

# Mooring Integrity Management

API RECOMMENDED PRACTICE 2MIM  
FIRST EDITION, SEPTEMBER 2019



AMERICAN PETROLEUM INSTITUTE

## Special Notes

API publications necessarily address problems of a general nature. With respect to particular circumstances, local, state, and federal laws and regulations should be reviewed.

Neither API nor any of API's employees, subcontractors, consultants, committees, or other assignees make any warranty or representation, either express or implied, with respect to the accuracy, completeness, or usefulness of the information contained herein, or assume any liability or responsibility for any use, or the results of such use, of any information or process disclosed in this publication. Neither API nor any of API's employees, subcontractors, consultants, or other assignees represent that use of this publication would not infringe upon privately owned rights.

API publications may be used by anyone desiring to do so. Every effort has been made by the Institute to ensure the accuracy and reliability of the data contained in them; however, the Institute makes no representation, warranty, or guarantee in connection with this publication and hereby expressly disclaims any liability or responsibility for loss or damage resulting from its use or for the violation of any authorities having jurisdiction with which this publication may conflict.

API publications are published to facilitate the broad availability of proven, sound engineering and operating practices. These publications are not intended to obviate the need for applying sound engineering judgment regarding when and where these publications should be utilized. The formulation and publication of API publications is not intended in any way to inhibit anyone from using any other practices.

Users of this recommended practice should not rely exclusively on the information contained in this document. Sound business, scientific, engineering, and safety judgment should be used in employing the information contained herein.

Copyright © 2019 American Petroleum Institute. All rights reserved. No part of this work may be reproduced, translated, stored in a retrieval system, or transmitted by any means, electronic, mechanical, photocopying, recording, or otherwise, without prior written permission from the publisher. Contact the Publisher, API Publishing Services, 200 Massachusetts Avenue, NW, Washington, DC 20001.

## Foreword

Nothing contained in any API publication is to be construed as granting any right, by implication or otherwise, for the manufacture, sale, or use of any method, apparatus, or product covered by letters patent. Neither should anything contained in the publication be construed as insuring anyone against liability for infringement of letters patent.

The verbal forms used to express the provisions in this document are as follows.

Shall: As used in a standard, “shall” denotes a minimum requirement in order to conform to the standard.

Should: As used in a standard, “should” denotes a recommendation or that which is advised but not required in order to conform to the standard.

May: As used in a standard, “may” denotes a course of action permissible within the limits of a standard.

Can: As used in a standard, “can” denotes a statement of possibility or capability.

This document was produced under API standardization procedures that ensure appropriate notification and participation in the developmental process and is designated as an API standard. Questions concerning the interpretation of the content of this publication or comments and questions concerning the procedures under which this publication was developed should be directed in writing to the Director of Standards, American Petroleum Institute, 200 Massachusetts Avenue, NW, Washington, DC 20001. Requests for permission to reproduce or translate all or any part of the material published herein should also be addressed to the director.

Generally, API standards are reviewed and revised, reaffirmed, or withdrawn at least every five years. A one-time extension of up to two years may be added to this review cycle. Status of the publication can be ascertained from the API Standards Department, telephone (202) 682-8000. A catalog of API publications and materials is published annually by API, 200 Massachusetts Avenue, NW, Washington, DC 20001.

Suggested revisions are invited and should be submitted to the Standards Department, API, 200 Massachusetts Avenue, NW, Washington, DC 20001, [standards@api.org](http://standards@api.org).

## Contents

	Page
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative References</b> .....	<b>1</b>
<b>3 Terms, Definitions, and Abbreviations</b> .....	<b>1</b>
<b>3.1 Terms and Definitions</b> .....	<b>1</b>
<b>3.2 Abbreviations</b> .....	<b>5</b>
<b>4 Mooring Integrity Management Process</b> .....	<b>6</b>
<b>4.1 General</b> .....	<b>6</b>
<b>4.2 Mooring Integrity Management Overview</b> .....	<b>6</b>
<b>4.3 Data</b> .....	<b>8</b>
<b>4.4 Evaluation</b> .....	<b>9</b>
<b>4.5 Strategy</b> .....	<b>13</b>
<b>4.6 Process</b> .....	<b>15</b>
<b>5 Inspection and Monitoring</b> .....	<b>17</b>
<b>5.1 General</b> .....	<b>17</b>
<b>5.2 Inspections</b> .....	<b>17</b>
<b>5.3 Monitoring</b> .....	<b>20</b>
<b>6 Assessment Process</b> .....	<b>21</b>
<b>6.1 General</b> .....	<b>21</b>
<b>6.2 Simplified Assessment</b> .....	<b>21</b>
<b>6.3 Design Assessment</b> .....	<b>23</b>
<b>7 Assessment Methods</b> .....	<b>24</b>
<b>7.1 General</b> .....	<b>24</b>
<b>7.2 Assessment Initiators</b> .....	<b>25</b>
<b>7.3 Assessment Information</b> .....	<b>25</b>
<b>7.4 Implementation Feasibility</b> .....	<b>27</b>
<b>7.5 Risk Assessment</b> .....	<b>27</b>
<b>7.6 Performance Criteria</b> .....	<b>27</b>
<b>8 Risk Reduction</b> .....	<b>28</b>
<b>Annex A (informative) Commentary—Additional Information and Guidance</b> .....	<b>29</b>
<b>Annex B (informative) Mooring Integrity Management System Objectives</b> .....	<b>35</b>
<b>Annex C (informative) Causes of Failure</b> .....	<b>37</b>
<b>Annex D (informative) Incident Response Planning</b> .....	<b>47</b>
<b>Annex E (informative) Inspection Methods and Objectives</b> .....	<b>55</b>
<b>Bibliography</b> .....	<b>72</b>
<b>Figures</b>	
<b>Physical Interfaces between API IM Standards</b> .....	<b>vii</b>
<b>1 IM Process Map</b> .....	<b>7</b>
<b>2 Steps in the IM Process</b> .....	<b>8</b>
<b>3 Risk Categorization Matrix Example</b> .....	<b>11</b>
<b>4 Mooring Damage Assessment Process</b> .....	<b>22</b>

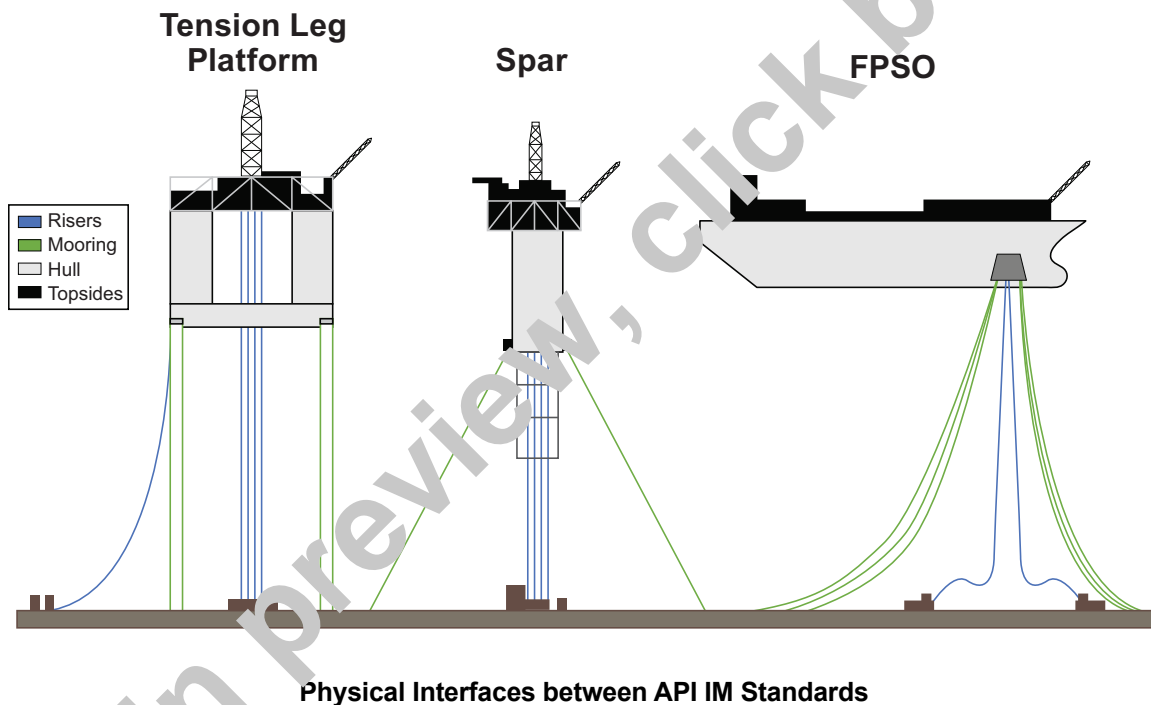
	Page
<b>A.1 Example System Block Diagram (SBD) for an RTM Mooring System</b> .....	<b>30</b>
<b>C.1 Rate of Failure per Line per Exposed Year</b> .....	<b>37</b>
<b>C.2 Failure Causes Chain and Wire Rope</b> .....	<b>37</b>
<b>C.3 Failure Location by Component Type</b> .....	<b>38</b>
<b>C.4 Introduction of Causes of Failure</b> .....	<b>39</b>
<b>E.1 Vessel Navigation around Mooring Line</b> .....	<b>63</b>
<b>E.2 Example Inspection Work Pack (Sheet 1 of 3)</b> .....	<b>65</b>
<b>E.3 Example Inspection Work Pack (Sheet 2 of 3)</b> .....	<b>66</b>
<b>E.4 Example Inspection Work Pack (Sheet 3 of 3)</b> .....	<b>67</b>
<b>E.5 Example Inspection Checklist</b> .....	<b>68</b>
 <b>Tables</b>	
<b>B.1 Mooring IM Objectives by Project Phase</b> .....	<b>35</b>
<b>C.1 Material and Configuration-based Vulnerabilities</b> .....	<b>41</b>
<b>C.2 Event-based Causes of Failure</b> .....	<b>42</b>
<b>C.3 Indications of Degradation Causes</b> .....	<b>43</b>
<b>E.1 Inspection Methods</b> .....	<b>56</b>
<b>E.2 Inspection Method Requirements</b> .....	<b>59</b>

## Introduction

This recommended practice (RP) is one of three additions to API's portfolio of offshore floating structures standards that address integrity management (IM) of floating systems (API 2FSIM), mooring systems (API 2MIM), and riser systems (API 2RIM).

This RP is intended to be used by owners and engineers in the development, implementation, and delivery of a process to maintain system integrity of floating production systems (FPSs), *not* including tension leg platforms (TLPs). The specifications, procedures, and guidance provided herein are based on internationally recognized industry standards and on global industry best practices.

API's existing suite of recommended practices such as API 2FPS, API 2T, API 2SK, API 2RD, and API 2MIM address several aspects of life cycle integrity management expectations, and the three new standards add to that suite by capturing experiences from owners, operators, integrity management specialists, recognized classification societies (RCSs), and regulators, establishing a common framework for IM for FPSs. The figure below depicts the interfaces between the hull and mooring and risers for various types of FPSs and the IM standard that addresses the specific systems.



Implementation of effective integrity management for floating systems requires an understanding of the interfaces between the hull, mooring, and risers and how they translate to stewardship of IM activities in the field. The new standards have been developed with the objective of recognizing and identifying key interfaces, and they emphasize the criticality of a systems level approach.

By having a consistent systems level approach and by pursuing a risk-based framework to develop, evaluate, plan, and implement an integrity management program for a floating system, the user can tailor the IM program around the unique design drivers, in-service and operating conditions while conforming to the owner's organizational safety, health and environment risk management policies and regulatory requirements.

# Mooring Integrity Management

## 1 Scope

This recommended practice (RP) provides guidance for the integrity management (IM) of mooring systems connected to a permanent floating production system (FPS) used for the drilling, development, production, and/or storage of hydrocarbons in offshore areas. The scope of this RP extends from the anchor to the connection to the floating unit (e.g. chain stopper) and includes components critical to the mooring system (e.g. turret bearings, fairleads, chain stoppers, anchors, suction piles).

Specific guidance is provided for the inspection, monitoring, evaluation of damage, fitness-for-service assessment, risk reduction, mitigation planning, and the process of decommissioning. This RP incorporates and expands on the IM recommendations found in API 2I and API 2SK. In the event of any discrepancy between API 2M, API 2I, and API 2I/API 2SK, API 2I/API 2SK will govern.

This RP is not intended for:

- structural steelwork of turret systems and TLP tendons, which are addressed by API 2FSM;
- thrusters, power generation, or control system;
- mobile offshore drilling unit (MODU) or other temporary moorings that are deployed and retrieved frequently;
- vessels holding station via a dynamic positioning (DP) system, without the use of mooring.

## 2 Normative References

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any addenda) applies.

API Recommended Practice 2I, *In-service Inspection of Mooring Hardware for Floating Structures*

API Recommended Practice 2SM, *Design, Manufacture, Installation, and Maintenance of Synthetic Fiber Rope for Offshore Mooring*

## 3 Terms, Definitions, and Abbreviations

For the purposes of this document, the following terms and definitions apply.

### 3.1 Terms and Definitions

#### 3.1.1

##### **anomaly**

An observation or finding indicating the possibility that a certain parameter could be outside an acceptable design or performance threshold.

#### 3.1.2

##### **assessment**

A technical review process triggered by an assessment initiator (as identified during an evaluation) to demonstrate that a system or structure is fit-for-service or to determine the need for risk reduction.

#### 3.1.3

##### **assessment initiator**

Changes in mooring condition or operating experience, such as storms, which require an existing mooring to undergo an assessment to demonstrate fitness-for-service.