

Process Valve Qualification Procedure

API RECOMMENDED PRACTICE 591
FIFTH EDITION, FEBRUARY 2014



AMERICAN PETROLEUM INSTITUTE

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Process Valve Qualification Procedure

1 Scope

This recommended practice (RP) provides recommendations for evaluation of a manufacturer's valve construction and quality management system for the purpose of determining a manufacturer's capability to provide new valves manufactured in accordance with the applicable standards listed in Section 2.

Qualification of valves under this RP is "manufacturing facility specific" and does not cover valves manufactured by other manufacturing facilities, whether owned by the same manufacturer or a third party.

2 Normative References

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

API RP 578, *Material Verification Program for New and Existing Alloy Piping Systems*

API 594, *Check Valves: Flanged, Lug, Wafer, and Butt-welding*

API 598, *Valve Inspection and Testing*

API 599, *Metal Plug Valves—Flanged, Threaded and Welding Ends*

API 600, *Bolted Bonnet Steel Gate Valves for Petroleum and Natural Gas Industries*

API 602, *Steel Gate, Globe and Check Valves for Sizes DN 100 and Smaller for the Petroleum and Natural Gas Industries*

API 603, *Corrosion-resistant, Bolted Bonnet Cast Valves—Flanged and Welding End*

API 607, *Fire Test for Quarter-turn Valves and Valves Equipped with Nonmetallic Seats*

API 608, *Metal Ball Valves—Flanged, Threaded, and Butt-welding Ends*

API 609, *Butterfly Valves: Double Flanged, Lug- and Wafer-type*

API 623, *Steel Globe Valves—Flanged and Butt-welding Ends, Bolted Bonnets*

API 624, *Type Restriction of Rising Stem Valves Equipped with Flexible Graphite Packing for Fugitive Emissions*

ASME B1.1, *Unified Inch Screw Threads (UN & UNR Thread Form)*

ASME B1.5, *Pipe Flanges and Flanged Fittings NPS 1/2 through NPS 24 Metric/Inch Standard*

ASME B16.10, *Face-to-Face and End-to-End Dimensions of Valves*

ASME B16.11, *Forged Fittings, Socket-Welding and Threaded*

ASME B16.25, *Buttwelding Ends*

¹ ASME International, 3 Park Avenue, New York, New York 10016-5990, www.asme.org.