

# Pipeline SCADA Security

API STANDARD 1164  
SECOND EDITION, JUNE 2009

REAFFIRMED, OCTOBER 2016



AMERICAN PETROLEUM INSTITUTE

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## Pipeline Segment

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## Foreword

This standard on SCADA security provides guidance to the operators of oil and gas liquids pipeline systems for managing SCADA system integrity and security. The use of this document is not limited to pipelines regulated under Title 49 *CFR* 195.1, but should be viewed as a listing of best practices to be employed when reviewing and developing standards for a SCADA system. This document embodies the API's *Security Guidelines for the Petroleum Industry*. This guideline is specifically designed to provide the operators with a description of industry practices in SCADA security, and to provide the framework needed to develop sound security practices within the operator individual companies. It is important that operators understand system vulnerability and risks when reviewing the SCADA system for possible system improvements.

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- those practices for which engineering judgment is required;
- those practices which are preferred, but for which operators may determine that alternative practices are equally or more effective.

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# Pipeline SCADA Security

## 1 Scope

This document is structured so that the main body provides the high-level view of holistic security practices. The annexes provide further details and technical guidance. Reviewing the main body of this document and following the guidance set forth in the annexes assists in creating inherently secure operations. Implementation of this standard, to advance supervisory control and data acquisition (SCADA) cyber security, is not a simple process or one-time event, but a continuous process. The overall process could take years to implement correctly depending on the complexity of the SCADA system. Additionally, the process would optimally be started as part of a SCADA upgrade project and use this standard to “design in” security as an element of the new system.

### 1.1 Purpose and Objectives

The goal of an operator is to control the pipeline in such a way that there are no adverse effects on employees, the environment, the public, or the customers as a result of actions by the operator, or by other parties. This SCADA security program provides a means to improve the security of the pipeline SCADA operation by:

- analyzing vulnerabilities of the SCADA system that can be exploited by unauthorized entities,
- listing the processes used to identify and analyze the SCADA system vulnerabilities to unauthorized attacks,
- providing a comprehensive list of practices to harden the core architecture,
- providing examples of industry best practices.

### 1.2 Roles and Responsibilities

The operator’s senior management shall implement a program of SCADA security for their organization to identify accountability for all aspects of SCADA security at every organizational level. The SCADA security program scope should include the operator’s organization, business partners, vendors, and external suppliers of SCADA products and services for the SCADA system. The SCADA security program should document the SCADA security plan, identify the roles and responsibilities of security professionals and practitioners who will implement policies and procedures, and provide for the coordination of security efforts in the SCADA domain with the cyber security activities of the entire organization. The SCADA security program shall be designed and communicated so that all personnel who have actual or potential impact on the security of the SCADA system are fully informed of their security roles and responsibilities, and receive adequate training to complete their tasks securely. The SCADA security program should be designed to ensure the organization’s ongoing implementation of industry best practices in cyber security and compliance with all relevant standards.

## 2 Definition and Acronyms

### 2.1 Definitions

For the purposes of this standard the following definitions apply.

#### 2.1.1 Access control list ACL

A list of permissions attached to an object. The list specifies who or what is allowed to access the object and what operations are allowed to be performed on the object.