AS 4750—2003
Reconfirmed 2017

Australian Standard™

Electrogalvanized (zinc) coatings on ferrous hollow and open sections

Standards Australia

This Australian Standard was prepared by Committee MT-009, Metal Finishing. It was approved on behalf of the Council of Standards Australia on 3 June 2003 and published on 11 July 2003.

The following are represented on Committee MT-009:

Australian Chamber of Commerce and Industry
Australian Industry Group
Australian Institute of Metal Finishing
Australian Paint Manufacturers Association
Department of Defence
Galvanizers Association of Australia
Institute of Materials Engineering Australia
Powder Coaters Association
The Royal Australian Chemical Institute
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This Standard was issued in draft form for comment as DR 02360 and DR 02361.

STANDARDS AUSTRALIA

RECONFIRMATION

OF
AS 4750—2003
Electrogalvanized (zinc) coatings on ferrous hollow and open sections

RECONFIRMATION NOTICE

Technical Committee MT-009 has reviewed the content of this publication and in accordance with Standards Australia procedures for reconfirmation, it has been determined that the publication is still valid and does not require change.

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Approved for reconfirmation in accordance with Standards Australia procedures for reconfirmation on 20 March 2017.

The following are represented on Technical Committee MT-009:

Australasian Institute of Surface Finishing
Australian Chamber of Commerce and Industry
Australian Industry Group
Australian Steel Institute
Bureau of Steel Manufacturers of Australia
Galvanizers Association of Australia
Galvanizing Association of New Zealand
New Zealand Metal Roofing Manufacturers

NOTES

Australian Standard™

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PREFACE

This Standard was prepared by the Australian members of the Joint Standards Australia/Standards New Zealand Committee MT-009, Metal Finishing, to supersede AS 4750(Int)—2000, *Electrogalvnized (zinc) coatings on ferrous hollow sections* and AS 4751(Int)—2000*, Electrogalvanized (zinc) coatings on ferrous open sections*. After consultation with stakeholders in both countries, Standards Australia and Standards New Zealand decided to develop this Standard as an Australian Standard rather than an Australian/New Zealand Standard.

Attention is drawn to the fact that these Interim Australian Standards have been combined by the Committee due to their similar nature so that the new Standard will now cover hollow and open sections.

The objective of this Standard is to specify requirements for coatings on ferrous hollow and open sections, manufactured from electrogalvanized zinc strip as distinct from hot-dip galvanized strip.

There are no International (ISO) Standards that cover these electrogalvanizing processes.

Related Standards are AS/NZS 4791, *Hot-dip galvanized (zinc) coating on ferrous open sections, applied by an in-line process* and AS/NZS 4792, *Hot-dip galvanized (zinc) coatings on ferrous hollow sections, applied by a continuous or a specialized process.*

The terms ‘normative’ and ‘informative’ have been used in this Standard to define the application of the appendix to which they apply. A ‘normative’ appendix is an integral part of a Standard, whereas an ‘informative’ appendix is only for information and guidance.

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STANDARDS AUSTRALIA

Australian Standard

Electrogalvanized (zinc) coatings on ferrous hollow and open sections

1 SCOPE

This Standard specifies requirements for the classification, mass, quality and testing of zinc coatings on welded hollow steel sections and on open steel sections produced from electrogalvanized strip.

Matters relating to the quality, properties, or dimensional requirements of the basis steel sections are outside the scope of this Standard.

NOTES:

1 Advice and recommendations on information to be supplied by the purchaser at the time of enquiry or order are contained in the purchasing guidelines set out in Appendix A.

2 Alternative means for determining compliance with this Standard are given in Appendix B.

3 For requirements for the basis metal of hollow sections see relevant product Standards, e.g. AS 1074 and AS 1163.

4 General information on factors that affect the corrosion of zinc coated steel is given in Appendix C.

5 In this Standard, hollow and open sections will be referred to as 'sections' unless circumstances require clarification.

2 REFERENCED DOCUMENTS

The following documents are referred to in this Standard:

AS	
1074	Steel tubes and tubulars for ordinary service
1163	Structural steel hollow sections
1199	Sampling procedures for inspection by attributes
1199.0	Part 0: Introduction to the ISO 2859 attribute sampling system
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