

# Oilfield Hammer Unions

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## Contents

	Page
<b>1</b> Scope.....	1
<b>1.1</b> Purpose .....	1
<b>1.2</b> Applicability .....	1
<b>1.3</b> Service Conditions .....	1
<b>1.4</b> Hammer Union Assembly Nomenclature .....	1
<b>2</b> Normative References .....	3
<b>3</b> Terms, Definitions, and Abbreviations .....	4
<b>3.1</b> Terms and Definitions .....	4
<b>3.2</b> Abbreviations .....	6
<b>4</b> Design and Performance—General Requirements .....	7
<b>4.1</b> Service Conditions .....	7
<b>4.2</b> Miscellaneous Design Information .....	8
<b>5</b> Materials .....	9
<b>5.1</b> General .....	9
<b>5.2</b> Segment Retainer Ring .....	9
<b>5.3</b> Resilient Seal .....	9
<b>5.4</b> Metallic Pressure-containing and Pressure-retaining Parts .....	9
<b>6</b> Dimensional Requirements .....	12
<b>7</b> Quality Control .....	25
<b>7.1</b> General .....	25
<b>7.2</b> Measuring and Testing Equipment .....	25
<b>7.3</b> Quality Control Personnel Qualifications .....	25
<b>7.4</b> Quality Control Requirements .....	25
<b>7.5</b> Quality Control Records Requirements .....	27
<b>8</b> Part Marking .....	29
<b>8.1</b> Marking Requirements .....	29
<b>9</b> Storing and Shipping .....	30
<b>9.1</b> Corrosion Prevention .....	30
<b>9.2</b> Sealing-surface Protection .....	30
<b>9.3</b> Threads .....	30
<b>9.4</b> Loose Non-metallic Materials .....	30
Annex A (informative) Reference Geometry .....	31
Annex B (normative) Analysis Methodology for ACME Thread Root Modification .....	39
Bibliography .....	42

# Contents

Page

## Figures

1	Typical Removable Nut Hammer Union Assembly .....	2
2	Typical Non-removable Nut Hammer Union Assembly .....	3
3	Female End Connector .....	13
4	Removable Male End Connector Style 1 .....	15
5	Removable Male End Connector Style 2 .....	16
6	Non-removable Male End Connector Style 1 .....	18
7	Non-removable Male End Connector Style 2 .....	19
8	Union Nut .....	21
9	Nut Retainer Segments .....	23
A.1	Union Seals without Integral Anti-extrusion Ring .....	31
A.2	Union Seals with Integral Anti-extrusion Ring, Style 1 and Style 2 .....	34
A.3	Modified Sealing Flanks for NPST Union Seals .....	37
A.4	Retainer Segment Snap Ring Geometry .....	37
A.5	Dimensions for Figure A.5 Retainer Segment Rear Edge Break .....	38
B.1	Cross-section of Model Geometry with Boundary Conditions and Loads .....	40

## Tables

1	Pressure Rating for Union Figure Number and Service .....	7
2	Temperature Ratings for Metallic Parts .....	8
3	Tolerances, Unless Otherwise Stated .....	8
4	Material Property Requirements for Metallic Pressure-containing and Pressure-retaining Parts .....	10
5	Charpy V-notch Impact Requirements 0.394 in. (10 mm) × 0.394 in. (10 mm) .....	11
6	Adjustment Factors for Sub-size Impact Specimens .....	12
7	Dimensional Requirements for Female End Connector .....	14
8	Dimensional Requirements for Removable Male End Connector Style 1 .....	15
9	Dimensional Requirements for Removable Male End Connector Style 2 .....	17
10	Dimensional Requirements for Non-removable Male End Connector Style 1 .....	18
11	Dimensional Requirements for Non-removable Male End Connector Style 2 .....	20
12	Dimensional Requirements for Union Nut .....	22
13	Dimensional Requirements for Nut Retainer Segments .....	24
14	Minimum Marking Requirements and Locations .....	29
A.1	Dimensions for Figure A.1 Union Seals without Anti-extrusion Ring .....	32
A.2	Dimensions for Figure A.2, Style 1 Union Seals With Anti-extrusion Ring .....	35
A.3	Dimensions for Figure A.2, Style 2 Union Seals With Anti-extrusion Ring .....	36
A.4	Dimensions for Figure A.4 Retainer Segment Snap Rings .....	37
A.5	Dimensions for Figure A.5 Retainer Segment Rear Edge Break .....	38
B.1	Default Material Properties for Analysis .....	40

# Oilfield Hammer Unions

## 1 Scope

### 1.1 Purpose

This standard specifies minimum requirements for the dimensional and functional interchangeability, design, materials, inspection, marking, storing, and shipment of hammer union parts and assemblies for use in the petroleum and natural gas industries.

This standard does not address the manner (i.e. integral, weld or thread) in which hammer unions are attached to other parts. Requirements for repair and remanufacture of hammer union parts are not included in this standard.

**WARNING** Hammer unions manufactured under the requirements of this standard are only to be considered interchangeable with hammer unions also manufactured to the requirements of this standard. Hammer unions manufactured under the requirements of this standard are assumed to not be interchangeable with hammer unions not conforming to this standard.

### 1.2 Applicability

This standard is applicable only to the following figures, nominal sizes, temperatures, and service conditions of hammer unions:

- Figure Numbers: 602, 1002, and 1502
  - Nominal Size: 1 in., 1.5 in., 2 in., 3 in., and 4 in.
- Figure Numbers: 2002 and 2202
  - Nominal Size: 2 in. and 3 in.
- Temperature Range: -75 °F to 250 °F (-60 °C to 121 °C)
- Service: Standard and Sour Service

This standard is only applicable to surface installations that are not intended to be insulated, buried, or otherwise denied direct exposure to atmosphere.

### 1.3 Service Conditions

This standard defines service and operating conditions in terms of pressure, temperature, and sour classification for the retained fluids.

### 1.4 Hammer Union Assembly Nomenclature

Figure 1 and Figure 2 are examples of hammer unions types within the scope of this standard. Typical figure callouts in this standard are nominal size and figure (e.g. 3" Figure 1502).