Steel Boiler Tubes	169
SA-179	Seamless Cold-Drawn Low-Carbon Steel Heat Exchanger and Condenser Tubes	173
SA-181	Forgings, Carbon Steel, for General-Purpose Piping	175
SA-182	Forged or Rolled Alloy Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service	179
SA-192	Seamless Carbon Steel Boiler Tubes for High-Pressure Service.	191
SA-193	Alloy Steel and Stainless Steel Bolting Materials for High-Temperature Service.	193
SA-194	Carbon and Alloy Steel Nuts for Bolts for High-Pressure and High-Temperature Service.	203
SA-199	Seamless Cold-Drawn Intermediate Alloy Steel Heat Exchanger and Condenser Tubes.	213
SA-202	Chromium-Manganese-Silicon Alloy Steel Plates for Pressure Vessels	217
SA-203	Nickel Alloy Steel Plates for Pressure Vessels.	219
SA-204	Molybdenum Alloy Steel Plates for Pressure Vessels	223
SA-209	Seamless Carbon-Molybdenum Alloy Steel Boiler and Superheater Tubes	225
SA-210	Seamless Medium-Carbon Steel Boiler and Superheater Tubes.	229
SA-213	Seamless Ferritic and Austenitic Alloy Steel Boiler, Superheater and Heat Exchanger Tubes.	233
SA-214	Electric-Resistance-Welded Carbon Steel Heat Exchanger and Condenser Tubes	239
SA-216	Carbon Steel Castings Suitable for Fusion Welding for High-Temperature Service	241
SA-217	Martensitic Stainless Steel and Alloy Steel Castings for Pressure Containing Parts Suitable for High-Temperature Service	245
SA-225	Manganese-Vanadium Alloy Steel Plates for Pressure Vessels.	249
SA-226	Electric-Resistance-Welded Carbon Steel Boiler and Superheater Tubes for High Pressure Service	251
SA-234	Piping Fittings of Wrought Carbon Steel and Alloy for Moderate and Elevated Temperatures	255
SA-240	Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Fusion-Welded Unfired Pressure Vessels	261
SA-249	Welded Austenitic Steel Boiler, Superheater, Heat Exchanger and Condenser Tubes	269
SA-250	Electric-Resistance-Welded Carbon-Molybdenum Alloy Steel Boiler and Superheater Tubes	275

SA-263	Corrosion-Resisting Chromium Steel Clad Plate, Sheet, and Strip	279
SA-264	Stainless Chromium-Nickel Steel Clad Plate, Sheet, and Strip	291
SA-265	Nickel and Nickel-Base Alloy Clad Steel Plate	301
SA-266	Forgings, Carbon Steel, for Pressure Vessel Components	307
SA-268	Seamless and Welded Ferritic Stainless Steel Tubing for General Service	313
SA-275	Magnetic Particle Examination of Steel Forgings	319
SA-278	Gray Iron Castings for Pressure Containing Parts for Temperature up to 650°F (345°C)	327
SA-283	Low and Intermediate-Tensile Strength Carbon Steel Plates of Structural Quality	331
SA-285	Low and Intermediate Tensile Strength Carbon Steel Plates for Pressure Vessels	333
SA-299	Carbon-Manganese-Silicon Steel Plates for Pressure Vessels	335
SA-302	Manganese-Molybdenum and Manganese-Molybdenum-Nickel Alloy Steel Plates for Pressure Vessels	337
SA-307	Low-Carbon Steel Externally and Internally Threaded Standard Fasteners	339
SA-312	Seamless and Welded Austenitic Stainless Steel Pipe	343
SA-320	Alloy Steel Bolting Materials for Low-Temperature Service	349
SA-325	High-Strength Bolts for Structural Steel Joints, Including Suitable Nuts and Plain Hardened Washers	357
SA-333	Seamless and Welded Steel Pipe for Low-Temperature Service	365
SA-334	Welded Carbon and Alloy Steel Tubes for Low-Temperature Service	373
SA-335	Seamless Ferritic Alloy Steel Pipe for High-Temperature Service	379
SA-336	Alloy Steel Forgings for Seamless Drum, Heads, and Other Pressure Vessels	387
SA-350	Forgings, Carbon and Low-Alloy Steel, Requiring Notch Toughness Testing for Piping Components	397
SA-351	Austenitic Steel Castings for High-Temperature Service	405
SA-352	Ferritic Steel Castings for Pressure Containing Parts Suitable for Low-Temperature Service	409
SA-353	Nine Per Cent Nickel Alloy Steel Plates, Double Normalized and Tempered for Pressure Vessels	413
SA-354	Quenched and Tempered Alloy Steel Bolts and Studs and Other Externally Threaded Fasteners	417
SA-358	Electric-Fusion-Welded Austenitic-Chromium-Nickel Alloy Steel Pipe for High-Temperature Service	423
SA-369	Carbon and Ferritic Alloy Steel Forged and Bored Pipe for High-Temperature Service	429
SA-370	Mechanical Testing of Steel Products	433
SA-372	Carbon and Alloy Steel Forgings for Thin-Walled Pressure Vessels	483
SA-376	Seamless Austenitic Steel Pipe for High-Temperature Central Station Service	489
SA-387	Pressure Vessel Plates, Alloy Steel, Chromium-Molybdenum	495
SA-388	Ultrasonic Examination of Heavy Steel Forgings	499
SA-395	Ferritic Ductile Iron for Pressure Retaining Castings for Use at Elevated Temperatures	505
SA-403	Wrought Austenitic Stainless Steel Piping Fittings	515
SA-409	Welded Large Diameter Austenitic Steel Pipe for Corrosive or High-Temperature Service	521
SA-412	Stainless Steel and Heat-Resisting Chromium-Nickel-Manganese Steel Plate, Sheet and Strip	527
SA-414	Carbon Steel Sheets for Pressure Vessels	531
SA-420	Piping Fittings of Wrought Carbon and Alloy Steel for Low-Temperature Service	535
SA-423	Seamless and Electric-Welded Low Alloy Steel Tubes	543
SA-426	Centrifugally Cast Ferritic Alloy Steel Pipe for High-Temperature Service	547
SA-430	Austenitic Steel Forged and Bored Pipe for High-Temperature Service	553
SA-435	Straight-Beam Ultrasonic Examination of Steel Plates for Pressure Vessels	559
SA-437	Alloy-Steel Turbine-Type Bolting Material Specially Heat Treated for High-Temperature Service	561
SA-442	Carbon Steel Plates with Improved Transition Properties for Pressure Vessels	567
SA-449	Quenched and Tempered Steel Bolts and Studs	569
SA-450	General Requirements for Carbon, Ferritic Alloy, and Austenitic Alloy Steel Tubes	575

SA-451	Centrifugally Cast Austenitic Steel Pipe for High-Temperature Service	583
SA-452	Centrifugally Cast Austenitic Steel Cold-Wrought Pipe for High-Temperature Service	587
SA-453	Bolting Materials, High Temperature, 50 to 85 ksi Yield Strength, with Expansion Coefficients Comparable to Austenitic Steel	593
SA-455	Pressure Vessel Plates, Carbon Steel, High Strength Manganese	599
SA-476	Ductile Iron Castings for Paper Mill Dryer Rolls	601
SA-479	Stainless and Heat Resisting Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels	605
SA-480	General Requirements for Delivery of Flat-Rolled Stainless and Heat-Resisting Steel Plates, Sheet and Strip	611
SA-484	General Requirements for Stainless and Heat Resisting Wrought Steel Products (Except Wire)	625
SA-487	Steel Castings Suitable for Pressure Service	635
SA-508	Quenched and Tempered Vacuum Treated Carbon and Alloy Steel Forgings for Pressure Vessels	641
SA-515	Carbon Steel Plates for Pressure Vessels for Intermediate and Higher-Temperature Service . .	649
SA-516	Carbon Steel Plates for Pressure Vessels for Moderate and Lower Temperature Service	651
SA-517	High Strength Alloy Steel Plates, Quenched and Tempered, for Pressure Vessels	653
SA-522	Forged or Rolled 8 and 9 Per Cent Nickel Alloy Steel Flanges, Fittings, Valves, and Parts for Low-Temperature Service	657
SA-524	Seamless Carbon Steel Pipe for Atmospheric and Lower Temperatures	661
SA-530	General Requirements for Specialized Carbon and Alloy Steel Pipe	671
SA-533	Manganese-Molybdenum and Manganese-Molybdenum Nickel Alloy Steel Plates, Quenched and Tempered, for Pressure Vessels	677
SA-537	Carbon-Manganese-Silicon Steel Plates, Heat Treated, for Pressure Vessels	681
SA-540	Alloy Steel Bolting Materials for Special Applications	685
SA-541	Steel Forgings, Carbon and Alloy, Quenched and Tempered, for Pressure Vessel Components	695
SA-542	Chromium-Molybdenum Alloy Steel Plates, Quenched and Tempered, for Pressure Vessels .	701
SA-553	Eight and Nine Per Cent Nickel Alloy Steel Plates, Quenched and Tempered, for Pressure Vessels	705
SA-556	Seamless Cold-Drawn Carbon Steel Feedwater Heater Tubes	709
SA-557	Electric-Resistance-Welded Carbon Steel Feedwater Heater Tubes	715
SA-562	Pressure Vessel Plates, Carbon Steel, Manganese-Titanium for Glass or Diffused Metallic Coatings	721
SA-564	Hot-Rolled and Cold-Finished Age-Hardening Stainless and Heat-Resisting Steel Bars and Shapes	723
SA-571	Austenitic Ductile Iron Castings for Pressure-Containing Parts Suitable for Low-Temperature Service	729
SA-577	Ultrasonic, Angle-Beam Examination of Steel Plates	735
SA-578	Straight-Beam Ultrasonic Examination of Plain and Clad Steel Plates for Special Applications	739
SA-587	Electric-Welded Low-Carbon Steel Pipe for the Chemical Industry	743
SA-592	High-Strength Quenched and Tempered Low Alloy Steel Forged Fittings and Parts for Pressure Vessels	749
SA-609	Longitudinal-Beam Ultrasonic Inspection of Carbon and Low-Alloy Steel Castings	753
SA-612	Pressure Vessel Plates, Carbon Steel, High Strength, for Moderate and Lower Temperature Service	757
SA-613	Special Requirements for Steel Castings for Nuclear and Other Special Applications	761
SA-614	Special Requirements for Bolting Material for Nuclear and Other Special Applications	783
SA-637	Precipitation-Hardening Nickel Alloy Bars, Forgings and Forging Stock for High-Temperature Service	789

SA-638	Precipitation-Hardening Iron-Base Super Alloy Bars, Forgings and Forging Stock for High-Temperature Service	797
SA-645	Pressure Vessel Plates, Five Per Cent Nickel Alloy Steel, Specially Heat-Treated	803
SA-647	Special Requirements for Steel Plates for Nuclear and Other Special Applications	807
SA-649	Forged Steel Rolls Used for Corrugating Paper Machinery	817
SA-652	Special Requirements for Wrought Steel Welding Fittings for Nuclear and Other Special Applications	823
SA-654	Special Requirements for Forgings and Bars for Nuclear and Other Special Applications	837
SA-655	Special Requirements for Pipe and Tubing for Nuclear and Other Special Applications	853
SA-658	Pressure Vessel Plates, Alloy Steel, 36 Per Cent Nickel.	869
SA-660	Centrifugally Cast Carbon Steel Pipe for High-Temperature Service	871
SA-662	Pressure Vessel Plates, Carbon-Manganese for Moderate and Lower Temperature Service	875
SA-667	Centrifugally Cast Dual Metal Cylinders	877
SA-669	Seamless Ferritic-Austenitic Alloy Steel Tubes.	879
SA-671	Electric-Fusion-Welded Steel Pipe for Atmospheric and Lower Temperatures.	883
SA-672	Electric-Fusion-Welded Steel Pipe for High-Pressure Service at Moderate Temperatures	891
SA-675	Special Quality Hot-Rolled Carbon Steel Bars Subject to Mechanical Property Requirements	901
SA-688	Welded Austenitic Stainless Steel Feedwater Heater Tubes	907
SA-691	Carbon and Alloy Steel Pipe, Electric-Fusion-Welded for High-Pressure Service at High Temperatures	915
SA-695	Steel Bars, Carbon, Hot-Rolled, Special Quality, for Fluid Power Applications.	921
SA-696	Steel Bars, Carbon, Hot-Rolled and Cold-Finished, Special Quality, for Pressure Piping Components and Other Pressure-Containing Parts.	925
SA-703	General Requirements Applicable to Steel Castings for Pressure Containing Parts	929
SA-705	Age-Hardening Stainless and Heat-Resisting Steel Forgings	935
SA-723	Alloy Steel Forgings for High-Strength Pressure Component Application	941
SA-724	Pressure Vessel Plates, Carbon Steel, Quenched and Tempered for Welded Layered Pressure Vessels	947
SA-727	Forgings, Carbon Steel, for Piping Components with Inherent Notch Toughness	949
SA-731	Seamless and Welded Ferritic Stainless Steel Pipe	955
SA-737	Pressure Vessel Plates, High-Strength, Low-Alloy Steel	959
SA-738	Pressure Vessel Plates, Heat-Treated Carbon Manganese-Silicon Steel, for Moderate and Lower Temperature Service	963
SA-739	Steel Bars, Alloy Hot-Rolled, for Elevated Temperature or Pressure-Containing Parts, or Both	965
SA-748	Statically Cast Chilled White Iron-Gray Iron Dual Metal Rolls for Pressure Vessel Use	967

SPECIFICATION FOR GENERAL REQUIREMENTS FOR
ROLLED STEEL PLATES, SHAPES, SHEET PILING, AND BARS
FOR STRUCTURAL USE



SA-6



(Identical with ASTM Specification A 6-78^e)

1. Scope

1.1 This specification covers a group of common requirements which, unless otherwise specified in the material specification, apply to rolled steel plates, shapes, sheet piling, and bars under each of the following specifications issued by the American Society for Testing and Materials:

ASTM Designation	Title of Specification
A 36	Structural Steel
A 113	Structural Steel for Locomotives and Cars
A 131	Structural Steel for Ships
A 242	High-Strength Low-Alloy Structural Steel
A 283	Low and Intermediate Tensile Strength Carbon Steel Plates of Structural Quality
A 284	Low and Intermediate Tensile Strength Carbon-Silicon Steel Plates for Machine Parts and General Construction
A 328	Steel Sheet Piling
A 440	High-Strength Structural Steel
A 441	High-Strength Low-Alloy Structural Manganese Vanadium Steel
A 514	High-Yield Strength, Quenched and Tempered Alloy Steel Plate Suitable for Welding
A 529	Structural Steel with 42 000 psi (290 MPa) Minimum Yield Point (1/2 in. (12.7 mm) Maximum Thickness)
A 572	High-Strength Low-Alloy Columbium-Vanadium Steels of Structural Quality
A 573	Structural Carbon Steel Plates of Improved Toughness
A 588	High-Strength Low-Alloy Structural Steel with 50 000 psi Minimum Yield Point to 4 in. Thick
A 633	Normalized High-Strength Low-Alloy Structural Steel
A 656	High-Strength Low-Alloy, Hot-Rolled, Structural Vanadium-Aluminum-Nitrogen Steel
A 678	Quenched and Tempered Carbon Steel Plates for Structural Applications
A 690	High-Strength Low-Alloy Steel H-Piles and Sheet Piling for Use in Marine Environments
A 699	Low-Carbon Manganese-Molybdenum-Columbium Alloy Steel Plates, Shapes, and Bars
A 709	Structural Steel for Bridges
A 710	Low-Carbon Age-Hardening Nickel-Copper-Chromium-Molybdenum-Columbium and Nickel-Copper-Columbium Steels

1.2 Appendix X1 lists permissible variations in dimensions and weight in SI (metric) units. The values listed are not exact conversions of the values in Tables 1 through 31 but are, instead, rounded or rationalized values which are more nearly consistent with the values in specifications utilizing metric units. Conformance to Appendix X1 is mandatory only when so agreed between the purchaser and the manufacturer. Furthermore, publication herein of such tolerances does not infer that individual manufacturers will accept such requirements.

1.3 Annex A1 lists the dimensions of some shape profiles. Conformance to the SI units for dimensions and mass (Note 1) is not mandatory unless otherwise agreed prior to acceptance of the order by the manufacturer.

NOTE 1—The term “weight” is used when U.S. customary units are the standard; however, under SI, the preferred term is “mass.”

1.4 This specification also covers a group of supplementary requirements that are applicable to several of the above specifications as indicated therein. These are provided for use when additional testing or inspection is desired and apply only when specified individually by the purchaser in the order.

1.5 In case of any conflict in requirements, the requirements of the individual material specification shall prevail over those of this general specification.

1.6 The purchaser may specify additional requirements which do not negate any of the provisions of this general specification or of the individual material specifications. Such additional requirements, the acceptance of which are subject to negotiation with the supplier, must be included in the order information (see Section 4).