

# **Petroleum, Petrochemical and Natural Gas Industries—Steam Turbines—Special-purpose Applications**

ANSI/API STANDARD 612  
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**ISO 10437, (Identical) Petroleum, petrochemical and natural gas industries—Steam turbines—Special-purpose applications**



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## Contents

	Page
API Foreword .....	ii
Foreword .....	v
Introduction .....	vi
1 Scope .....	1
2 Normative references .....	1
3 Terms and definitions .....	4
4 Dimensions .....	8
5 Statutory requirements .....	8
6 Basic design .....	8
6.1 General .....	8
6.2 Nameplates and rotation arrows .....	11
7 Casings .....	12
7.1 Pressure casings .....	12
7.2 Casing connections .....	14
7.3 Internal stationary components .....	15
7.4 External forces and moments .....	15
8 Rotating elements .....	15
8.1 General .....	15
8.2 Shafts .....	16
8.3 Blading .....	16
8.4 Speed-sensing element .....	17
9 Rotor dynamics .....	17
9.1 General .....	17
9.2 Lateral analysis .....	18
9.3 Unbalanced rotor response verification test .....	23
9.4 Additional testing .....	24
9.5 Torsional analysis .....	25
9.6 Vibration and balancing .....	26
10 Bearings, bearing housings, and seals .....	27
10.1 Radial bearings .....	27
10.2 Thrust bearings and spacers .....	28
10.3 Bearing housing .....	29
10.4 Grounding .....	29
10.5 Shaft seals .....	29
11 Materials .....	30
11.1 General .....	30
11.2 Castings .....	31
11.3 Welding .....	32
12 Controls and instrumentation .....	33
12.1 General .....	33
12.2 Turbine governing system .....	33
12.3 Overspeed shutdown system .....	36
12.3.1 General .....	36
12.3.2 Electronic overspeed detection system .....	37
12.3.3 Electro-hydraulic solenoid valves .....	37
12.3.4 Trip valves/combined trip and throttle valves .....	37
12.4 Other alarms and shutdowns .....	39

12.5	Instrument and control panels .....	40
12.6	Indicating instrumentation .....	41
12.6.1	Tachometers .....	41
12.6.2	Temperature gauges .....	41
12.6.3	Thermowells.....	41
12.6.4	Thermocouples and resistance temperature detectors .....	41
12.6.5	Pressure gauges.....	41
13	Electrical systems .....	41
14	Piping and appurtenances .....	41
14.1	General .....	41
14.2	Oil piping .....	42
14.3	Instrument piping .....	42
15	Accessories .....	42
15.1	Couplings and guards .....	42
15.2	Gear units.....	42
15.3	Mounting plates .....	43
15.3.1	General .....	43
15.3.2	Baseplates.....	44
15.3.3	Soleplates and subplates .....	45
15.4	Relief valves.....	45
15.5	Lubrication and control-oil system .....	45
15.6	Gland vacuum systems .....	46
15.7	Insulation and jacketing .....	46
15.8	Turning gear.....	47
15.9	Special tools .....	47
16	Inspection, testing and preparation for shipment .....	47
16.1	General .....	47
16.2	Inspection.....	48
16.2.1	General .....	48
16.2.2	Materials inspection .....	48
16.2.3	Mechanical inspection .....	49
16.3	Testing.....	49
16.3.1	General .....	49
16.3.2	Casing pressure hydro tests .....	50
16.3.3	Mechanical running test .....	51
16.3.4	Optional tests and inspections .....	52
16.4	Preparation for shipment.....	54
17	Vendor's information .....	55
17.1	General .....	55
17.2	Proposals .....	56
17.2.1	General .....	56
17.2.2	Drawings .....	56
17.2.3	Technical data .....	56
17.2.4	Curves .....	57
17.3	Contract data .....	57
17.3.1	General .....	57
17.3.2	Drawing and technical data.....	58
17.3.3	Parts list and recommended spares.....	58
17.3.4	Insulation, operation, maintenance and technical manuals .....	58
Annex A	(informative) Typical data sheets .....	59
Annex B	(informative) Steam turbine nomenclature .....	80
Annex C	(normative) Procedures for determining residual unbalance .....	82
Annex D	(informative) Alarm and shutdown systems.....	88
Annex E	(normative) Coupling guards .....	90

<b>Annex F (informative) Foundation drawings .....</b>	<b>92</b>
<b>Annex G (informative) Gland sealing and leak-off system.....</b>	<b>96</b>
<b>Annex H (informative) Typical inspection of components .....</b>	<b>98</b>
<b>Annex I (informative) Inspector's checklist.....</b>	<b>99</b>
<b>Annex J (informative) Vendor drawing and data requirements (VDDR) .....</b>	<b>101</b>
<b>Bibliography .....</b>	<b>113</b>

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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 10437 was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, Subcommittee SC 6, *Processing equipment and systems*.

This second edition cancels and replaces the first edition (ISO 10437:1993), which has been technically revised.

## Introduction

This International Standard is based on API Std 612, fourth edition, June 1995.

Users of this International Standard should be aware that further or differing requirements may be needed for individual applications. This International Standard is not intended to inhibit a vendor from offering, or the purchaser from accepting, alternative equipment or engineering solutions for the individual application. This may be particularly appropriate where there is innovative or developing technology. Where an alternative is offered, the vendor should identify any variations from this International Standard and provide details.

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In this International Standard, where practical, US Customary units have been included in brackets for information.

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# Petroleum, petrochemical and natural gas industries — Steam turbines — Special-purpose applications

## 1 Scope

This International Standard specifies requirements and gives recommendations for the design, materials, fabrication, inspection, testing and preparation for shipment of steam turbines for special-purpose applications. It also covers the related lube-oil systems, instrumentation, control systems and auxiliary equipment. It is not applicable to general-purpose steam turbines, which are covered in ISO 10436.

NOTE For the purpose of this provision, API Std 611 is equivalent to ISO 10436.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7-1, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation.*

ISO 261, *ISO general-purpose metric screw threads — General plan*

ISO 262, *ISO general-purpose metric screw threads — Selected sizes for screws, bolts and nuts*

ISO 724, *ISO general-purpose metric screw threads — Basic dimensions*

ISO 965 (all parts), *ISO general-purpose metric screw threads — Tolerances*

ISO 1940-1, *Mechanical vibration — Balance quality requirements of rigid rotors — Part 1: Determination of permissible residual unbalance*

ISO 3744, *Acoustics — Determination of sound power levels of noise sources using sound pressure — Engineering method in an essentially free field over a reflecting plane*

ISO 7005-1, *Metallic flanges — Part 1: Steel flanges*

ISO 7005-2, *Metallic flanges — Part 2: Cast iron flanges*

ISO 8068, *Petroleum products and lubricants — Petroleum lubricating oils for turbines (categories ISO-L-TSA and ISO-L-TGA) — Specifications*

ISO 8501-1, *Preparation of steel substrates before application of paints and related products — Visual assessment of surface cleanliness — Part 1: Rust grades and preparation grades of uncoated steel substrates and of steel substrates after overall removal of previous coatings*

ISO 8821, *Mechanical vibration — Balancing — Shaft and fitment key convention*