

Australian Standard™

**Analysis of metals—Procedures
for the setting up, calibration and
standardization of atomic emission
spectrometers using arc/spark
discharge**

This Australian Standard was prepared by Committee CH/10, Analysis of Metals. It was approved on behalf of the Council of Standards Australia on 14 December 1999 and published on 26 January 2000.

The following interests are represented on Committee CH/10:

Australasian Institute of Mining and Metallurgy
Australasian Railway Association
Australian Aluminium Council
Australian Industry Group
National Association of Testing Authorities, Australia
University of New South Wales

Keeping Standards up-to-date

Standards are living documents which reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments which may have been published since the Standard was purchased.

Detailed information about Standards can be found by visiting the Standards Australia web site at www.standards.com.au and looking up the relevant Standard in the on-line catalogue.

Alternatively, the printed Catalogue provides information current at 1 January each year, and the monthly magazine, *The Australian Standard*, has a full listing of revisions and amendments published each month.

We also welcome suggestions for the improvement in our Standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at mail@standards.com.au, or write to the Chief Executive, Standards Australia International Ltd, PO Box 1055, Strathfield, NSW 2135.

Australian Standard™

**Analysis of metals—Procedures
for the setting up, calibration and
standardization of atomic emission
spectrometers using arc/spark
discharge**

Originated as AS 2883—1986.
Second edition 2000.

COPYRIGHT

© Standards Australia International

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher.

Published by Standards Australia International Ltd
PO Box 1055, Strathfield, NSW 2135, Australia

ISBN 0 7337 3008 9

PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee CH/10, Analysis of Metals to supersede AS 2883—1986, *Analysis of metals—Procedures for the setting up, calibration and standardization of atomic emission spectrometers using arc/spark discharge*.

This Standard is the result of a consensus among Australia and New Zealand representatives of the Joint Committee to produce it as an Australian Standard.

The objective of this Standard is to standardize procedures and terms associated with the setting up and use of atomic emission spectrometers using arc/spark discharge for the analysis of metals. This edition provides details on modern instrumentation, instrument performance tests and performance values. A glossary of terms specific to spectrometric analysis of metals is included in this Standard as an Appendix.

Additional Standards describe methods for the atomic emission spectrometric analysis of specific metals or groups of metals.

The term 'informative' has been used in this Standard to define the application of the appendix to which it applies. An 'informative' appendix is only for information and guidance.

CONTENTS

	<i>Page</i>
SECTION 1 SCOPE AND GENERAL	
1.1 SCOPE	4
1.2 PRINCIPLE OF THE ATOMIC EMISSION TECHNIQUE	4
1.3 REFERENCED DOCUMENT	4
SECTION 2 INSTRUMENTATION	
2.1 ATOMIC EMISSIONS SPECTROMETER	5
2.2 EXCITATION SOURCE	5
2.3 SPARK STAND	5
2.4 ARGON GAS FLOW SYSTEM	5
2.5 OPTICAL SYSTEM	5
2.6 DETECTION AND MEASUREMENT SYSTEM	6
2.7 DATA PROCESSING AND COMPUTER CONTROL	6
2.8 ACCESSORY EQUIPMENT	6
SECTION 3 OPTICAL ALIGNMENT	
3.1 GENERAL	7
3.2 PROFILING OF A SIMULTANEOUS SPECTROMETER	7
SECTION 4 INSTRUMENT PERFORMANCE TESTS	
4.1 GENERAL	8
4.2 FREQUENCY OF TESTING	8
4.3 REPEATABILITY OF THE INSTRUMENT	8
4.4 REPEATABILITY OF THE MEASURING SYSTEM	9
4.5 TESTS ON MEASURING CIRCUITS	10
4.6 BACKGROUND EQUIVALENT CONCENTRATION	10
4.7 LIMIT OF DETECTION	11
4.8 LIMIT OF QUANTITATION	11
4.9 STABILITY TEST	11
SECTION 5 CALIBRATION AND STANDARDIZATION	
5.1 GENERAL	12
5.2 CALIBRATION	12
5.3 STANDARDIZATION	14
APPENDICES	
A GLOSSARY OF TERMS USED IN EMISSION SPECTROMETRIC ANALYSIS OF METALS	16
B PROFILE ACCEPTABILITY LIMITS	22
C SPECTRAL INTERFERENCE CORRECTION FACTOR	23

STANDARDS AUSTRALIA

Australian Standard

Analysis of metals—Procedures for the setting up, calibration and standardization of atomic emission spectrometers using arc/spark discharge

SECTION 1 SCOPE AND GENERAL

1.1 SCOPE

This Standard specifies practices for the setting up, calibration and standardization of equipment for the atomic emission spectrometric analysis of metals using arc/spark discharge. This Standard details test procedures used to ensure optimum response from this equipment.

NOTE: A glossary of terms used in this Standard is included for reference in Appendix A.

1.2 PRINCIPLE OF THE ATOMIC EMISSION TECHNIQUE

When atoms of elements are excited using a suitable excitation source they emit electromagnetic radiation in the form of a spectrum. The spectrum of an element is determined primarily by the electronic configuration of its atoms and, as atoms of different elements have different electronic configurations, each element has a distinct and characteristic spectrum. The characteristic spectrum consists of a number of wavelengths which correspond to the emission of electromagnetic radiation arising from the transition of electrons in various excited states to lower energy states. The intensity of the electromagnetic radiation which is emitted at a characteristic wavelength is proportional to the concentration of the element in the sample.

1.3 REFERENCED DOCUMENT

The document below is referred to in this Standard:

AS

3641 Recommended practice for atomic emission spectrometric analysis

3641.1 Part 1: Principles and techniques