

Recommended Practice on Application Care, and use of Wire Rope for Oil Field Service

API RECOMMENDED PRACTICE 9B
TWELFTH EDITION, JUNE 2005



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Upstream Segment

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Recommended Practice on Application Care, and use of Wire Rope for Oil Field Service

1 Scope

1.1 This recommended practice covers typical wire rope applications for the oil and gas industry.

1.2 Typical practices in the application of wire rope to oil field service are indicated in Table 1, which shows the sizes and constructions commonly used. Because of the variety of equipment designs, the selection of other constructions than those shown is justifiable.

1.3 In oilfield service, wire rope is often referred to as wire line or cable. For the purpose of clarity, these various expressions are incorporated in this recommended practice.

2 References

API

- Spec 4F *Specification for Drilling and Well Servicing Structure*
- Spec 8A *Specification for Drilling and Production Hoisting Equipment*
- Spec 8C *Specification for Drilling and Production Hoisting Equipment*
- Spec 9A *Specification for Wire Rope*

ASTM¹

- B-6 *Standard Specification for Zinc*

3 Field Care and Use of Wire Rope

3.1 HANDLING ON REEL

3.1.1 *Use of Binding or Lifting Chain.* When handling wire rope on a reel with a binding or lifting chain, wooden blocks should always be used between the rope and the chain to prevent damage to the wire or distortion of the strands in the rope.

3.1.2 *Use of Bars.* Bars for moving the reel should be used against the reel flange, and not against the rope.

3.1.3 *Sharp Objects.* The reel should not be rolled over or dropped on any hard, sharp object in such a manner that the rope will be bruised or nicked.

3.1.4 *Dropping.* The reel should not be dropped from a truck or platform. This may cause damage to the rope as well as break the reel.

3.1.5 *Mud, Dirt, or Cinders.* Rolling the reel in or allowing it to stand in any medium harmful to steel such as mud, dirt, or cinders should be avoided. Planking or cribbing will be of assistance in handling the reel as well as in protecting the rope against damage.

3.1.6 *Lifting the Reel.* The preferred method for lifting a reel with slings is to use a spreader bar that is of sufficient length to keep the sling legs from contacting the reel. This will prevent the flanges of the reel from being bent, distorted, broken or damaged in any way by the slings.

3.1.7 *Shaft through Arbor Holes.* When lifting reels of wire rope, care must be taken that the shaft through the reel is of adequate length for the task, plus its wall thickness and diameter are of sufficient strength and size respectively to safely support the weight without damaging the center holes of the two flanges of the reel.

3.2 HANDLING DURING INSTALLATION

3.2.1 *Stringing of Blocks.* Blocks should be strung to give a minimum of wear against the sides of sheave grooves.

3.2.2 *Changing Lines and Cutoff.* It is good practice in changing lines to suspend the traveling block from the crown on a single line. This tends to limit the amount of rubbing on guards or spacers, as well as chances for kinks. This practice is also very effective in pull-through and cut-off procedure.

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