NEMA Standards Publication

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American National Standard for Electrical Intermediate Metal Conduit

National Electrical Manufacturers Association

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Secretariat:

National Electrical Manufacturers Association

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Foreword (This Foreword is not part of American National Standard C80.6-2018)

This standard was developed by the Accredited Standards Committee on Raceways for Electrical Wiring Systems, ASC C80. The objective of the committee is to produce a comprehensive specification that would establish uniform dimensions and standard construction requirements for Electrical Steel Metal Conduit, Electrical Metallic Tubing, Electrical Intermediate Metal Conduit and Electrical Rigid Aluminum Conduit raceway products and their associated components.

The standard was originally approved in 1986 and revised in 1994 and 2005.

Suggestions for improvement of this standard will be welcomed. They should be sent to:

Senior Technical Director, Operations
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1300 North 17th Street, Suite 900
Arlington, VA 22209.

This standard was processed and approved for submittal to ANSI by the Accredited Standards Committee on Raceways for Electrical Wiring Systems, C80. Committee approval of the standard does not necessarily imply that all committee members voted for its approval. At the time it approved this standard, the C80 Committee had the following members:

Jay Burris, Chairman
Raymond Horner, Vice-Chairman
Muhammad Ali, Secretary

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UL, LLC.	D. Gerstetter
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The following members of the NEMA Steel Conduit & Electrical Metallic Tubing (05RN) - Codes/Communications/ Technical Committee worked on this standard prior to its publication:

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1 Scope

This standard covers the requirements for steel electrical intermediate metal conduit for use as a raceway for wires or cables of an electrical system. Finished conduit is produced in nominal 10 ft. (3.05 m) lengths, threaded on each end with one coupling attached. It is protected on the exterior surface with a metallic zinc coating or an alternate corrosion protection coating (See UL 1242 for alternate corrosion-resistant coating(s) requirements) and on the interior surface with a zinc or organic coating.

This standard also covers conduit couplings, elbows, and conduit lengths other than 10 ft. (3.05 m). Properly assembled systems of conduit, couplings, elbows, and nipples manufactured in accordance with this standard, and other identified fittings, provide for the electrical continuity required of an equipment grounding conductor.

2 Normative References

The following standards contain provisions which, through reference in this text, constitute requirements of this American National Standard. At the time of this publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this American National Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below unless otherwise specified.

ANSI/ASME B1.20.1, *Pipe Threads, General Purpose (Inch) 2013*

ASTM A 239-14, *Standard Practice for Locating the Thinnest Spot in a Zinc (Galvanized) Coating on Iron* or *Steel Articles.*

ASTM B 499-09 (2014), *Standard Test Method for Measurement of Coating Thicknesses by the Magnetic Method: Nonmagnetic Coatings on Magnetic Basis Metals*

UL 1242-2014, *Electrical Intermediate Metal Conduit—Steel*

3 Definitions

3.1 alternate corrosion resistant coating (ACRC): A coating(s), other than one consisting solely of zinc, which, upon evaluation, has demonstrated the ability to provide the level of corrosion resistance required on the exterior of the conduit. It is not prohibited that the coatings include zinc. (See UL 1242 - 2014)

3.2 elbow: A manufactured curved section of IMC threaded on each end.

3.3 electrical intermediate metal conduit (IMC): A threadable steel raceway of circular cross-section designed for the physical protection and routing of conductors and cables and use as an equipment grounding conductor.

3.4 finished conduit: A straight length of IMC with one coupling attached.

3.5 straight conduit: A straight length of IMC without a coupling

3.6 threaded coupling: .An internally threaded steel cylinder for joining together the components of an IMC system.