

Australian Standard™

Bonded abrasive products—Dimensions

**Part 14: Grinding wheels for deburring
and fettling/snagging on an angle
grinder**

This Australian Standard was prepared by Committee ME-033, Abrasives. It was approved on behalf of the Council of Standards Australia on 20 January 2005. This Standard was published on 2 March 2005.

The following are represented on Committee ME-033:

Abrasives Institute of Australia
Australian Business
Australian Chamber of Commerce and Industry
Industrial Diamond Association
University of Melbourne
Victorian Employer's Chamber of Commerce

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PREFACE

This Standard was prepared by the Standards Australia Committee ME-033, Abrasives, to supersede, AS/NZS 4524.14:1998, *Bonded abrasive products—Dimensions, Part 14: Grinding wheels for deburring and fettling/snagging on an angle grinder*.

This Standard is identical with and has been reproduced from ISO 603-14:1999, *Bonded abrasive products—Dimensions, Part 14: Grinding wheels for deburring and fettling/snagging on an angle grinder*.

The objective of this Standard is to provide manufacturers and users of bonded abrasive products with minimum dimensional requirements for these products.

The objective of this revision is to adopt the current edition of ISO 603-14.

As this Standard is reproduced from an international Standard, the following applies:

- (a) Its number appears on the cover and title page while the International Standard number appears only on the cover.
- (b) In the source test, ‘this part of ISO 603’ should read ‘this Australian Standard’.
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References to international Standards should be replaced by equivalent Australian, New Zealand or Australian/New Zealand Standards, as follows:

<i>Reference to International Standard</i>		<i>Australian New Zealand Standard</i>	
ISO		AS/NZS	
525	Bonded abrasive products—General requirements	4522	Bonded abrasive products—General requirements
6103	Bonded abrasive products—Permissible unbalances of grinding wheels as delivered—Testing	4820	Bonded abrasive products—Permissible unbalances of grinding wheels as delivered—Testing
13942	Bonded abrasive products—Limit deviations and run-out tolerance	—	

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AUSTRALIAN STANDARD

Bonded abrasive products—Dimensions

Part 14:

Grinding wheels for deburring and fettling/snagging on an angle grinder

1 Scope

This part of ISO 603 specifies the nominal dimensions, in millimeters, of:

- Type 6: Straight cup wheel
- Type 11: Taper cup wheel
- Type 27: Depressed centre grinding wheel
- Type 28: Depressed centre grinding wheel — cone shaped

These bonded abrasive products are intended to be used for deburring and fettling/snagging of any surface of a workpiece using hand held grinding machines (angle grinder). The workpiece is fixed, the grinding machine is guided by hand.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of ISO 603. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of ISO 603 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 525:1999, *Bonded abrasive products — General requirements.*

ISO 6103:1999, *Bonded abrasive products — Static balancing of grinding wheels — Testing.*

ISO 13942:—¹⁾, *Bonded abrasive products — Limit deviations and run-out tolerances.*

¹⁾ To be published.