



ANSI/NEMA C18.2M Part 2-2014

American National
Standard for Portable
Rechargeable Cells and
Batteries-Safety
Standard



National Electrical Manufacturers Association
1300 North 17th Street, Suite 900 • Rosslyn, VA 22209
www.NEMA.org

Currently in preview, click buy full version





ANSI C18.2M, Part 2-2014
Revision of
ANSI C18.2M, Part 2-2007

American National Standard
**for Portable Rechargeable
Cells and Batteries—
Safety Standard**

Secretariat:

National Electrical Manufacturers Association
1300 N 17th St., Suite 900
Rosslyn, VA 22209

Approved: March 28, 2014
Published: June 20, 2014

American National Standards Institute, Inc.

NOTICE AND DISCLAIMER
(ANSI Accredited Standards Committee)

The information in this publication was considered technically sound by the consensus of persons engaged in the development and approval of the document at the time it was developed. Consensus does not necessarily mean that there is unanimous agreement among every person participating in the development of this document.

ANSI standards, of which the document contained herein is one, are developed through a voluntary consensus standards development process. This process brings together volunteers and/or seeks out the views of persons who have an interest in the topic covered by this publication. As Secretary of the ANSI Accredited Standards Committee, NEMA administers the process in accordance with the procedures of the American National Standards Institute to promote fairness in the development of consensus. As a publisher of this document, NEMA does not write the document and it does not independently test, evaluate or verify the accuracy or completeness of any information or the soundness of any judgments contained in its standards and guideline publications.

NEMA disclaims liability for any personal injury, property or other damages of any nature whatsoever, whether special, indirect, consequential or compensatory, directly or indirectly resulting from the publication, use of, application, or reliance on this document. NEMA disclaims and makes no guaranty or warranty, express or implied, as to the accuracy or completeness of any information published herein, and disclaims and makes no warranty that the information in this document will fulfill any of your particular purposes or needs. NEMA does not undertake to guarantee the performance of any individual manufacturer's or seller's products or services by virtue of this standard or guideline.

In publishing and making this document available, NEMA is not undertaking to render professional or other services for or on behalf of any person or entity. Nor is NEMA undertaking to perform any duty owed by any person or entity to someone else. Anyone using this document should rely on his or her own independent judgment or, as appropriate, seek the advice of a competent professional in determining the exercise of reasonable care in any given circumstances. Information and other standards on the topic covered by this publication may be available from other sources, which the user may wish to consult for additional views or information not covered by this publication.

NEMA has no power, nor does it undertake to police or enforce compliance with the contents of this document. NEMA does not certify, test or inspect products, designs or installations for safety or health purposes. Any certification or other statement of compliance with any health or safety-related information in this document shall not be attributable to NEMA and is solely the responsibility of the certifier or maker of the statement.

American National Standard

Approval of an American National Standard requires verification by ANSI that the requirements for due process, consensus, and other criteria for approval have been met by the standards developer.

Consensus is established when, in the judgment of the ANSI Board of Standards Review, substantial agreement has been reached by directly and materially affected interests. Substantial agreement means much more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that a concerted effort be made toward their resolution.

The use of American National Standards is completely voluntary; their existence does not in any respect preclude anyone, whether he has approved the standard or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standards.

The American National Standards Institute does not develop standards and will in no circumstances give an interpretation of any American National Standard. Moreover, no person shall have the right or authority to issue an interpretation of an American National Standard in the name of the American National Standards Institute. Requests for interpretations should be addressed to the secretariat or sponsor whose name appears on the title page of this standard.

Caution Notice: This American National Standard may be revised or withdrawn at any time. The procedures of the American National Standards Institute require that action be taken to reaffirm, revise, or withdraw this standard no later than five years from the date of approval. Purchasers of American National Standards may receive current information on all standards by calling or writing the American National Standards Institute.

Published by
National Electrical Manufacturers Association (NEMA)
1300 North 17th Street, Suite 900, Rosslyn, VA 22209

© Copyright 2014 by National Electrical Manufacturers Association
All rights including translation into other languages, reserved under the Universal Copyright Convention, the Berne Convention for the Protection of Literary and Artistic Works, and the International and Pan American Copyright Conventions.

No part of this publication may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Printed in the United States of America.

<This page is intentionally left blank.>

Currently in preview, click buy full version

Contents

	Page
Foreword.....	vii
1 Introduction	1
2 Scope	1
3 Normative references	1
4 Definitions	1
5 Requirements for safety	4
6 Lithium-ion systems.....	5
6.1 Sampling for type approval	5
6.2 Acceptance criteria.....	7
6.3 Overview of tests and acceptance criteria (Table 3).....	9
6.4 Test procedures and compliance (verification).....	9
7 Nickel systems.....	21
7.1 Sampling for type approval	21
7.2 Test procedures for compliance (verification)	21
7.3 Pre-test dimensions, voltage, and insulation resistance test requirements	22
7.4 Intended use simulation	22
7.5 Reasonable foreseeable misuse	25
7.6 Design consideration	30
8 Information for safety	31
9 Instructions for use	32
10 Marking	33
 Tables	
1A Lithium-ion Systems, Sequential Tests for Type Approval	6
1B Lithium-ion Systems, Cell Approval Tests	6
1C Lithium-ion Systems, Battery Approval Tests.....	7
2 Maximum mass loss.....	7

3	Acceptance criteria: lithium-ion systems.....	9
4	Acceptance criteria: nickel systems.....	21
5	Vibration test sequence.....	24
6	Shock pulse.....	25
C.1	Recommended maximum temperatures during normal use.....	37
D.1	Safety pictograms.....	38

Figures

1	Small cell or battery gauge.....	3
2	Test E schematic.....	15
3	Circuit for external short-circuit test.....	26

Annexes

A	Guidance to device designers.....	34
B	Guidelines for packaging, transport, and disposal.....	35
C	Maximum temperature during normal use.....	36
D	Cautionary advice.....	37
E	Bibliography.....	39

Foreword

(This foreword is not part of American National Standard C18.2M, Part 2-2014.)

In 1912, a committee of the American Electrochemical Society recommended standard methods to be used in testing dry cells. Their recommendations were followed five years later when the National Bureau of Standards prepared specifications that included cell sizes, arrangement of cells within batteries, service tests, and required performance.

The need for continued revision to the specification led to the authorization, by the American Engineering Standards committee, of a permanent sectional committee on dry cells, now portable cells. This committee, C18, representing battery users, manufacturers, and government agencies, has remained active since that time.

In April 1996, the then ANSI Accredited Standards Committee C18 on Specifications for Dry Cells and Batteries established a new general format for the publication of its standards, dividing the standard into two parts. Part 1 of this American National Standard for Portable Rechargeable Cells and Batteries contains two basic sections. The first section has general requirements and information, such as the scope, applicable definitions, general descriptions of battery dimensions, terminal requirements, marking requirements, general design conditions, test conditions, etc. Section 2 of Part 1 is comprised of specification sheets for various types of cells and batteries. This Part 2 of the standard, a separate document, contains safety requirements.

The ANSI Committee C18 on Portable Cells and Batteries completed what is in effect the first edition of this specification on safety requirements in 1999 under the sponsorship of the National Electrical Manufacturers Association (NEMA). This latest edition was issued to update the safety tests and keep them current with the best possible practices. In particular, this latest edition considers and takes into account the *United Nations Recommendations on the Transport of Dangerous Goods, Model Regulations*, and *IEC 62281, Safety of primary and secondary lithium cells and batteries during transport*. The purpose of these considerations was to harmonize test procedures, where appropriate, and prevent the proliferation of unnecessary or redundant tests.

Suggestions for improvement of this standard are welcome. They should be sent to the National Electrical Manufacturers Association, 1300 N. 17th Street, Suite 900, Rosslyn, VA 22209, Attention: Secretary, ANSI ASC C18.

This standard was processed and approved for submittal to ANSI by the Accredited Standards Committee on Dry Cells and Batteries, C18. Committee approval of the standard does not necessarily imply that all committee members voted for its approval. At the time it approved this standard, the C18 committee had the following members:

Michael H. Babiak, Chair
Steven Wicelinski, Vice Chair
Andrei Moldoveanu, Secretary

Organization Represented:

Name of Representative:

BAE Systems

Andrew J. Markow

Bosch Veritas, Consumer Product Services

David Grandin

Duocell

Steven Wicelinski
S. Keel Kelly (Alternate)

DeJager & Associates, Inc.

James C. DeJager

Energizer Battery Manufacturing, Inc.

Michael H. Babiak

Fisher Price / Mattel

Intertek Testing Services, N.A

Kids II, Inc.

Panasonic

Portable Power Consultants, LLC

SGS North America

Spectrum Brands, Inc.

UL LLC

ZPower LLC

Marcus K. Boolish (Alternate)

Douglas Golde

Thomas O'Hara
Rich Byczek (Alternate)

Robert Coughlin

Charles P. Monahan

Ramesh Shah

Jody Leber

John Hadley
Denis Carpenter (Alternate)

Laurie Florence

Troy Renken

The members of subcommittee C18-5 on Safety Standards who contributed to the development of this standard are:

S. Keel Kelly, Chair
Ramesh Shah, Vice Chair
Andrei Moldoveanu, Secretary

Michael Babiak
Marcus Boolish
Rich Byczek
Denis Carpenter
Bob Coughlin
James DeJager
Laurie Florence
Douglas Golde
John Hadley

S. Keel Kelly
Jody Leber
Andrew Markow
Charles Monahan
Thomas O'Hara
Troy Renken
Ramesh Shah
Steven Wicelinski

American National Standard for Portable Rechargeable Cells and Batteries—Safety Standard

1 Introduction

The concept of safety is closely related to safeguarding the integrity of people and property. This standard defines performance requirements for portable, rechargeable cells and batteries to ensure their safe operation under normal use and reasonably foreseeable misuse.

Safety is a balance between freedom from risk of harm and other demands to be met by the product. There can be no absolute safety. Even at the highest level of safety, the product can only be relatively safe. In this respect, decision-making is based on risk evaluation and safety judgment.

As safety requirements will pose different challenges, it is impossible to provide a set of precise provisions and recommendations that will apply in every case. However, this standard, when followed on a judicious “use when applicable” basis, will provide reasonably consistent standards for safety.

2 Scope

This American National Standard specifies performance requirements for standardized portable lithium-ion, nickel cadmium, and nickel metal hydride rechargeable cells and batteries to ensure their safe operation under normal use and reasonably foreseeable misuse, and includes information relevant to hazard avoidance.

It is understood that consideration of this American National Standard might also be given to measuring and/or ensuring the safety of non-standardized secondary batteries. In either case, no claim or warranty is made that compliance or non-compliance with this American National Standard will fulfill or not fulfill any of the user’s particular purposes or needs.

3 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this American National Standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this American National Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below.

ANSI C18.2M, Part 1-2013 *Portable Rechargeable Cells and Batteries-General and Specifications*

4 Definitions

For the purposes of this American National Standard, the following definitions apply.

4.1 battery: one or more cells electrically connected by permanent means; may be fitted in a case with terminals, markings and protective devices etc. as necessary for use.

4.2 cell, button or coin: A cell of circular cross-section in which the overall height is less than the overall diameter. Generally, button cells are non-lithium and coin cells are lithium chemistries.