

AS 15818:2020



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# Earth-moving machinery — Lifting and tying-down attachment points — Performance requirements (ISO 15818:2017, MOD)



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Better Regulation Division — SafeWork NSW  
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Department of Regional NSW  
Engineers Australia / Mining Electrical and Mining Mechanical Engineering Society  
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— Lifting and tying-down  
attachment points —  
Performance requirements  
(ISO 15818:2017, MOD)**

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## Preface

This Standard was prepared by the Standards Australia Committee ME-063, Earthmoving Equipment.

The objective of this document is to specify the performance requirements for the lifting and tying-down attachment points of earth-moving machinery as defined in ISO 6165.

This document also applies to components and subassemblies of earth-moving machinery which the manufacturer intends to be lifted or tied down separately by using lifting or tying-down attachment points.

This document applies to the following modes of transport:

- (a) Lifting with cranes (e.g. mobile cranes, gantry cranes).
- (b) Road transport (e.g. truck, trailer).
- (c) Rail transport, including combined transport (e.g. wagons with containers, swap-bodies, semi-trailers, trucks).
- (d) Sea transport.

This document is not applicable to —

- (i) airlift or transport by air; or
- (ii) rail transport of machines on wagons subject to shunting.

This document does not include requirements for attaching the machine to a platform of the rail car, boat, etc., from which the machine is intended to work.

This document is an adoption with national modifications, and has been reproduced from, ISO 15818:2017, *Earth-moving machinery — Lifting and tying-down attachment points — Performance requirements*. The modifications are additional requirements and are set out in Appendix ZZ, which has been added at the end of the source text.

Appendix ZZ lists the variations to ISO 15818:2017 for the application of this document in Australia.

As this document has been reproduced from an International Standard, a full point substitutes for a comma when referring to a decimal marker.

Australian or Australian/New Zealand Standards that are identical adoptions of international normative references may be used interchangeably. Refer to the online catalogue for information on specific Standards.

The terms “normative” and “informative” are used in Standards to define the application of the appendices or annexes to which they apply. A “normative” appendix or annex is an integral part of a Standard, whereas an “informative” appendix or annex is only for information and guidance.

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html)

This document was prepared by Technical Committee ISO/TC 127, *Earth-moving machinery*, Subcommittee SC 3, *Machine characteristics, electrical and electronic systems, operation and maintenance*.

## Introduction

This document has been developed to define the performance requirements of lifting and tying-down attachment points fitted on, or incorporated into, earth-moving machinery for the purposes of its effective and safe transportation.

Although manufacturers of machines do not have direct responsibility for such transportation, the method and precautions necessary for lifting, tying down and disassembling for transportation are described in informative annexes which can be used by the manufacturer as guidance when preparing the operator's manual.

The tying-down requirements and recommendations given in this document are intended to match with widely applied practices such as those described in IMO/ILO/UNECE guidelines. However, where this is not the case, another or other supplemental methods for securing the machine can be provided in the operator's manual.

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NOTES

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# Australian Standard®

## Earth-moving machinery — Lifting and tying-down attachment points — Performance requirements (ISO 15818:2017, MOD)

### 1 Scope

This document specifies the performance requirements for the lifting and tying-down attachment points of earth-moving machinery as defined in ISO 6165.

This document also applies to components and subassemblies of earth-moving machinery which the manufacturer intends to be lifted or tied down separately by using lifting or tying-down attachment points.

NOTE 1 Some components (e.g. tyres, tyres with wheels, track shoe assemblies, hydraulic cylinders) can be securely tied down without specific tying-down attachment points.

This document applies to the following modes of transport:

- lifting with cranes (e.g. mobile cranes, gantry cranes);
- road transport (e.g. truck, trailer);
- rail transport, including combined transport (e.g. wagons with containers, swap-bodies, semi-trailers, trucks);
- sea transport.

It is not applicable to

- airlift or transport by air, or
- rail transport of machines on wagons subject to shunting.

NOTE 2 National or local regulations can be more stringent.

This document does not include requirements for attaching the machine to a platform of the rail car, boat, etc., from which the machine is intended to work.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2867, *Earth-moving machinery — Access systems*

ISO 6165, *Earth-moving machinery — Basic types — Identification and terms and definitions*

ISO 6424-1, *Earth-moving machinery — Symbols for operator controls and other displays — Part 1: Common symbols*

ISO 7000, *Graphical symbols for use on equipment — Registered symbols*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6165 and the following apply.