

ASME A17.2-2023
(Revision of ASME A17.2-2020)

Guide for Inspection of Elevators, Escalators, and Moving Walks

**Includes Inspection Procedures
for Electric Traction and Winding
Drum Elevators, Hydraulic
Elevators, Inclined Elevators,
Limited-Use/Limited-Application
Elevators, Private Residence
Elevators, Escalators, Moving
Walks, Dumbwaiters, and
Material Lifts**

AN AMERICAN NATIONAL STANDARD



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FOREWORD

Following the publication of the 1925 edition of the Safety Code for Elevators, Dumbwaiters, and Escalators, requests for a handbook or manual covering the inspection of elevators were received by the A17 Committee. This Committee appointed a subcommittee to prepare such a manual. Cities, states, insurance companies, elevator manufacturers and maintenance companies, and the federal government furnished the Committee with material based on their field experiences. A final draft was prepared and was unanimously approved by the A17 Committee, the Code Sponsors, and the American Standards Association [currently known as the American National Standards Institute (ANSI)], and the first edition of the Manual was published in 1937 simultaneously with the fourth edition of the Code.

A second edition of the Manual was prepared by the Committee to bring it in line with the fourth edition of the Code, including the 1942 Supplement. A new Part, covering the inspection of escalators, and new Appendices, covering descriptions of various types of safeties, methods for determining stopping distances of gradual-type safeties, guide rail data, types of speed governors, and the handling and socketing of wire rope, were added. The second edition of the Manual was approved by the American Standards Association and was published in 1945.

The third edition of the Manual was published in 1960 and included revisions to bring it in line with the 1960 edition of the Code.

The fourth edition of the Manual was published in 1973 to bring it in line with the 1971 editions of the Code, including the 1972 Supplement, and to update the inspection procedures. A new Part, covering the inspection of moving walks, was also added.

The Inspectors' Manual Subcommittee was reactivated in 1976 to review the Manual and coordinate it with a proposed new edition of the Code. The Subcommittee, during its review, felt that it was time for the Manual to take a new format. Thus, the fifth edition of the Manual, published in 1979, was reorganized into four major Parts: Electric Elevators, Hydraulic Elevators, Escalators, and Moving Walks. Each Part was further divided into three major Divisions: Routine Inspection, Periodic Inspection and Test, and Acceptance Inspection and Test. New Appendices were added to this edition, containing sample inspection checklists for electric elevators, hydraulic elevators, escalators, and moving walks. A considerable amount of new material was also added to the Manual to bring it in line with the 1978 edition of the Code.

In order to keep the Manual as current as possible, the Committee began the policy of publishing supplements on a regular basis. Supplements were issued in 1980 and 1981 to update the 1979 edition.

The sixth edition of the Manual contained the revisions included in the 1980 and 1981 Supplements, as well as many other revisions made to keep the Manual in line with new Code requirements and to add more comprehensive inspection and testing procedures. The title of this edition was also changed to ANSI/ASME A17.2, Inspectors' Manual for Elevators and Escalators. This change was made to reflect a reorganization of the A17 Committee structure, and to shorten the title for convenience.

The seventh edition of the Manual included the revisions in the 1983 and 1984 Supplements, as well as other new revisions. One of the major revisions was the Inspection Checklists in [Nonmandatory Appendix E](#), which were expanded to include routine and periodic inspections and tests in addition to acceptance inspections and tests.

The eighth edition included the revisions in the 1986 and 1987 Supplements, as well as other revisions that were detailed in the Summary of Changes section.

In 1989, the Inspectors' Manual Committee polled the inspection community to determine which portions of the Manual were most effective and the direction that should be taken to meet the needs of inspectors. In response to requests for equipment-specific inspection guidelines, techniques, and cautionary notes as well as field convenience, the concept of individual equipment inspection manuals was developed. The Committee decided to concentrate initially on three major segments. As a result, the Inspectors' Manual was published in three volumes: ASME A17.2.1, Electric Elevators; ASME A17.2.2, Hydraulic Elevators; and ASME A17.2.3, Escalators and Moving Walks. Each volume addressed inspection procedures for ensuring compliance with the ASME A17.1 Code since 1955 and the ASME A17.3 Code. It was the Committee's plan to publish additional manuals to address inspection of other equipments, such as roped hydraulic elevators, dumbwaiters, sidewalk elevators, private residence elevators, hand elevators, material lifts and dumbwaiters with automatic transfer devices, special-purpose personnel elevators, rack-and-pinion elevators, inclined elevators, screw-column elevators, elevators used for construction, wheelchair and stairway chairlifts, shipboard elevators, and rooftop elevators.

In 1993, the Inspectors' Manual Committee was asked to review equipment installed prior to the 1955 edition of ASME A17.1. ASME A17.2.3 included inspection and testing procedures for ensuring compliance with some requirements in pre-1955 editions of ASME A17.1.

In 1999, based on feedback from the user community, the A17 Main Committee approved the Inspectors' Manual Committee's recommendation to consolidate the three existing manuals: ASME A17.2.1-1996, Inspectors' Manual for Electric Elevators (including ASME A17.2.1a-1997 and ASME A17.2.1b-1998 Addenda); ASME A17.2.2-1997, Inspectors' Manual for Hydraulic Elevators (including ASME A17.2.2a-1998 Addenda); and ASME A17.2.3-1998, Inspectors' Manual for Escalators and Moving Walks (including ASME A17.2.3a-2000 Addenda). The resulting ASME A17.2-2001, Guide for Inspection of Elevators, Escalators, and Moving Walks, represented an editorial consolidation of the three manuals. The revised standard also included technical revisions that had been approved by the ASME A17.1 Committee since the previous publications.

The second edition of the consolidated Guide was published in 2004. [Nonmandatory Appendix B](#) appeared for the first time in this edition.

The third edition of the Guide included revisions that were detailed in the Summary of Changes section.

The fourth edition of the Guide included revisions that were detailed in the Summary of Changes section.

The fifth edition of the Guide included revisions that were detailed in the Summary of Changes section. This edition also added an Inspection Guide for Private Residence Elevators.

The sixth edition of the Guide included revisions that were detailed in the Summary of Changes section. This edition also added an inspection guide for limited-use/limited-application (LU/LA) elevators.

The seventh edition of the Guide included revisions detailed in the Summary of Changes section. This edition also added the Acceptance Checklist for Occupant Evacuation Operation.

The eighth edition of the Guide included revisions listed in the Summary of Changes section. This edition also added a guide for the inspection of dumbwaiters ([Parts 12](#) through [16](#)) and updated the ASME A17.2 subtitle accordingly. It also added inspection guidance for door reopening devices and an emergency power acceptance checklist.

This ninth edition of the Guide includes revisions listed in the Summary of Changes section. This edition adds a guide for the inspection of material lifts ([Parts 17](#) through [21](#)) and updates the ASME A17.2 subtitle accordingly. It also adds verification of requirements for motor controllers and a seismic checklist for hydraulic elevators.

The following is a list of past editions and supplements and the dates on which they received final approval. The dates of issuance are also included for documents published since 1979.

Editions and Supplements	Designation	Approved	Date of Issuance
First Edition	ASA ASME A17.2-1937	July 1937	...
Second Edition	ASA ASME A17.2-1945	October 22, 1945	...
Third Edition	ASA ASME A17.2-1960	August 10, 1960	...
Addenda	ASA ASME A17.2a-1965	July 29, 1965	...
Supplement	USAS ASME A17.2b-1967	July 7, 1967	...
Fourth Edition	ANSI ASME A17.2-1973	May 29, 1973	...
Fifth Edition	ANSI ASME A17.2-1979	February 18, 1979	May 15, 1979
Supplement	ANSI ASME A17.2a-1980	August 11, 1980	September 15, 1980
Supplement	ANSI ASME A17.2b-1981	November 23, 1981	January 15, 1982
Sixth Edition	ANSI/ASME A17.2-1982	September 22, 1982	November 30, 1982
Supplement	ANSI/ASME A17.2a-1983	September 23, 1983	December 20, 1983
Supplement	ANSI/ASME A17.2b-1984	August 16, 1984	September 16, 1984
Seventh Edition	ANSI/ASME A17.2-1985	July 23, 1985	October 31, 1985
Supplement	ANSI/ASME A17.2a-1986	September 8, 1986	October 31, 1986
Supplement	ANSI/ASME A17.2b-1987	September 11, 1987	October 30, 1987

Editions and Supplements	Designation	Approved	Date of Issuance
Eighth Edition	ANSI/ASME A17.2-1988	August 25, 1988	October 31, 1988
Addenda	ANSI/ASME A17.2a-1989	November 10, 1989	December 31, 1989
Addenda	ANSI/ASME A17.2b-1990	October 8, 1990	January 21, 1991
First Edition	ASME A17.2.1-1993	January 22, 1993	May 31, 1993
Addenda	ASME A17.2.1a-1994	August 18, 1994	December 31, 1994
Addenda	ASME A17.2.1b-1995	August 10, 1995	January 29, 1996
Second Edition	ASME A17.2.1-1996	September 6, 1996	January 31, 1997
Addenda	ASME A17.2.1a-1997	December 16, 1997	January 30, 1998
Addenda	ASME A17.2.1b-1998	November 13, 1998	February 19, 1999
First Edition	ASME A17.2.2-1994	April 14, 1994	May 31, 1994
Addenda	ASME A17.2.2a-1995	August 10, 1995	January 10, 1996
Addenda	ASME A17.2.2b-1996	September 6, 1996	December 31, 1996
Second Edition	ASME A17.2.2-1997	November 18, 1997	December 31, 1997
Addenda	ASME A17.2.2a-1998	November 13, 1998	February 5, 1999
First Edition	ASME A17.2.3-1994	August 19, 1994	October 21, 1994
Addenda	ASME A17.2.3a-1996	September 6, 1996	November 22, 1996
Addenda	ASME A17.2.3b-1997	November 18, 1997	December 31, 1997
Second Edition	ASME A17.2.3-1998	November 16, 1998	February 26, 1999
Addenda	ASME A17.2.3a-2000	June 22, 2000	August 10, 2000
First Edition	ASME A17.2-2001	October 4, 2001	December 31, 2001
Second Edition	ASME A17.2-2004	July 22, 2004	March 31, 2005
Third Edition	ASME A17.2-2007	July 11, 2007	October 5, 2007
Fourth Edition	ASME A17.2-2010	September 8, 2010	December 9, 2010
Fifth Edition	ASME A17.2-2012	September 14, 2012	October 22, 2012
Sixth Edition	ASME A17.2-2014	December 16, 2014	March 13, 2015
Seventh Edition	ASME A17.2-2017	October 26, 2017	January 26, 2018
Eighth Edition	ASME A17.2-2020	July 31, 2020	December 31, 2020
Ninth Edition	ASME A17.2-2023	August 28, 2023	February 29, 2024

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(May 2023)

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PREFACE

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FORM AND ARRANGEMENT

This Guide addresses how-to inspection guidelines, techniques, and cautionary notes in a logical sequence. It is understood that “routine inspection” refers to A17.1d-2000 and earlier editions and “periodic inspection” refers to ASME A17.1-2000/CSA B44-00 and later editions. Subsections are arranged to focus on routine inspection requirements, followed by periodic test (annual and 5 yr) and acceptance criteria. Appropriate references to the latest edition of the Code, in effect at the time of this Guide’s publication, are listed at the end of each subsection. The referenced numbers may not be the same in earlier editions. This Guide is organized as follows: **Parts 1** through **6** apply to electric and hydraulic elevators [including limited-use/limited-application (LU/LA) elevators where applicable], **Parts 7** and **8** apply to escalators, **Parts 9** and **10** apply to moving walks, **Part 11** applies to machine-room-less (MRL) elevators, **Parts 12** through **16** apply to dumbwaiters, and **Parts 17** through **21** apply to material lifts. The Parts are arranged to show the location of the inspection:

Part 1	Elevator — Inside of Car
Part 2	Elevator — Machine Room
Part 3	Elevator — Top of Car
Part 4	Elevator — Outside Hoistway
Part 5	Elevator — Pit
Part 6	Elevator — Firefighters’ Service
Part 7	Escalator — External
Part 8	Escalator — Internal
Part 9	Moving Walk — External
Part 10	Moving Walk — Internal
Part 11	Elevator — Machine-Room-Less (MRL)
Part 12	Dumbwaiter — Inside of Car
Part 13	Dumbwaiter — Machine-Room
Part 14	Dumbwaiter — Top of Car
Part 15	Dumbwaiter — Outside of Hoistway
Part 16	Dumbwaiter — Pit
Part 17	Material Lift — Inside of Car
Part 18	Material Lift — Machine Room
Part 19	Material Lift — Top of Car
Part 20	Material Lift — Outside Hoistway
Part 21	Material Lift — Pit

Each inspection location is further subdivided as follows:

X	Location of inspection
XX	Item to be inspected
XX.1	Periodic inspections (routine)
XX.1.1	Electric elevators (as applicable)
XX.1.2	Hydraulic elevators (as applicable)
XX.1.3	Electric LU/LA elevators (as applicable)
XX.1.4	Hydraulic LU/LA elevators (as applicable)
XX.2	Periodic test
XX.2.1	Electric elevators (as applicable)
XX.2.2	Hydraulic elevators (as applicable)
XX.2.3	Electric LU/LA elevators (as applicable)
XX.2.4	Hydraulic LU/LA elevators (as applicable)
XX.3	Acceptance
XX.3.1	Electric elevators (as applicable)
XX.3.2	Hydraulic elevators (as applicable)
XX.3.3	Electric LU/LA elevators (as applicable)
XX.3.4	Hydraulic LU/LA elevators (as applicable)
XX.4	Code references
XX.4.1	Electric elevators (as applicable)
XX.4.2	Hydraulic elevators (as applicable)
XX.4.3	Electric LU/LA elevators (as applicable)
XX.4.4	Hydraulic LU/LA elevators (as applicable)

When a requirement within ASME A17.1/CSA B44 or ASME A17.3 cross-references another requirement, the cross-reference is shown with the referring requirement in braces, { }. For ASME A17.1-2000/CSA B44-00 and later edition requirements, where no direct cross-reference is found within the ASME A17.1-2000/CSA B44-00 Cross-Reference Table, the prior code Rule (A17.1d-2000 and earlier editions) is shown in parentheses, (), with a preceding “NR” designation.

Subsection numbering of items may not be sequential when there are no inspection or test procedures indicated within this Guide.

NOTE: This Guide addresses the requirements of A17.1-1955 and later editions for elevators, escalators, and moving walks; the requirements of A17.1-1993 for dumbwaiters; and the requirements of A17.1-2000 and later editions for Material Lifts; and the latest edition of ASME A17.3. Some requirements in earlier editions of ASME A17.1 are also addressed. The inspector is referred to the particular edition of the ASME A17.1 Code that applies for requirements prior to 1955, 1993 or 2000, as applicable.

This Guide includes the pertinent requirements from prior editions of ASME A17.1/CSA B44 that differ from the requirements in the latest edition. As the inspector becomes familiar with the prescribed order of inspection procedures, variations may be appropriate. The Foreword, Preface, and Nonmandatory Appendices that are included in this Guide have been approved by the A17 Committee but are not part of this American National Standard.

NOTE: See also [section 2](#), "Application," in the Introduction of this Guide.

REQUIREMENTS FOR EXISTING INSTALLATIONS

Elevators and escalators in jurisdictions that have adopted ASME A17.3, the Safety Code for Existing Elevators and Escalators, and installations that have been altered in accordance with Part XII of the Safety Code for Elevators and Escalators, A17.1d-1986 and later editions, must, as a minimum, conform to the requirements identified in this Guide as "ASME A17.3." If an existing installation does not meet the requirements of the ASME A17.3 Code, it must be upgraded. If an existing installation was required to meet more stringent requirements, it must continue to meet those requirements.

Alterations, if made, must conform to the requirements of ASME A17.1/CSA B44, Part XII, and the entire installation must conform to the requirements of ASME A17.3. The alteration requirements in ASME A17.1/CSA B44, Part XII may be more stringent than the requirements of ASME A17.3. The equipment must conform to the more stringent of the two.

METRIC (SI) UNITS

This edition of the Guide uses both imperial and metric (SI) units. The format of the units in the Guide are in the order found in the referenced Code [e.g., imperial (metric) or metric (imperial)]. Information on the usage of SI units and conversion to imperial units is contained in IEEE/ASTM SI 10-1997, Standard for the Use of the International System of Units (SI): The Modern Metric System; ASME Guide SI-1, Orientation and Guide for Use of SI (Metric) Units; or CAN/CSA-Z234-1, Canadian Metric Practice Guide.

DEFINITIONS

For definitions, see Section 3 of A17.1d-2000 and earlier editions (Section 1.3, ASME A17.1-2000/CSA B44-00 and later editions).

ASME ELEVATOR PUBLICATIONS

This Guide is one of the numerous codes and standards that have been or are being developed and published by The American Society of Mechanical Engineers (ASME).

The following publications are of special interest to users of this Guide. For prices and availability, contact

ASME Order Department
150 Clove Road
Little Falls, NJ 07424-2100
Tel: 800-843-2763
Fax: 973-882-1717
E-mail: customercare@asme.org
ASME website: www.asme.org/codes-standards

ASME A17.1/CSA B44, Safety Code for Elevators and Escalators. This American National Standard safety code covers the design, construction, installation, operation, testing, maintenance, alteration, and repair of elevators, dumbwaiters, escalators, moving walks, and material lifts and dumbwaiters with automatic transfer devices.

ASME A17.3, Safety Code for Existing Elevators and Escalators. This Code covers retroactive requirements for existing elevators and escalators. The purpose of this Code is to establish minimum requirements that will provide a reasonable degree of safety for the general public. Although many of these requirements also increase the degree of safety for the elevator mechanic and inspector, this area has not been addressed at this time.

ASME A17.4, Guide for Emergency Personnel. This Guide for emergency personnel (fire, police, etc.), building owners, lessees, and building operating managers explains the proper procedures to be used for the safe removal of passengers from stalled cars.

CSA B44.1/ASME A17.5, Elevator and Escalator Electrical Equipment. This Code contains requirements for obtaining, labeling, and listing electrical equipment for elevators, escalators, moving walks, dumbwaiters, material lifts, platform lifts, and stairway lifts.

ASME A17.7/CSA B44.7, Performance-Based Safety Code for Elevators and Escalators. This American National Standard performance-based safety code covers the design, construction, installation, operation, testing, maintenance, alteration, and repair of elevators, dumbwaiters, escalators, moving walks, and material lifts.

ASME A17.8/CSA B44.8, Safety Code for Wind Turbine Tower Elevators. This American National Standard covers elevators permanently installed in a wind tower to provide vertical transportation of authorized personnel and their tools and equipment only.

Published Interpretations. Interpretations of ASME A17.1 and ASME A17.2 approved by the A17 Committee from June 14, 1972, through June 1979 were published in a separate book in 1980.

Starting with the 1981 edition of the Code and ending with the 2016 edition, interpretations were published with each new edition and supplement of ASME A17.1/CSA B44. A compilation of Interpretations Nos. 2–13 (June 1979–May 1989) has also been published by ASME.

ASME A17.1/CSA B44 Handbook. This Handbook augments the ASME A17.1/CSA B44 Code with commentary, diagrams, and illustrations that are intended to explain the requirements of the ASME A17.1/CSA B44 Code.

The commentary contained in the Handbook is the opinion of the author and has not been approved by the A17 Committee or the B44 Technical Committee.

QEI-1, Standard for the Qualification of Elevator Inspectors. This Standard covers requirements for the qualification and duties of inspectors and inspection supervisors engaged in the inspection and testing of equipment within the scope of the ASME A17.1/CSA B44 Code.

ASME A18.1, Safety Standard for Platform Lifts and Stairway Chairlifts. This safety Standard covers the design, construction, installation, operation, inspection, testing, maintenance, and repair of inclined stairway chairlifts and inclined and vertical platform lifts intended for transportation of a mobility-impaired person only.

Abbreviations Used in This Guide

Abbreviation	Unit	Abbreviation	Unit
A	ampere	lb	pound (mass)
°C	degree Celsius	lbf	pound (force)
deg	degree (angle)	lx	lux
°F	degree Fahrenheit	m	meter
fc	footcandle	m/s	meter per second
ft	foot	m/s ²	meter per second per second
ft/min	foot per minute	m ²	square meter
ft/s	foot per second	m ³	cubic meter
ft ²	square foot	mA	milliampere
ft ³	cubic foot	mm	millimeter
ft/s ²	foot per second per second	mm ²	square millimeter
h	hour	mm ³	cubic millimeter
Hz	hertz	MPa	megapascal
in.	inch	N	newton
in. ²	square inch	psi	pound per square inch
in. ³	cubic inch	s	second
kg	kilogram	V	volt
kPa	kilopascal		

ASME A17.2-2023

SUMMARY OF CHANGES

Following approval by the ASME A17 Committee and ASME, and after public review, ASME A17.2-2023 was approved by the American National Standards Institute on August 28, 2023.

In ASME A17.2-2023, all figures, forms, and tables have been redesignated. This edition also includes the following changes identified by a margin note, **(23)**.

<i>Page</i>	<i>Location</i>	<i>Change</i>
xxviii	Correspondence With the A17 Committee	Added
xxix	Preface	Revised
9	1.6.2	Revised in its entirety
9	1.6.4.2	Revised
11	1.10.1	Revised
13	1.10.4.1	Revised
16	1.13.4.1	Revised
20	Item 1.20	Revised in its entirety
26	2.7.4.3	Revised
26	2.7.4.4	Revised
38	2.18.3	Revised
45	2.29.1	Revised
57	2.40.4.3	Revised
57	2.40.4.4	Revised
61	2.45.4	Revised
62	3.1.1	Revised
63	3.3.1	Revised
68	Item 3.7	Revised in its entirety
70	3.11.3	Revised
88	3.27.3.2	Revised
88	3.27.4.1	Revised
106	5.8.1	Revised
127	6.5.9.8	Revised
144	7.10.1(b)(3)	The phrase “added the following definition of ‘accessible’” deleted by errata
144	7.10.4	Revised
150	Item 7.19	Revised in its entirety
152	8.1.4	Revised
160	8.13.3	Revised in its entirety
181	10.12.3	Subparagraph (b)(3)(-b) revised
183	10.13.3	Revised in its entirety
186	11.5.4	Editorially revised

<i>Page</i>	<i>Location</i>	<i>Change</i>
190	Item 11.23	Added
217	Part 17	Added
221	Part 18	Added
235	Part 19	Added
242	Part 20	Added
245	Part 21	Added
332	Nonmandatory Appendix B	Revised
410	Nonmandatory Appendix D	Paragraphs D-1 and D-2 and Tables D-2-1 through D-2-3 added
495	Table F-1	For Items 2.7 and 2.40, cross-references under “ASME A17.1-2000/CSA B44-00 and Later Requirements” revised
503	Table F-2	For Items 2.7 and 2.40, cross-references under “ASME A17.1-2000/CSA B44-00 and Later Requirements” revised
527	Nonmandatory Appendix K	Added

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Introduction

1 SCOPE

This Guide covers recommended inspection and testing procedures for electric and hydraulic elevators, escalators, and moving walks required to conform to A17.1-1955 and later editions, Safety Code for Elevators and Escalators, and ASME A17.3, The Safety Code for Existing Elevators and Escalators. This Guide also addresses some requirements from editions of A17.1 prior to 1955.

This Guide also includes Canadian references and applicable exceptions for CSA B44-00 and later editions.

NOTES:

- (1) This Guide may not reflect the latest requirements in the current ASME A17.1/CSA B44 and ASME A17.3 Codes.
- (2) The inspection procedures in [Parts 1](#) through [6](#) apply for limited-use/limited-application (LU/LA) elevators, except as modified.

2 APPLICATION

This Guide is intended to assist qualified inspectors performing routine inspections and witnessing periodic and acceptance inspections and tests. It is not intended to serve as a basis for government regulations. This Guide does not contain information on handling discrepancies noted during an inspection and test. The authority having jurisdiction in their legislation adopting the Code is responsible for addressing this subject. The acceptance inspection and testing procedures apply only to the extent that they conform to the latest edition of the ASME A17.1/CSA B44 Code. The routine and periodic inspection and testing procedures apply only to the extent that they conform to the applicable Code requirements that were in effect at the time of installation or alteration. The inspection and testing procedures do not take into account local regulations that may differ.

It is recognized that inspectors will not be able to accomplish all the inspection procedures specified in this Guide during each inspection. Qualified inspectors have the knowledge and experience to recognize potential deficiencies and to focus the inspection in those areas.

This Guide uses the following format to describe the appropriate inspection and test:

(a) Periodic Inspections. The examination and operation of equipment at specified intervals by an inspector to check for compliance with the applicable Code requirements.

(b) Periodic Test. The testing and detailed examination and operation of equipment at specified intervals witnessed by an inspector to check for compliance with the applicable Code requirements.

(c) Acceptance. The initial inspection and test of new or altered equipment to check for compliance with the applicable Code requirements.

The procedures in this Guide are recommendations only and are intended to illustrate a method of complying with the requirements in A17.1d-2000 and earlier editions and ASME A17.1-2000/CSA B44-00 and later editions, Sections 8.10 and 8.11. The person performing the inspection and test may employ other methods to demonstrate compliance with the applicable Code requirement. Qualified inspectors have the knowledge and experience to recognize potential deficiencies and to focus the inspection where necessary.

Where, as an example, no inspection procedure is specified for periodic inspections or Periodic Test, it indicates that the Code requirements need no explanation. This does not indicate that no inspection or test of the specified item is required. The item is to be inspected or tested for compliance with the applicable Code requirements.

If, as an example, the acceptance inspection has a test procedure that differs from the test procedure specified under periodic test, the acceptance test procedure should be followed in addition to the periodic test procedure.

This Guide contains inspection procedures for compliance with the applicable Code only. A17.1d-2000 and earlier editions, Rule 1000.2 and ASME A17.1-2000/CSA B44-00 and later editions, requirements 8.10.1.2 and 8.11.1.2 read in part “the inspection and test required by this Part are to determine that the equipment conforms to the applicable Code requirements at the time of installation and any alteration.” This Guide contains no recommendations that exceed the requirements of A17.1d-2000 and earlier editions, Rule 1000.2; ASME A17.1-2000/CSA B44-00 and later editions, requirements 8.10.1.2 and 8.11.1.2; and ASME A17.3.

To facilitate making inspections and tests, sample checklists can be found in [Nonmandatory Appendix A](#) of this Guide. The checklist Item numbers correspond to the Item numbers in this Guide. The checklists also contain appropriate ASME A17.1/CSA B44 and ASME A17.3 references for each Item.

NOTE: See also “Form and Arrangement” in the [Preface](#) of this Guide.