

Australian Standard[®]

**Timber—Seasoned cypress pine—
Milled products**

This Australian Standard was prepared by Committee TM/7, Sawn, Milled and Speciality Timber Products. It was approved on behalf of the Council of Standards Australia on 11 October 1994 and published on 5 January 1995.

The following interests are represented on Committee TM/7:

Australian Federation of Timber Merchants Association
Australian Hardwood Quality Council
Forestry Commission of New South Wales
National Association of Forest Industries
Queensland Forest Service
Royal Melbourne Institute of Technology
Woods and Forests Department South Australia

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First published in part as AS O92—1964.
AS O93 first published 1964.
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AS O92 revised and redesignated AS 1810—1975.
AS O93—1964, AS O94—1964 and AS 1810—1975
revised, amalgamated and designated
AS 1810—1995.

PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee TM/7 on Sawn, Milled and Speciality Timber Products, to supersede the following Standards:

AS

O93 Unseasoned cypress pine milled weatherboards (chamferboards)

O94 Unseasoned cypress pine milled lining

1810 Flooring milled from cypress pine

These Standards will be withdrawn on 30 June 1995, which will allow sufficient time for adjustment.

This Standard is the result of a consensus among Australian and New Zealand representatives on the Joint Committee to produce it as an Australian Standard.

This revision was undertaken to provide uniform grade descriptions and limits for two grades of cypress pine milled products. This has resulted in changes to style, format and expression, which accommodate current Standards Australia practice and include the following:

- (a) Introduction of two grades, 1 and 2, in descending order of quality.
- (b) Greater emphasis on the application of seasoned cypress products.

The method of test for finger-jointing has been removed from this Standard. It will be revised and included in the revision of AS 1080, *Methods of testing timber*, Method 4: *Determination of bending strength of glued end joints*.

The terms 'normative' and 'informative' have been used in this Standard to define the application of the appendix to which they apply. A 'normative' appendix is an integral part of a Standard, whereas an 'informative' appendix is only for information and guidance.

* In the course of preparation.

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CONTENTS

	<i>Page</i>
SECTION 1 SCOPE AND GENERAL	
1.1 SCOPE	4
1.2 REFERENCED DOCUMENTS	4
1.3 DEFINITIONS	4
1.4 GRADES	4
1.5 MARKING	4
SECTION 2 GENERAL REQUIREMENTS	
2.1 MOISTURE CONTENT	5
2.2 SAPWOOD	5
2.3 MEASUREMENT OF GRADE LIMITS AND DIMENSIONS	5
2.4 FINGER-JOINTED CYPRESS PINE	5
2.5 GLUE-LAMINATED CYPRESS PINE	5
2.6 END MATCHING	5
2.7 GRADING	5
SECTION 3 FLOORING AND LIGHT DECKING	
3.1 GENERAL	7
3.2 PROFILES	7
3.3 TOLERANCES	7
3.4 GRADE	7
3.5 MACHINING GRADE LIMITS	7
SECTION 4 LINING	
4.1 PROFILES	9
4.2 TOLERANCES	9
4.3 GRADE	9
4.4 MACHINING GRADE LIMITS	9
SECTION 5 DRESSED BOARDS, JOINERY STOCK AND MOULDINGS, CLADDING, FASCIA AND BARGE BOARDS	
5.1 PROFILES	10
5.2 TOLERANCES	10
5.3 GRADE	10
5.4 MACHINING GRADE LIMITS	10
A. APPENDICES	
A GRADE DESCRIPTIONS	11
B FINGER-JOINTING	17
C INSTALLATION AND MAINTENANCE OF CYPRESS DECKING	19

STANDARDS AUSTRALIA

Australian Standard

Timber—Seasoned cypress pine—Milled products

SECTION 1 SCOPE AND GENERAL

1.1 SCOPE This Standard describes tolerances and grades for tongue and grooved flooring, decking, lining, dressed boards, joinery stock, mouldings, cladding and fascia boards milled from seasoned cypress pine (*Callitris* spp.).

1.2 REFERENCED DOCUMENTS The following documents are referred to in this Standard:

AS

1080 Methods of testing timber

1080.1 Method 1: Moisture content

1328 Glued-laminated structural timber

1491 Finger-jointed and/or laminated radiata pine scantlings (Metric units)

1684 National Timber Framing Code

1728 Types of timber surfaces

2754 Adhesives for timber and timber products

2754.1 Part 1: Adhesives for plywood manufacture

O1 Glossary of terms used in timber Standards

1.3 DEFINITIONS For the purpose of this Standard, the definitions given in AS O1 apply.

1.4 GRADES The grades of cypress pine milled products in descending order of quality shall be as follows:

(a) Grade 1.

(b) Grade 2.

1.5 MARKING When branded, each piece shall have not less than the following information visibly fixed:

(a) The grade, either Grade 1 or Grade 2.

(b) Identification of the source of grading, manufacturer's name, logo or trade mark.

NOTE: Manufacturers making a Statement of Compliance with this Australian Standard on a product, or on packaging or promotional material related to that product, are advised to ensure that such compliance is capable of being verified.