

AS 5229.1:2021



STANDARDS
Australia

Cranes — Tolerances for wheels and travel and traversing tracks

Part 1: General (ISO 12488-1:2012, MOD)



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Australian Chamber of Commerce and Industry
Australian Industry Group
Australian Institute for Non-Destructive Testing
Better Regulation Division (Fair Trading, Safework NSW, Testsafe)
Bureau of Steel Manufacturers of Australia
Crane Industry Council of Australia
Department of Regional NSW
Elevating Work Platform Association of Australia
Engineers Australia
National Heavy Vehicle Regulator
Office of Industrial Relations, Qld
Transport for NSW
Victorian WorkCover Authority (WorkSafe Victoria)
WorkSafe Division — Department of Mines, Industry Regulation and Safety (DMIRS) WA

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Preface

This Standard was prepared by the Australian members of the Joint Standards Australia/Standards New Zealand Committee ME-005, Cranes.

After consultation with stakeholders in both countries, Standards Australia and Standards New Zealand decided to develop this Standard as an Australian Standard rather than an Australian/New Zealand Standard.

The objective of this Standard is to specify tolerances for construction assemblies and operational conditions of cranes and associated crane tracks as defined in ISO 4306-1.

This Standard does not cover the elastic deformations due to load effects.

This Standard is an adoption with national modifications and has been reproduced from ISO 12488-1:2012, *Cranes — Tolerances for wheels and travel and traversing tracks — Part 1. General*. The modifications are additional requirements and are set out in [Appendix ZZ](#), which has been added at the end of the source text.

[Appendix ZZ](#) lists the variations to ISO 12488-1:2012 for the application of this Standard in Australia.

As this Standard is reproduced from an International Standard, the following applies:

- (a) In the source text “this part of ISO 12488” should read “this Australian Standard”.
- (b) A full point substitutes for a comma when referring to a decimal marker.

The term “normative” is used in Standards to define the application of the appendices or annexes to which it applies. A “normative” appendix or annex is an integral part of a Standard.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 12488-1 was prepared by Technical Committee ISO/TC 96, *Cranes*, Subcommittee SC 8, *Jib cranes*.

This second edition cancels and replaces the first edition (ISO 12488-1:2005), which has been technically revised. It also incorporates the Technical Corrigendum ISO 12488-1:2005/Cor 1:2007.

ISO 12488 consists of the following parts, under the general title *Cranes — Tolerances for wheels and travel and traversing tracks*:

- *Part 1: General*
- *Part 4: Jib cranes*

Introduction

This part of ISO 12488 establishes requirements and gives guidance and design rules that reflect the present state of the art in the field of crane machine design. The rules given represent good design practice that ensures fulfilment of essential safety requirements and adequate service life of components. Deviation from these rules normally leads to increased risks or reduction of service life, but it is acknowledged that new technical innovations, materials etc. may provide new solutions that result in equal or improved safety and durability.

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Australian Standard®

Cranes — Tolerances for wheels and travel and traversing tracks

Part 1: General

1 Scope

This part of ISO 12488 specifies tolerances for construction assemblies and operational conditions of cranes and associated crane tracks as defined in ISO 4306-1. The purpose of the requirements in this part of ISO 12488 is to promote safe operation and achievement of the expected life of components by the elimination of excessive load effects due to deviations or misalignments from the normal dimensions of the structure.

Tolerances given are extreme values. The elastic deformations due to load effects are outside the scope of this part of ISO 12488. These will need to be taken into account at the design stage, using other criteria to achieve the intended operation and performance.

Specific values for particular crane types are given in other parts of ISO 12488.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 286-2, *Geometrical product specifications (GPS) — ISO code system for tolerances on linear sizes — Part 2: Tables of standard tolerance classes and limit deviations for holes and shafts*

ISO 1101, *Geometrical Product Specifications (GPS) — Geometrical tolerancing — Tolerances of form, orientation, location and run-out*

ISO 4306-1, *Cranes — Vocabulary — Part 1: General*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

construction tolerance

amount by which a specific dimension is permitted to vary, resulting from the assembly of the complete crane and its tracks, in new, modified, rebuilt or repaired buildings, before operational use

NOTE 1 This applies to new build or repaired or modified cranes and tracks.

NOTE 2 The amount is given either by the absolute value of the difference between the limits of size, or by the allowable geometric variation.

3.2

operational tolerance

amount by which a specific dimension is permitted to vary, resulting from the use of the crane and its tracks

NOTE The amount is given either by the absolute value of the difference between the limits of size, or by the allowable geometric variation.