

Australian Standard™

**Methods of test for single sided and  
double sided pressure sensitive  
adhesive tape**

**Method 2.5: Physical properties—Water  
vapour transmission**

**STANDARDS**  
Australia



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## PREFACE

This Standard was prepared by the Standards Australia Committee PK-025, Packaging Code to supersede AS/NZS 1635.11.1:1995, *Methods of test for pressure-sensitive adhesive tape, Part 11.1: Water vapour transmission rate*.

The objective of this edition is to revise the apparatus and materials used in the test methods of the AS 1635 series.

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**STANDARDS AUSTRALIA****Australian Standard****Methods of test for single sided and double sided pressure-sensitive adhesive tape****Method 2.5: Physical properties—Water vapour transmission****1 SCOPE**

This Standard specifies the method for determining the water vapour transmission rate of pressure-sensitive adhesive tape.

**2 REAGENTS**

The following reagents are required:

**2.1 Isopropynol**

Reagent grade.

NOTE: A substitute of isopropynol is acetone, reagent grade.

**2.2 Anhydrous calcium chloride**

Particle size 0.5 mm to 2.0 mm. (Regenerate calcium chloride to a sufficient anhydrous state by heating at approximately 200°C for 2 h.)

**3 APPARATUS AND MATERIALS**

The following apparatus and materials are required:

**(a) Humidity cabinet**

Providing a relative humidity of  $96 \pm 2\%$  at a temperature of  $38 \pm 2^\circ\text{C}$  with no condensation on the test dishes or in the space in which the test dishes are placed. The circulation over the test dishes shall be regarded as negligible.

Alternatively, a desiccator or other suitable vessel containing a saturated solution of potassium sulfate may be used to provide an atmosphere of approximately 96% relative humidity when maintained at a temperature of  $38 \pm 2^\circ\text{C}$  in a suitably regulated electric oven.

**(b) Test dishes**

In the shape of flat flanged rectangular cups formed of brass sheet, and having the dimensions shown in Figure 1, which shows three sizes of dishes.

**(c) Analytical balance**

With a capacity of at least 200 g and having an accuracy of  $\pm 0.1$  mg.

**(d) Dry silicon carbide paper**

280 grit.

**4 TEST CONDITIONS**

Testing shall be conducted at  $23 \pm 5^\circ\text{C}$  and  $50 \pm 5\%$  relative humidity.