

Australian Standard[®]

**Carbon steel spring wire for
bedding and seating**

This Australian Standard was prepared by Committee MT/1, Iron and Steel. It was approved on behalf of the Council of Standards Australia on 21 May 1990 and published on 10 December 1990.

The following interests are represented on Committee MT/1:

Australian Foundry Institute
Australian Institute of Steel Construction
Bureau of Steel Manufacturers of Australia
Confederation of Australian Industry
Department of Defence
Metal Trades Industry Association of Australia
Railways of Australia Committee
Society of Automotive Engineers, Australasia

Review of Australian Standards To keep abreast of progress in industry, Australian Standards are subject to periodic review and are kept up to date by the issue of amendments or new editions as necessary. It is important therefore that Standards users ensure that they are in possession of the latest edition, and any amendments thereto.

Full details of Australian Standards and related publications will be found in the Standards Australia Catalogue of Publications; this information is supplemented each month by the magazine 'The Australian Standard' which subscribing members receive, and which gives details of new publications, new editions and amendments, and of withdrawn Standards.

Suggestions for improvements to Australian Standards, addressed to the head office of Standards Australia, are welcomed. Notification of any inaccuracy or ambiguity found in an Australian Standard should be made without delay in order that the matter may be investigated and appropriate action taken.

This Standard was issued in draft form for comment as DR 88188.

AS 2266—1990

Australian Standard[®]

**Carbon steel spring wire for
bedding and seating**

First published as AS 2266—1979.
Second edition 1990.

PUBLISHED BY STANDARDS AUSTRALIA
(STANDARDS ASSOCIATION OF AUSTRALIA)
1 THE CRESCENT, HOMEBUSH, NSW 2140

ISBN 0 7262 6401 6

PREFACE

This Standard was prepared by the Standards Australia Committee on Iron and Steel under the direction of the Metals Standards Board, to supersede AS 2266 — 1979. In this edition, a test to measure the helix dimension has been included, and ovality tolerances have been reduced.

CONTENTS

	<i>Page</i>
1 SCOPE	3
2 REFERENCED DOCUMENTS	3
3 DEFINITIONS	3
4 MATERIALS	3
5 DIAMETER AND OVALITY TOLERANCES	4
6 MECHANICAL TESTS	4
7 CAST	5
8 MARKING	5
9 ROUNDING OF TEST RESULT NUMBERS	5
 APPENDICES	
A PURCHASING GUIDELINES	6
B MEANS FOR DEMONSTRATING COMPLIANCE WITH THIS STANDARD	7

© Copyright — STANDARDS AUSTRALIA

Users of Standards are reminded that copyright subsists in all Standards Australia publications and software. Except where the Copyright Act allows and except where provided for below no publications or software produced by Standards Australia may be reproduced, stored in a retrieval system in any form or transmitted by any means without prior permission in writing from Standards Australia. Permission may be conditional on an appropriate royalty payment. Requests for permission and information on commercial software royalties should be directed to the head office of Standards Australia.

Standards Australia will permit up to 10 percent of the technical content pages of a Standard to be copied for use exclusively in-house by purchasers of the Standard without payment of a royalty or advice to Standards Australia.

Standards Australia will also permit the inclusion of its copyright material in computer software programs for no royalty payment provided such programs are used exclusively in-house by the creators of the programs.

Care should be taken to ensure that material used is from the current edition of the Standard and that it is updated whenever the Standard is amended or revised. The number and date of the Standard should therefore be clearly identified.

The use of material in print form or in computer software programs to be used commercially, with or without payment, or in commercial contracts is subject to the payment of a royalty. This policy may be varied by Standards Australia at any time.

STANDARDS AUSTRALIA

Australian Standard

Carbon steel spring wire for bedding and seating

1 SCOPE This Standard specifies requirements for uncoated carbon steel spring wire of round cross-section, supplied in the hard-drawn condition in the form of coils and intended for the manufacture of coil springs, square-formed springs and sinuous springs for bedding and seating used in the automotive, transport and furniture manufacturing industries.

NOTES:

- 1 Advice and recommendations on information to be supplied by the purchaser at the time of enquiry and order are contained in the purchasing guidelines set out in Appendix A.
- 2 Alternative means for determining compliance with this Standard are given in Appendix B.

2 REFERENCED DOCUMENTS The documents below are referred to in this Standard:

AS

1050	Methods for the analysis of iron and steel
1199	Sampling procedures and tables for inspection by attributes
1213	Iron and steel—Methods of sampling
1391	Methods for tensile testing of metals
1399	Guide to AS 1199, Sampling procedures and tables for inspection by attributes
1442	Carbon steels and carbon-manganese steels —Hot-rolled bars and semi-finished products
2003	Methods for the measurement of decarburization in carbon and low alloy steels
2706	Numerical values—Rounding and interpretation of limiting values
3900	Quality systems—Guide to selection and use
3904	Quality systems—Guide to quality management and quality system elements
K1	Methods for the sampling and analysis of iron and steel

ISO

Guide 44 General rules for ISO or IEC international third-party certification scheme for products

3 DEFINITIONS For the purpose of this Standard, the definitions below apply.

3.1 Batch—a quantity of some commodity produced under conditions which are considered to be uniform.

NOTE: Each batch is assumed, as far as practicable, to consist of materials or items of a single type, grade, class, size, and composition, and to have been manufactured under essentially the same conditions at essentially the same time.

3.2 Cast—the form taken by the individual wraps (turns or circles) of a wire in a coil.

3.3 Hard-drawn wire—carbon steel wire drawn, with a relatively high reduction of cross-sectional area, from a heat-treated (patented or similar process) base.

4 MATERIALS

4.1 Materials source The wire may be drawn from rods complying with the requirements of AS 1442 or other appropriate standards, providing the chemical composition of the rod material meets the requirements of Clause 4.2.

4.2 Chemical composition

4.2.1 General The method of sampling for chemical analysis shall be in accordance with AS 1213. The chemical composition of the steel shall be determined by procedures which are not less accurate than procedures specified in AS 1050 or AS K1.

4.2.2 Cast analysis The chemical composition of steel shall be based on the cast analysis, and shall be within the limits given in Table 1.

TABLE 1
CHEMICAL COMPOSITION REQUIREMENTS

Element	Cast analysis, percent	
	Min.	Max.
Carbon	0.45	0.85
Silicon	0.10	0.35
Manganese	0.40	1.10
Phosphorus	—	0.040
Sulfur	—	0.040