

Australian Standard[®]

Ferroalloys—Chemical analysis

**Part 3: Determination of
chromium content of
ferrochromium and
ferrosilichromium**

This Australian Standard was prepared by Committee MN/6, Ferroalloys. It was approved on behalf of the Council of Standards Australia on 12 June 1991 and published on 9 August 1991.

The following interests are represented on Committee MN/6:

Australian Foundry Institute
Bureau of Steel Manufacturers of Australia
Confederation of Australian Industry

Additional interests participating in preparation of Standard:

Australian steelmaking organizations
Department of Defence
Queensland Railways
State Rail Authority of New South Wales

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This Standard was issued in draft form for comment as DR 88177.

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First published as AS 3587.3—1991.

PUBLISHED BY STANDARDS AUSTRALIA
(STANDARDS ASSOCIATION OF AUSTRALIA)
1 THE CRESCENT, HOMEBUSH, NSW 2140

ISBN 0 7262 7009 1

PREFACE

This Standard was prepared by the Standards Australia Committee on Ferroalloys, under the direction of the Minerals Standards Board, as one of a series of Standards for the chemical analysis of ferroalloys. It is based on the International Standard ISO 4140:1979, *Ferrochromium and ferrosilicochromium— Determination of chromium content—Potentiometric method*.

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STANDARDS AUSTRALIA

Australian Standard
Ferroalloys—Chemical analysis

**Part 3: Determination of chromium content of ferrochromium
and ferrosilicochromium**

1 SCOPE This Standard specifies a potentiometric method for the determination of the chromium content of ferrochromium and ferrosilicochromium of all grades.

NOTE: For information on laboratory safety, reference should be made to the relevant parts of AS 2243 and AS 2500.

2 REFERENCED DOCUMENTS The following documents are referred to in this Standard

AS

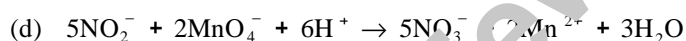
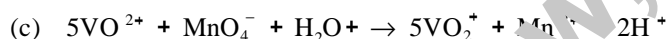
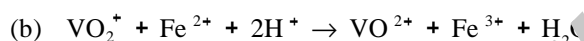
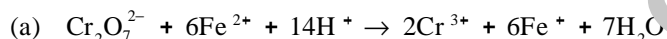
2243 Safety in laboratories

2508 Safe handling and storage information cards for hazardous materials

2850 Chemical analysis—Interlaboratory test programs—For determining precision of analytical method(s)—Guide to the planning and conduct

3 PRINCIPLE A sample is fused with sodium peroxide, the melt is dissolved in water, and the aqueous solution is acidified with sulfuric acid. Alternatively, for some ferroalloys, the sample is dissolved by direct acid attack. Chromium is oxidized with ammonium peroxydisulfate in the presence of silver ions as catalyst. The sum of chromium and vanadium is determined by potentiometric titration with ammonium iron(II) sulfate. The vanadium is reoxidized with potassium permanganate, the excess of permanganate is destroyed by nitrite, and the excess of nitrite is destroyed by sulfamic acid. Vanadium is determined by potentiometric titration with ammonium iron(II) sulfate, and the chromium content is determined by difference.

4 REACTIONS The major reactions are as follows:



5 REAGENTS

5.1 General During the analysis use only reagents of recognized analytical grade, and only distilled water or water of equivalent purity.

5.2 Sodium peroxide (Na_2O_2)—fine powder.

5.3 Sodium carbonate (Na_2CO_3)—anhydrous fine powder.

5.4 Ammonium peroxydisulfate (ammonium persulphate) ($(\text{NH}_4)_2\text{S}_2\text{O}_8$)

5.5 Sulfamic acid (HSO_2NH_2)

5.6 Phosphoric acid, ρ_{20} 1.7 kg/L

WARNING: HAZARDOUS WHEN HEATED TO FUMING.

5.7 Nitric acid, ρ_{20} 1.4 kg/L

5.8 Hydrofluoric acid, ρ_{20} 1.14 kg/L

WARNING: CORROSIVE. EXTREMELY HARMFUL TO SKIN AND EYES.

5.9 Sulfuric acid (diluted 1 + 1) To 500 mL of water, add cautiously 500 mL of sulfuric acid (ρ_{20} 1.84 kg/L), mix and cool.

5.10 Hydrochloric acid (diluted 1 + 1.5) To 60 mL of water, slowly add 40 mL of hydrochloric acid (ρ_{20} 1.16 kg/L), and mix.

5.11 Silver nitrate solution (5 g/L) Dissolve 5 g of silver nitrate (AgNO_3) in water and dilute to 1 L.

5.12 Potassium permanganate solution (2.5 g/100 mL) Dissolve 2.5 g of potassium permanganate (KMnO_4) in water and dilute to 100 mL.

5.13 Potassium nitrite solution (1 g/L) Dissolve 1 g of potassium nitrite (KNO_2) in water and dilute to 1000 mL.