

AS 15156.2:2022



STANDARDS
Australia



Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production

**Part 2: Cracking-resistant carbon and low-alloy steels, and the use of
cast irons (ISO 15156-2:2020, MOD)**



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AS 15156.2:2022

This Australian Standard ® was prepared by ME-092, Materials, equipment, structures and related services for petroleum, petrochemical and natural gas industries. It was approved on behalf of the Council of Standards Australia on 20 April 2022.

This Standard was published on 13 May 2022.

The following are represented on Committee ME-092:

- Australian Industry Group
- Australian Organization for Quality
- Australian Petroleum Production and Exploration Association
- Australian Pipelines and Gas Association
- Department for Energy and Mining, SA
- Department of Mines, Industry Regulation and Safety WA
- DNV-GL Oil and Gas
- Energy Safe Victoria
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This Standard was issued in draft form for comment as DR AS 15156.2:2022.

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ISBN 978 1 76113 724 2

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First published as AS 15156.2:2022.

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Preface

This Standard was prepared by the Standards Australia Committee ME-092, Materials, equipment, structures and related services for petroleum, petrochemical and natural gas industries.

The objective of this document is to give requirements and recommendations for the selection and qualification of carbon and low-alloy steels for service in equipment used in oil and natural gas production and natural gas treatment plants in H₂S-containing environments whose failure can pose a risk to the health and safety of the public and personnel or to the environment. It can be applied to help to avoid costly corrosion damage to the equipment itself. It supplements, but does not replace, the materials requirements of the appropriate design codes, standards or regulations.

This document addresses the resistance of these steels to damage that can be caused by sulfide stress cracking (SSC) and the related phenomena of stress-oriented hydrogen-induced cracking (SOHIC) and soft-zone cracking (SZC).

This document also addresses the resistance of these steels to hydrogen-induced cracking (HIC) and its possible development into stepwise cracking (SWC).

This document is concerned only with cracking. Loss of material by general (mass loss) or localized corrosion is not addressed.

Table 1 provides a non-exhaustive list of equipment to which this document is applicable, including exclusions.

This document applies to the qualification and selection of materials for equipment designed and constructed using load controlled design methods. For design utilizing strain-based design methods, refer to AS 15156.1:2022, Clause 5.

Annex A lists SSC-resistant carbon and low alloy steels, and Clause A.2.4 includes requirements for the use of cast irons.

This document is not necessarily suitable for application to equipment used in refining or downstream processes and equipment.

This document is an adoption with national modifications, and has been reproduced from, ISO 15156-2:2020, *Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production. — Part 2: Cracking-resistant carbon and low-alloy steels, and the use of cast irons*. The modifications and additional requirements and are set out in [Appendix ZZ](#), which has been added at the end of the source text.

[Appendix ZZ](#) lists the modifications to ISO 15156-2:2020 for the application of this document in Australia.

As this document has been reproduced from an International document, a full point substitutes for a comma when referring to a decimal marker.

Australian or Australian/New Zealand Standards that are identical adoptions of international normative references may be used interchangeably. Refer to the online catalogue for information on specific Standards.

The terms “normative” and “informative” are used in Standards to define the application of the appendices or annexes to which they apply. A “normative” appendix or annex is an integral part of a Standard, whereas an “informative” appendix or annex is only for information and guidance.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 12, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 15156-2:2015), which has been technically revised. The main changes compared to the previous edition are as follows:

- corrections of temperature conversion for welding (see [A.2.1.4](#)), void deformation and stress relief (see [A.2.1.6](#)), identification stamping (see [A.2.1.9](#)), tubulars and tubular components (see [A.2.2.3.4](#)), compressor impellers (see [A.2.3.2.2](#));
- title change from Shear rams to Rams in [A.2.3.2.2](#);
- addition of C110 and changes the designation of C95 to R95 in [Table A.3](#);
- reference change to NACE TM0316 in [Table B.1](#);
- addition of reference to BS 8701 in [B.4.3](#);
- changes and additions to [Table B.3](#);
- modification of [Annex C](#) to include alternative parameters and expanded explanation for the use of chemical activity and fugacity, and to provide some general guidance for the use of thermodynamic modeling for the determination of environmental severity.

A list of all parts in the ISO 15156 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

The consequences of sudden failures of metallic oil and gas field components, associated with their exposure to H₂S-containing production fluids, led to the preparation of the first edition of NACE MR0175, which was published in 1975 by the National Association of Corrosion Engineers, now known as NACE International.

The original and subsequent editions of NACE MR0175 established limits of H₂S partial pressure above which precautions against sulfide stress cracking (SSC) were always considered necessary. They also provided guidance for the selection and specification of SSC-resistant materials when the H₂S thresholds were exceeded. In more recent editions, NACE MR0175 has also provided application limits for some corrosion-resistant alloys, in terms of environmental composition and pH, temperature and H₂S partial pressures.

In separate developments, the European Federation of Corrosion issued EFC Publication 16 in 1995 and EFC Publication 17 in 1996. These documents are generally complementary to those of NACE though they differed in scope and detail.

In 2003, the publication of the ISO 15156-series and NACE MR0175/ISO 15156 was completed for the first time. These technically identical documents utilized the above sources to provide requirements and recommendations for materials qualification and selection for application in environments containing wet H₂S in oil and gas production systems. They are complemented by NACE TM0177 and NACE TM0284 test methods.

The revision of this document, i.e. ISO 15156-2, involves a consolidation of all changes agreed and published in the Technical Circular 1, ISO 15156-2:2015/Cir.1:2017, the Technical Circular 2, ISO 15156-2:2015/Cir.2:2018 and the Technical Circular 3, ISO 15156-2:2015/Cir.3:2019, published by the ISO 15156 series Maintenance Agency secretariat at DIN.

The changes were developed by and approved by the ballot of, representative groups from within the oil and gas production industry. The great majority of these changes stem from issues raised by document users. A description of the process by which these changes were approved can be found at the ISO 15156 series maintenance website: www.iso.org/iso15156maintenance.

When found necessary by oil and gas production industry experts, future interim changes to this document will be processed in the same way and will lead to interim updates to this document in the form of Technical Corrigenda or Technical Circulars. Document users should be aware that such documents can exist and can impact the validity of the dated references in this document.

The ISO 15156 series Maintenance Agency at DIN was set up after approval by the ISO Technical Management Board in document 34/2007. This document describes the make up of the agency, which includes experts from NACE, EFC and ISO/TC 67, and the process for approval of amendments. It is available from the ISO 15156 series maintenance website and from the ISO/TC 67 Secretariat. The website also provides access to related documents that provide more detail of the ISO 15156 series maintenance activities.

NOTES

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WARNING — Carbon and low-alloy steels and cast irons selected using this document are resistant to cracking in defined H₂S-containing environments in oil and gas production, but not necessarily immune to cracking under all service conditions. It is the equipment user's responsibility to select the carbon and low alloy steels and cast irons suitable for the intended service.

1 Scope

This document gives requirements and recommendations for the selection and qualification of carbon and low-alloy steels for service in equipment used in oil and natural gas production and natural gas treatment plants in H₂S-containing environments, whose failure can pose a risk to the health and safety of the public and personnel or to the environment. It can be applied to help to avoid costly corrosion damage to the equipment itself. It supplements, but does not replace, the materials requirements of the appropriate design codes, standards or regulations.

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