

Australian Standard<sup>®</sup>

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**Hand torque tools**

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## PREFACE

This Standard was prepared by the Standards Australia Committee on Hand Tools.

In the preparation of this Standard, consideration was given to ISO 6789, *Assembly tools for screws and nuts—Hand torque tools—Requirements and test methods*, and acknowledgment is made of the assistance from that document.

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## CONTENTS

	<i>Page</i>
1 SCOPE .....	3
2 REFERENCED DOCUMENTS .....	3
3 DEFINITIONS .....	3
4 CLASSIFICATION AND DESIGNATION .....	3
5 MATERIALS, METHOD OF MANUFACTURE AND HEAT TREATMENT ...	6
6 FINISH .....	7
7 DRIVING SQUARES AND HEXAGON DRIVES .....	7
8 SPECIFIED MEASURING RANGE .....	7
9 DIRECTION OF OPERATION .....	7
10 SCALES .....	7
11 TOLERANCES .....	8
12 CALIBRATION LIFE .....	8
13 MARKING .....	8
 APPENDIX	
A CALIBRATION LIFE TEST FOR HAND TORQUE TOOLS .....	9

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## STANDARDS AUSTRALIA

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**Australian Standard**
**Hand torque tools**


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- 1 SCOPE** This Standard specifies the requirements for hand torque tools for general use.
- 2 REFERENCED DOCUMENTS** The documents below are referred to in this Standard:
- AS
- 1192 Electroplated coatings—Nickel and chromium
  - 1442 Carbon steels and carbon-manganese steels—Hot-rolled bars and semi-finished products
  - 1443 Carbon steels and carbon-manganese steels—Cold-finished bars
  - 1444 Wrought alloy steels—Standard and hardenability (H) series
  - 1654 Limits and fits for engineering (Metric units)
  - 3722 Assembly tools for bolts and screws—Hexagon drive ends for hand-operated and machine-operated screwdriver bits
  - 3994 Socket wrenches—Dimensions of drive squares
- ISO
- 6789 Assembly tools for screws and nuts—Hand torque tools—Requirements and test methods
- 3 DEFINITIONS** For the purpose of this Standard, the definitions below apply.
- 3.1 Limiting torque tool**—a setting torque tool which will not allow the application of a torque value greater than the preset value.
- 3.2 May**—indicates the existence of an option.
- 3.3 Measuring torque tool**—a torque tool which measures the changes of applied torque by means of a deflecting member.
- 3.4 Setting torque tool**—a torque tool which is preset to indicate when the prescribed value of applied torque is reached.
- 3.5 Shall**—indicates that a statement is mandatory.
- 3.6 Should**—indicates a recommendation.
- 3.7 Torque tool**—a tool which is used to apply torque to a threaded connection and indicates the torque applied.
- 4 CLASSIFICATION AND DESIGNATION** Hand torque tools are classified by type and designation as follows:
- (a) *Type I—Measuring torque tools*
    - (i) Class A—Wrench, torsion bar or flexion bar (see Figure 1).
    - (ii) Class B—Wrench, rigid housing, with scale or dial (see Figure 2).