



**ASME A112.19.5-2022/
CSA B45.15:22**
National Standard of Canada
American National Standard



Flush valves and spuds for water closets, urinals, and tanks



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Preface

This is the third edition of ASME A112.19.5/CSA B45.15, *Flush valves and spuds for water closets, urinals, and tanks*. It supersedes the previous edition published in 2017.

This Standard is considered suitable for use with conformity assessment within its stated scope.

This Standard was prepared by the ASME A112.19.5 Project team on Trim for Water Closet Bowls/Tanks, under the jurisdiction of the ASME A112 Standards Committee on Plumbing Materials and Equipment and the CSA Technical Committee on Plumbing Fixtures. The ASME A112 Standards Committee operates under the jurisdiction of the ASME Board on Standardization and Testing and the CSA Technical Committee operates under the jurisdiction of the CSA Strategic Steering Committee on Construction and Civil Infrastructure. This Standard has been formally approved by the ASME Standards Committee and the CSA Technical Committee.

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- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This publication was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this publication.*
- 4) *This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee.*
- 5) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
 - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.

- 6) *Attention is drawn to the possibility that some of the elements of this Standard may be the subject of patent rights. CSA Group is not to be held responsible for identifying any or all such patent rights. Users of this Standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.*

ASME A112.19.5-2022/CSA B45.15:22

Flush valves and spuds for water closets, urinals, and tanks

1 Scope

1.1

This Standard covers spuds and flush valves for water closet bowls, tanks, and urinals.

1.2

The provisions of this Standard are not intended to prevent the use of alternative materials or methods of construction or design, provided any such alternative meets the performance criteria outlined herein.

1.3

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

1.4

SI units are the units of record in Canada. In this Standard, the inch/pound units are shown in parentheses.

The values stated in each measurement system are equivalent in application; however, each system is to be used independently. Combining values from the two measurement systems can result in non-conformance with this Standard.

All references to gallons are to U.S. gallons.

For information on the conversion criteria used in this Standard, see Annex [A](#).

2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.