



**ASABE**

American Society of Agricultural  
and Biological Engineers

**S  
T  
A  
N  
D  
A  
R  
D**

ASABE is a professional and technical organization, of members worldwide who are dedicated to advancement of engineering applicable to agricultural, food, and biological systems. ASABE Standards are consensus documents developed and adopted by the American Society of Agricultural and Biological Engineers to meet standardization needs within the scope of the Society; principally agricultural field equipment, farmstead equipment, structures, soil and water resource management, turf and landscape equipment, forest engineering, food and process engineering, electric power applications, plant and animal environment, and waste management.

**NOTE:** ASABE Standards, Engineering Practices, and Data are informational and advisory only. Their use by anyone engaged in industry contracts is entirely voluntary. The ASABE assumes no responsibility for results attributable to the application of ASABE Standards, Engineering Practices, and Data. Conformity does not ensure compliance with applicable ordinances, laws and regulations. Prospective users are responsible for protecting themselves against liability for infringement of patents.

ASABE Standards, Engineering Practices, and Data initially approved prior to the society name change in July of 2005 are designated as "ASAE", regardless of the revision approval date. Newly developed Standards, Engineering Practices and Data approved after July of 2005 are designated as "ASABE".

Standards designated as "ANSI" are American National Standards as are all ISO adoptions published by ASABE. Adoption as an American National Standard requires verification by ANSI that the requirements for due process, consensus, and other criteria for approval have been met by ASABE.

Consensus is established when, in the judgment of the ANSI Board of Standards Review, substantial agreement has been reached by directly and materially affected interests. Substantial agreement means much more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that a concerted effort be made toward their resolution.

**CAUTION NOTICE:** ASABE and ANSI standards may be revised or withdrawn at any time. Additionally, procedures of ASABE require that action be taken periodically to reaffirm, revise, or withdraw each standard.

Copyright American Society of Agricultural and Biological Engineers. All rights reserved.

ASABE, 2950 Niles Road, St. Joseph, MI 49085-9659, USA, phone 269-429-0300, [hq@asabe.org](mailto:hq@asabe.org).

# Singulating Seeding Equipment Test Methods Part 2: Monitoring Systems Performance

*Developed and approved by ASABE Technical Committee MS-49, Crop Production Systems, Machinery, and Logistics. Approved December 2023.*

**Keywords:** Deviated spacing, Distribution, Doubles, Field speed, Flow rate, Metering, Miss, Monitor performance, Monitoring, Multiples, Performance, Planter, Population, Row spacing, Row unit, Seed, Seed meter, Seed pattern, Seed rate, Seed sensor, Seed size, Seed spacing, Seed stimulus, Seeder, Simulated, Singulate, Singulation, Skips, Spacing deviation

## 0 Introduction/Background

Electronic monitoring systems are now a necessary component of modern singulating seeding equipment operation. Singulating seeding equipment advances including high field speed designs, variable rate seed population, GPS controlled individual row shut-off, and multiple variety capability require accurate real-time monitoring of seed spacing and population performance by the planter/seeder operator. Monitoring systems have evolved from the simplistic concept of seed meter drive shaft motion detection, to sophisticated sensing of seed delivery from the planter/seeder mechanism, planter/seeder field speed, calculation algorithms that accurately determine seed spacing as the seed is delivered to the seed furrow, and descriptive parameters that appear on the electronic monitoring systems terminal that convey to the operator actual seed delivery performance of the planter/seeder system. Just as there is a need for standardized methodology to evaluate and compare seed delivery performance of singulating seeding equipment units (see ASABE S658-3), there is a parallel need for a standardized method to evaluate, compare, and report performance of monitor systems.

The core concept of this standard is to input to the sensor system multiple specific and unique patterns of stimuli that represent seed passing through the seed delivery mechanism of the planter/seeder, and then comparing the resulting monitor system output to the known seed spacing parameters of the input patterns. All components of the monitor system are included in this testing methodology including the seed sensors used within the planter/seeder mechanism, necessary speed or time sensors, data collection and manipulation, and the prescribed display output parameters. To evaluate a full picture of monitor performance under a wide variety of potential monitor and planter/seeder applications, the test procedure includes testing of two monitor units; two seed sizes; three flow rates; five input seed spacing stimuli patterns; and three replications of each of these combinations.

This part of the ASABE S658 series test measures the performance of the seed sensor and monitor electronics and reporting algorithms but does not measure how well the monitor system measures the final seed spacing performance delivered to the furrow by the row unit.

## 1 Scope

The ASABE S658 standard is divided into three parts:

ASABE S658-1, Singulating Seeding Equipment Test Methods Part 1: General Information

ASABE S658-2, Singulating Seeding Equipment Test Methods Part 2: Monitoring Systems Performance

ASABE S658-3, Singulating Seeding Equipment Test Methods Part 3: Seed Spacing Performance