



**Rotodynamic pumps — Hydraulic
performance acceptance tests —
Grades 1, 2 and 3**

STANDARDS
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AS ISO 9906:2018

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- Master Plumbers Australia
- Pump Industry Australia
- Water Services Association of Australia

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Preface

This Standard was prepared by the Standards Australia Committee ME-030, Pumps, to supersede AS 2417—2001, *Rotodynamic pumps—Hydraulic performance acceptance tests—Grades 1 and 2*.

The objective of this Standard is to specify hydraulic performance tests for customers' acceptance of rotodynamic pumps (centrifugal, mixed flow and axial pumps). It is intended to be used for pump acceptance testing at pump test facilities, such as manufacturers' pump test facilities or laboratories.

This Standard is identical with, and has been reproduced from, ISO 9906:2012, *Rotodynamic pumps — Hydraulic performance acceptance tests — Grades 1, 2 and 3*.

As this document has been reproduced from an International Standard, the following applies:

- (a) In the source text 'this International Standard' should read 'this Australian Standard'.
- (b) A full point substitutes for a comma when referring to a decimal marker.

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The terms 'normative' and 'informative' are used in Standards to define the application of the appendices or annexes to which they apply. A 'normative' appendix or annex is an integral part of a Standard, whereas an 'informative' appendix or annex is only for information and guidance.

Contents

Preface	ii
Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms, definitions, symbols and subscripts	1
3.1 Terms and definitions	1
3.1.1 General terms	1
3.2 Terms relating to quantities	3
3.3 Symbols and subscripts	9
4 Pump measurements and acceptance criteria	10
4.1 General	10
4.2 Guarantees	11
4.3 Measurement uncertainty	11
4.3.1 General	11
4.3.2 Fluctuations	12
4.3.3 Statistical evaluation of overall measurement uncertainty	12
4.4 Performance test acceptance grades and tolerances	15
4.4.1 General	15
4.4.2 Tolerances for pumps with an input power of 10 kW and below	16
4.4.3 Evaluation of flow and head	16
4.4.4 Evaluation of efficiency or power	18
4.5 Default test acceptance grades for pump application	21
5 Test procedures	22
5.1 General	22
5.2 Date of testing	22
5.3 Test programme	22
5.4 Testing equipment	22
5.5 Records and report	23
5.6 Test arrangements	23
5.7 Test conditions	23
5.7.1 Test procedure	23
5.7.2 Speed of rotation during test	23
5.8 NPSH test	24
5.8.1 General	24
5.8.2 NPSH test types	24
6 Analysis	26
6.1 Translation of the test results to the guarantee conditions	26
6.1.1 Translation of the test results into data based on the specified speed of rotation and density	26
6.1.2 Test carried out with NPSHA different from that guaranteed	27
6.1.3 Performance curve	27
6.2 Obtaining specified characteristics	27
6.2.1 Reduction of impeller diameter	27
6.2.2 Requirement for retesting after reducing impeller diameters	27
Annex A (normative) Test arrangements	28
Annex B (informative) NPSH test arrangements	37
Annex C (informative) Calibration intervals	41
Annex D (informative) Measurement equipment	42

Annex E	(informative) Tests performed on the entire equipment set — String test	47
Annex F	(informative) Reporting of test results	50
Annex G	(informative) Special test methods	54
Annex H	(informative) Witnessed pump test	55
Annex I	(informative) Conversion to SI units	56
Annex J	(informative) Measurement uncertainty for NPSH test	58
Bibliography	59

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 9906 was prepared by Technical Committee ISO/TC 115, *Pumps*, Subcommittee SC 2, *Methods of measurement and testing*.

This second edition cancels and replaces the first edition (ISO 9906:1999), which has been technically revised.

Introduction

The tests in this International Standard are intended to ascertain the performance of the pump and to compare this with the manufacturer's guarantee.

The nominated guarantee for any quantity is deemed to have been met if, where tested according to this International Standard, the measured performance falls within the tolerance specified for the particular quantity (see [4.4](#)).

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Australian Standard[®]

Rotodynamic pumps — Hydraulic performance acceptance tests — Grades 1, 2 and 3

1 Scope

This International Standard specifies hydraulic performance tests for customers' acceptance of rotodynamic pumps (centrifugal, mixed flow and axial pumps, hereinafter "pumps").

This International Standard is intended to be used for pump acceptance testing at pump test facilities, such as manufacturers' pump test facilities or laboratories.

It can be applied to pumps of any size and to any pumped liquids which behave as clean, cold water.

This International Standard specifies three levels of acceptance:

- grades 1B, 1E and 1U with tighter tolerance;
- grades 2B and 2U with broader tolerance;
- grade 3B with even broader tolerance.

This International Standard applies either to a pump itself without any fittings or to a combination of a pump associated with all or part of its upstream and/or downstream fittings.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 17769-1, *Liquid pumps and installation — General terms, definitions, quantities, letter symbols and units — Part 1: Liquid pumps*

ISO 17769-2, *Liquid pumps and installation — General terms, definitions, quantities, letter symbols and units — Part 2: Pumping system*

3 Terms, definitions, symbols and subscripts

3.1 Terms and definitions

For the purposes of this document, the terms, definitions, quantities and symbols given in ISO 17769-1 and 17769-2 and the following apply.

NOTE 1 [Table 1](#) gives an alphabetical list of the symbols used and [Table 2](#) gives a list of subscripts; see [3.3](#).

NOTE 2 All formulae are given in coherent SI units. For conversion of other units to SI units, see [Annex I](#).

3.1.1 General terms

NOTE All of the types of test in [3.1.1](#) apply to guarantee point to fulfil the customer's specification(s).

3.1.1.1

guarantee point

flow/head (Q/H) point, which a tested pump shall meet, within the tolerances of the agreed acceptance class