

Australian Standard™

Castors and wheels

**Part 5: Castors for manually propelled
equipment for institutional applications**

This Australian Standard was prepared by Committee ME-031, Industrial Castors. It was approved on behalf of the Council of Standards Australia on 27 September 2004.
This Standard was published on 15 October 2004.

The following are represented on Committee ME-031:

Australian Chamber of Commerce and Industry
Australian Industry Group
Commercial Furniture Industry Association of Australia
Furtech
Wheel manufacturing interests

Keeping Standards up-to-date

Standards are living documents which reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments which may have been published since the Standard was purchased.

Detailed information about Standards can be found by visiting the Standards Web Shop at www.standards.com.au and looking up the relevant Standard in the on-line catalogue.

Alternatively, the printed Catalogue provides information current at 1 January each year, and the monthly magazine, *The Global Standard*, has a full listing of revisions and amendments published each month.

Australian Standards™ and other products and services developed by Standards Australia are published and distributed under contract by SAI Global, which operates the Standards Web Shop.

We also welcome suggestions for improvement in our Standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at mail@standards.org.au, or write to the Chief Executive, Standards Australia International Ltd, GPO Box 5420, Sydney, NSW 2001.

This Standard was issued in draft form for comment as DR 03005.

Australian Standard™

Castors and wheels

**Part 5: Castors for manually propelled
equipment for institutional applications**

Originally as AS 1961—1977.
Revised and redesignated in part as AS 1961.5—2004.

COPYRIGHT

© Standards Australia International

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher.

Published by Standards Australia International Ltd GPO Box 5420, Sydney, NSW 2001, Australia

ISBN 0 7337 6319 7

PREFACE

This Standard was prepared by Standards Australia Committee ME-031, Industrial Castors, to supersede in part AS 1961—1977, *Industrial wheels and castors (dimensions and capacities)*.

This Standard is identical with and has been reproduced from ISO 22881:2004, *Castors and wheels—Requirements for manually propelled equipment for institutional applications*.

The objective of this Standard is to provide manufacturers of industrial castors and wheels with a specification by which castors for institutional applications can be assessed for dimensional and performance characteristics and to assist purchasers and users for these products to order and select them appropriately.

As this Standard is reproduced from an International Standard, the following applies:

- (a) Its number does not appear on each page of text and its identity is shown only on the cover and title page.
- (b) In the source text, ‘this International Standard’ should read ‘this Australian Standard’.
- (c) A full point substitutes for a comma when referring to a decimal marker.

References to International Standards should be replaced by equivalent Australian Standards, as follows:

<i>Reference to International Standard or other publication</i>	<i>Australian Standard</i>
ISO 22877 Castors and wheels—Vocabulary, symbols and multilingual terminology	AS 1961.1 Castors and wheels Part 1: Vocabulary, symbols and multilingual terminology
ISO 22878 Castors and wheels—Test methods and apparatus	AS 1961.2 Castors and wheels Part 2: Test methods and apparatus

CONTENTS

	<i>Page</i>
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Dimensions and classification	1
4.1 Characteristics	1
4.2 Fixing system	1
4.3 Offset	6
4.4 Wheels	6
4.5 Load capacity	8
5 Requirements for testing	8
5.1 General	8
5.2 Standard conditions	8
5.3 Initial wheel play	8
5.4 Initial swivel play	10
5.5 Electrical resistance test	10
5.6 Fatigue test for braking and/or locking devices	11
5.7 Efficiency check of wheel braking and/or locking devices	12
5.8 Efficiency check of swivel braking and/or locking devices	12
5.9 Static test	13
5.10 Dynamic test	14
5.11 Efficiency check of wheel braking and/or locking devices	14
5.12 Efficiency check of swivel braking and/or locking devices	15
5.13 Final wheel play	15
5.14 Final swivel play	15
6 Conformity	15
7 Marking of the product	16
7.1 Product marking	16
7.2 Marking of electrically conductive or antistatic castors or wheels	16
Bibliography	17

Currently in preview, click buy full version

AUSTRALIAN STANDARD

Castors and wheels

Part 5:

Castors for manually propelled equipment for institutional applications

1 Scope

This International Standard specifies the technical requirements, the appropriate dimensions and the requirements for testing of castors and wheels that may include braking and/or locking devices, specifically for manually propelled use in an institutional environment. This includes, for example, shops, restaurants, hotels, educational buildings and hospitals.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 22877, *Castors and wheels — Vocabulary, symbols and multilingual terminology*

ISO 22878:2004, *Castors and wheels — Test methods and apparatus*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 22877 apply. Symbols are given in ISO 22878:2004, Annex A.

4 Dimensions and classification

4.1 Characteristics

The characteristics of a castor are

- fixing system,
- offset,
- wheel, and
- load capacity.

4.2 Fixing system

4.2.1 General

The fixing system includes the top plate, solid stem and single bolt hole.