

# Coiled Tubing

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## Contents

	Page
1 Scope .....	1
2 References .....	1
3 Definitions .....	3
4 Information to be Supplied by the Purchaser .....	8
4.1 Mandatory Purchaser Requirements .....	8
4.2 Optional Purchaser Requirements and Requirements Subject to Agreement .....	9
5 Processes of Manufacture and Material .....	10
5.1 General .....	10
5.2 Types of Welds .....	10
5.3 Welding Processes .....	10
5.4 Heat Treatment .....	11
5.5 Traceability .....	11
6 Material Requirements .....	11
6.1 Chemical Requirements .....	11
6.2 Mechanical Properties .....	12
7 Dimensions, Masses per Unit Length, Lengths, Defects, and End Finishes .....	13
7.1 General .....	13
7.2 Length of Strings and Sections of Strings .....	14
7.3 Diameter .....	14
7.4 Wall Thickness .....	14
7.5 Mass per Unit Length .....	15
7.6 Tube-to-tube Welds .....	15
7.7 Workmanship and Defects .....	15
7.8 End Finishes .....	16
8 Testing .....	16
8.1 Test Equipment—Accuracy of Measuring Instruments .....	16
8.2 Testing of Chemical Composition—Chemical Analysis Sampling Frequency .....	17
8.3 Testing of Mechanical Properties .....	17
8.4 Hydrostatic Tests .....	19
8.5 Drift (Gauge Ball) Testing .....	21
9 Test Methods .....	21
9.1 Chemical Analysis .....	21
9.2 Tensile Test .....	21
9.3 Microhardness Test .....	21
9.4 Grain Size Determination .....	22
9.5 Charpy V-Notch Test .....	22
10 Nondestructive Inspection .....	23
10.1 General .....	23
10.2 NDE Reference Standards Demonstration .....	23
10.3 Qualification of Personnel .....	23
10.4 Standard Practices for Inspection .....	23
10.5 Methods of Nondestructive Inspection .....	23
10.6 Radiographic Inspection of Skelp End Welds and Tube-to-tube Welds .....	24
10.7 Inspection of Welds by Other Nondestructive Test Methods .....	25

## Contents

	Page
10.8 Ultrasonic and Electromagnetic Inspection of the Seam Weld.....	25
10.9 Magnetic Particle and Liquid Penetrant Inspection.....	27
10.10 Disposition of Defects and Imperfections .....	28
11 Invalidation of Tests .....	28
11.1 Defective Tensile Test Specimens .....	28
11.2 Defective Mechanical Test Specimens .....	28
12 Retests .....	28
12.1 Chemistry Recheck Analyses .....	28
12.2 Tensile Retest .....	29
12.3 Flattening Retest .....	29
12.4 Flaring Retest.....	29
12.5 Hardness Retests .....	29
12.6 Fracture Toughness Test Retests .....	30
13 Marking .....	30
13.1 General.....	30
13.2 Sequence of Markings.....	30
13.3 Length .....	31
14 Coating and Protection .....	31
14.1 Coatings.....	31
14.2 Protection from Corrosion .....	31
15 Document Control and Retention.....	32
15.1 General.....	32
15.2 Certification .....	32
15.3 Retention of Records .....	31
Annex A (normative) Tables.....	33
Annex B (normative) Requirements for Tube-to-tube Welding of Coiled Tubing.....	52
Annex C (normative) Skelp-end and Tube-to-tube Welding Procedure Specification .....	53
Annex D (normative) Supplementary Requirements.....	54
Annex E (normative) Purchaser Inspection .....	59
Annex F.....	60
Annex G (information) Coiled Tubing Shipping and Service Reels .....	61
Annex H (normative) SI Conversion Procedure.....	63
Bibliography .....	66
Figures	
1 Full Section Specimen .....	17
2 Strip Specimen .....	18
3 Orientation of Tensile Test Strip Specimen .....	18
4 Through-wall Hardness Test Impression Locations .....	22
5 NDT Reference Indicators .....	26

## Contents

Page

### Tables

A.1	Chemical Requirements (mass percent) .....	26
A.2	Tensile Requirements .....	27
A.3	Elongation Table—Normative .....	34
A.4	Flattening Requirements .....	37
A.5	Coiled Tubing Dimensions, Masses per Unit Length and Test Pressures (U.S. Customary Units) .....	38
A.6	Coiled Tubing Dimensions, Masses per Unit Length, and Hydrostatic Test Pressures (SI Units) .....	42
A.7	Tolerances $a$ for Diameter at Tubing Body .....	45
A.8	Tolerances for Wall Thickness .....	45
A.9	Maximum Depth of Trim .....	45
A.10	Gauge Ball Drift Dimensions and Standoff .....	46
A.11	ASTM Image Quality Indicator .....	49
A.12	ISO Wire 4 Percent Image Quality Indicators .....	50
A.13	ISO Wire 2 Percent Image Quality Indicators .....	50
A.14	Acceptance Limits .....	51
A.15	Retention of Records .....	51
G.1	Spooling Radius Ratio for Tubing on Various Core Diameter Reels .....	62

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# Coiled Tubing

## 1 Scope

This specification covers the manufacturing, inspection, and testing of all carbon and low alloy steel coiled tubing in Grades CT70, CT80, CT90, CT100 and CT110, in the designations and wall thicknesses given in Table A.5, that can be used as work strings, completion strings, and static installations in oil and gas wells. Coiled tubing may be ordered to this specification.

Coiled tubing is manufactured using the continuously milled process. This specification does not cover the joining of seamless or welded tubing segments in lengths less than 200 ft (61 m).

Tubing of a higher grade is not to be substituted for tubing ordered as a lower grade without purchaser approval.

In the dimensional tables herein, coiled tubing is designated by outside diameter, expressed to the thousandth of an inch (0.1 mm), with OD sizes ranging from 0.750 in. (19.1 mm) through 3 1/2 in. (88.9 mm).

Both U.S. Customary units and SI units are shown in this document. Annex H covers specific information about conversion factors and rounding procedures.

The suitability of the coiled tubular products made to this specification for use in environments containing hydrogen sulfide (H<sub>2</sub>S) is outside of the scope of this document. It is the responsibility of the purchaser (and/or the user) of coiled tubing to determine the level of resistance to sour service damage mechanisms such as sulfide stress cracking necessary for the end use of the tubing.

## 2 References

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Requirements of other standards included by reference in this specification are essential to the safety and interchangeability of the equipment produced.

Other nationally or internationally recognized standards shall be submitted to and approved by API for inclusion in this specification prior to their use as equivalent standards.

API Technical Report 5C3, *Technical Report on Equations and Calculations for Casing, Tubing, and Line Pipe used as Casing or Tubing; and Performance Properties Tables for Casing and Tubing*

API Specification 5LCP, *Specification for Coiled Line Pipe*

API Recommended Practice 5SI, *Recommended Practice for Purchaser Representative Surveillance and/or Inspection at the Supplier*

API Standard 5711, *Imperfection Technology*

API Standard 1104, *Welding of Pipelines and Related Facilities*

ASME Boiler and Pressure Vessel Code<sup>1</sup>, Section IX, *Welding and Brazing Qualifications*

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<sup>1</sup> ASME International, 3 Park Avenue, New York, New York 10016-5990, www.asme.org.