

Qualification of Metal Additive Manufacturing Processes and Components Production Control for Use in the Petroleum and Natural Gas Industries

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Contents

1	Scope	1
1.1	Purpose	1
1.2	Applicability	1
1.3	Additive Manufacturing Specification Levels	1
2	Normative References	1
3	Terms, Definitions, Acronyms, and Abbreviations	4
3.1	Terms and Definitions	4
3.2	Acronyms and Abbreviations	7
4	Requirements for the Additive Manufacturing Process	8
4.1	General	8
4.2	Additive Manufacturer Requirements	8
4.3	Feedstock Requirements	10
4.4	Substrate Requirements	13
4.5	Additive Manufacturing Equipment	13
4.6	First Article Component	15
4.7	Post-build Processing—First Article Component	20
4.8	Quality Control Requirements—Powder Bed Fusion (LB and ER)—First Article Inspection	20
4.9	Quality Control Requirements—Directed Energy Deposition (Laser Metal Powder)—First Article Inspection	21
4.10	Quality Control Requirements—Directed Energy Deposition (Wire)—First Article	22
4.11	Quality Control Requirements—Binder Jetting—First Article Inspection	24
5	Limits on the Qualification of the Additive Manufacturing Process	24
5.1	General	24
5.2	Essential Additive Manufacturing Variables	25
6	Components Production Control	29
6.1	General	29
6.2	Manufacturing Process Specification	29
6.3	Pre-build Check	29
6.4	Batch Control and Powder Reuse	30
6.5	Process Interruptions	30
6.6	Post-build Processing	30
6.7	Marking and Identification of Production Components	31
7	Production Component Quality Requirements	31
7.1	General	31
7.2	Control of Nonconforming Components	32
7.3	Material Testing	33
7.4	Chemical Analysis	33
7.5	Tensile Testing	33
7.6	Impact Testing	33
7.7	Hardness Testing	33
7.8	Microstructure Analysis	33
7.9	Density Testing	33
7.10	Production Component Nondestructive Examination Requirement	35
8	Documentation	39
8.1	General	39
8.2	Minimum Documentation and Retention	40
8.3	Documentation Provided with the Component(s)	40
9	Handling, Storage, and Shipping	40
	Annex A (informative) Nonessential Additive Manufacturing Variables Guidance	41

Annex B (informative) Supplemental Documentation Requirements	42
Annex C (informative) Supplemental Material Test Guidance for Hard Metal Components Manufactured with Binder Jetting	43
Annex D (informative) Nondestructive Criteria Guideline	44
Bibliography	54
Figures	
1 Qualification Process Flowchart	3
2 Nonconformances Notification Flowchart.....	5
Tables	
1 Wire Feedstock Requirements	11
2 Quality Control Requirements—Powder Bed Fusion (LB and EB)—First Article Inspection.....	20
3 Quality Control Requirements—Directed Energy Deposition (Blown Metal Powder)—First Article Inspection	21
4 Quality Control Requirements—Directed Energy Deposition (Wire)—First Article Inspection	23
5 Quality Control Requirements—Binder Jetting First Article Inspection.....	25
6 Powder Bed Fusion (LB and EB) and Directed Energy Deposition Blown Powder Essential Additive Manufacturing Variables	26
7 Binder Jetting Essential Additive Manufacturing Variables.....	28
8 Directed Energy Deposition Wire Essential Additive Manufacturing Variables.....	28
9 Sampling	32
10 Quality Control Requirements—Powder Bed Fusion (LB and EB)—Production Components	36
11 Quality Control Requirements—Directed Energy Deposition (Blown Metal Powder)— Production Components	37
12 Quality Control Requirements—Directed Energy Deposition (Wire)—Production Components	38
13 Quality Control Requirements—Binder Jetting—Production Components	39
A.1 Nonessential Additive Manufacturing Variables	41
C.1 Supplemental Material Test Guidance for Hard Metal Components Manufactured with Binder Jetting	43
D.1 API 20S Quality Control Requirements—Powder Bed Fusion (LB and EB)	45
D.2 Reference Specifications That Can Assist in Nondestructive Examination Selection and Acceptance Criteria	46
D.3 Acceptance Criteria Examples for Nondestructive Examination of Components	47

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1 Scope

1.1 Purpose

This standard specifies requirements for qualification of the manufacturing process, components production control, marking, and documentation of additively manufactured metallic components used in the petroleum and natural gas industries when referenced by an applicable API equipment standard or otherwise specified as a requirement for conformance. The qualification process flowchart is shown in Figure 1.

1.2 Applicability

This standard applies to additively manufactured metallic components produced by powder bed fusion (PBF), directed energy deposition (DED), and binder jetting (BJT) processes.

1.3 Additive Manufacturing Specification Levels

This standard establishes requirements for three additive manufacturing (AM) specification levels (AMSL). These three AMSL designations—AMSL 1, AMSL 2, and AMSL 3—define increasing levels of AM technical, quality, and qualification requirements.

NOTE An AMSL can be assigned to a component by a product specification or standard, the purchaser, or the manufacturer.

2 Normative References

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

API Specification Q1, *Quality Management System Requirements for Organizations Providing Products for the Petroleum and Natural Gas Industry*

API Specification 6A, *Specification for Wellhead and Tree Equipment*

ANSI ¹/ASQ Z1.4 ², *Sampling Procedures and Tables for Inspection by Attributes*

ASME Boiler and Pressure Vessel Code ³, *Section II—Materials, Part C—Specifications for Welding Rods, Electrodes, and Filler Metals*

ASME Boiler and Pressure Vessel Code, *Section IX—Qualification Standard for Welding, Brazing, and Fusing Procedures: Welders; Brazers; and Welding, Brazing, and Fusing Operators*

ASNT SNT-TC-1A ⁴, *Personnel Qualification and Certification in Nondestructive Testing*

¹ American National Standards Institute, 1899 L Street, NW, Washington, DC 20036, www.ansi.org.

² American Society for Quality, 600 North Plankinton Avenue, Milwaukee, Wisconsin 53203, www.asq.org.

³ American Society of Mechanical Engineers, Two Park Avenue, New York, New York 10016, www.asme.org.

⁴ American Society for Nondestructive Testing, 1201 Dublin Road, Suite G04, Columbus, Ohio 43215, www.asnt.org.